



Superconducting cavity control and operation

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Cavity RF control

There are numerous applications of superconducting cavities:

- Pulsed machines, electrons, protons
- Low-Q cavities in high current synchrotrons
- High-Q cavities in radioactive beam facilities, crabs etc.

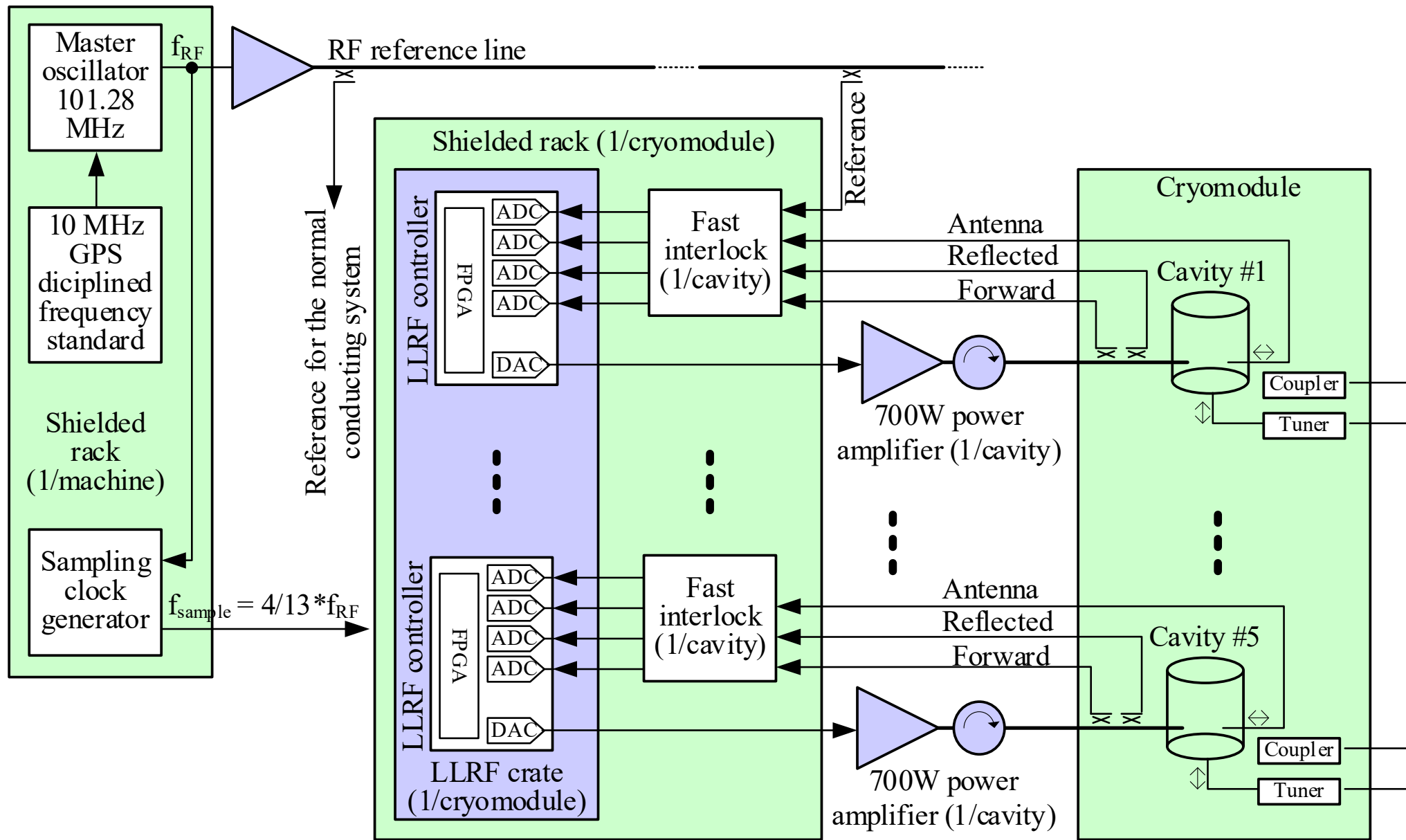
This tutorial focuses on narrow bandwidth, continuous wave cavities, operated with low beam loading

Concepts are the same, but each field has its specific set of challenges and caveats

Cavity RF control

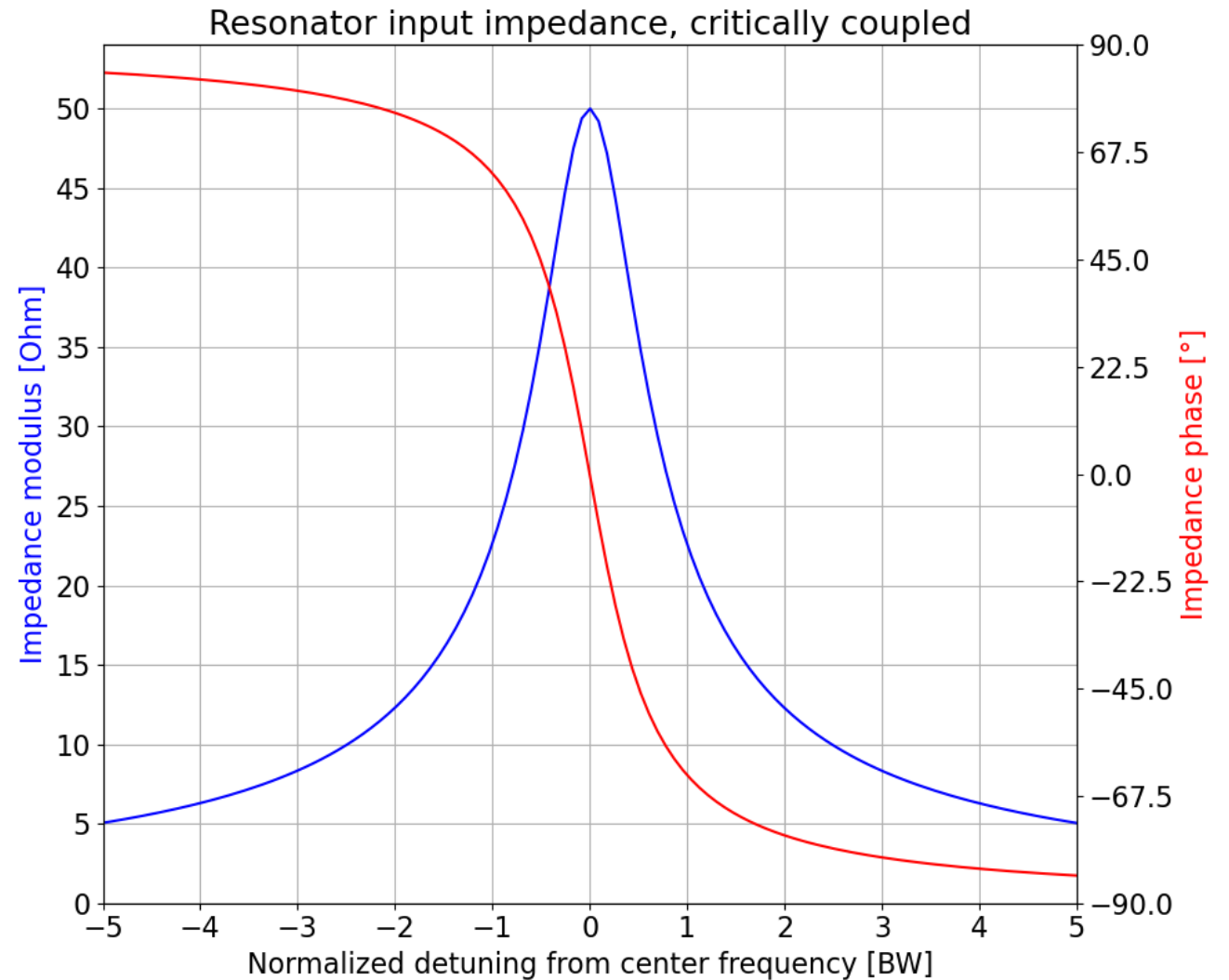
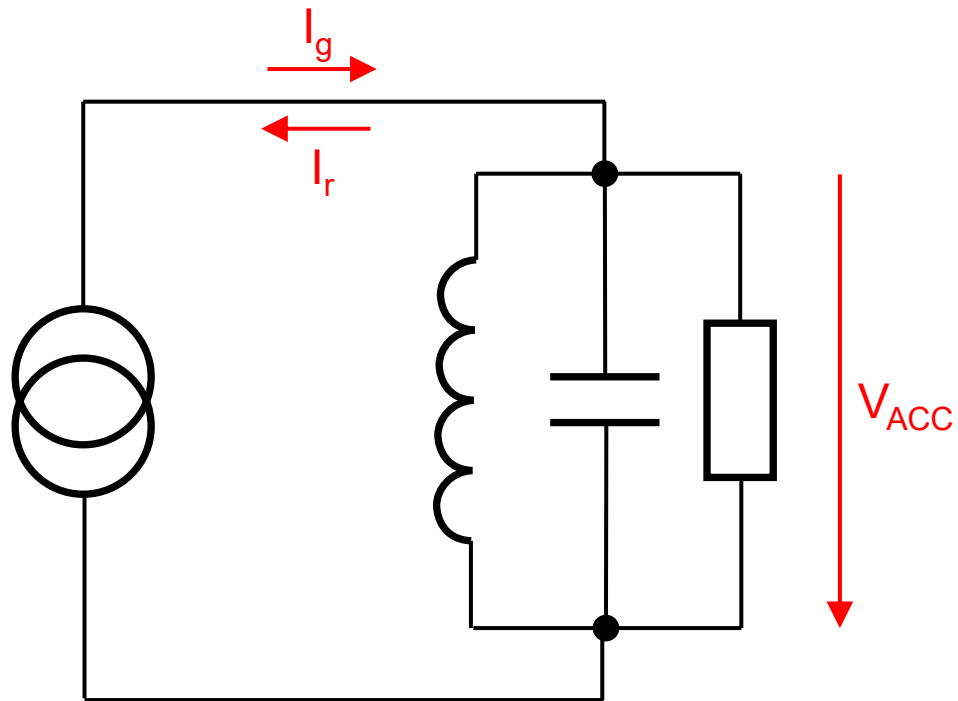
What do we want to control?

- For cavities at the test stand, R&D
- While testing and qualifying the finished cavities and cryomodules
- Cavities in the machine



Accelerating cavity as an ideal device

Nothing else than a resonant circuit...



Accelerating cavity as an electrical device

Few important parameters:

- Q_0 , Q_L , R/Q ...
- Required accelerating gradient
- Lorentz force detuning and the sensitivity to
- Sensitivity to microphonics and amount of external mechanical perturbation
- Sensitivity to liquide He pressure variations
- Tuning range
- ...

Accelerating cavity as an electrical device

RF power requirement to obtain desired accelerating voltage [3]

$$I_g = \left[\frac{V}{2(R/Q)} \left(\frac{1}{Q_{ext}} + \frac{1}{Q_0} \right) + I_{b,DC} F_b \sin(\phi) \right] + i \left[I_{b,DC} F_b \cos(\phi) - \frac{V\Delta\omega}{\omega(R/Q)} \right]$$

$$I_r = \left[\frac{V}{2(R/Q)} \left(\frac{1}{Q_{ext}} - \frac{1}{Q_0} \right) - I_{b,DC} F_b \sin(\phi) \right] - i \left[I_{b,DC} F_b \cos(\phi) - \frac{V\Delta\omega}{\omega(R/Q)} \right]$$

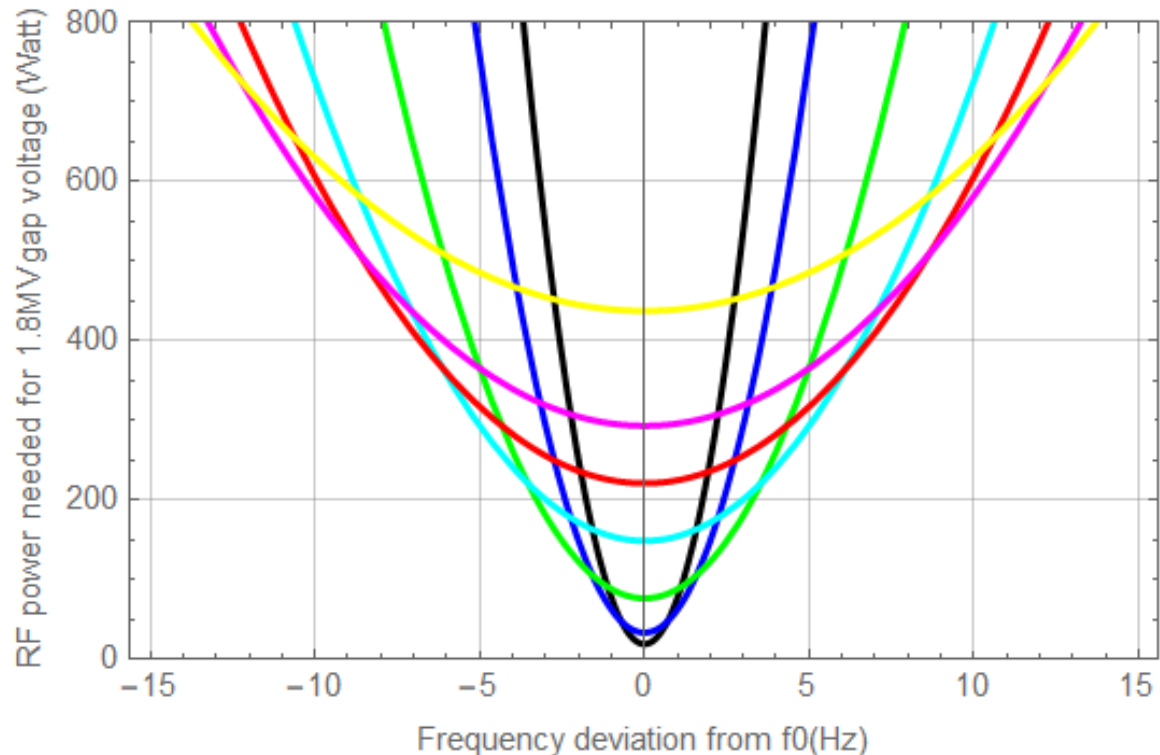
$$P_g = \frac{1}{2} (R/Q) Q_{ext} |I_g|^2$$

$$P_r = \frac{1}{2} (R/Q) Q_{ext} |I_r|^2$$

... but this is not the required amplifier power!

Accelerating cavity as an electrical device

In a real world system if we can chose the Q_{LOADED}



HIE Isolde QWR bandwidth (Hz)	Q_{loaded}	Forward power P_g (W) in resonance	Reflected power P_r (W) in resonance	Dissipated power by resonator (W)	Required P_g (W) for 1 BW detuning	Required P_g (W) for 2 BW detuning
1	1.012×10^8	19.2	10.3	8.86	33.7	77.0
2	5.060×10^7	33.5	24.6	8.86	62.4	149
5	2.024×10^7	76.7	67.9	8.86	149	366
10	1.012×10^7	149	140	8.86	293	727
15	6.747×10^6	221	212	8.86	438	1088
20	5.060×10^6	293	284	8.86	582	1449
30	3.373×10^6	438	429	8.86	871	2172

Cavity forward power P_g as a function of the operational bandwidth. Black 1Hz, blue 2Hz, green 5Hz, cyan 10Hz, red 15Hz, magenta 20Hz, yellow 30Hz

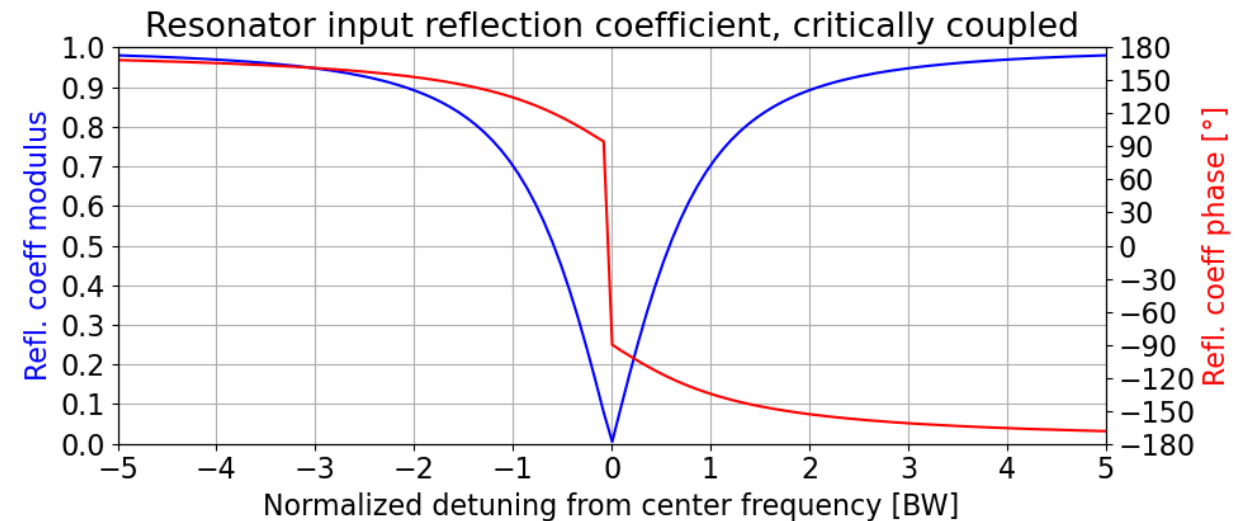
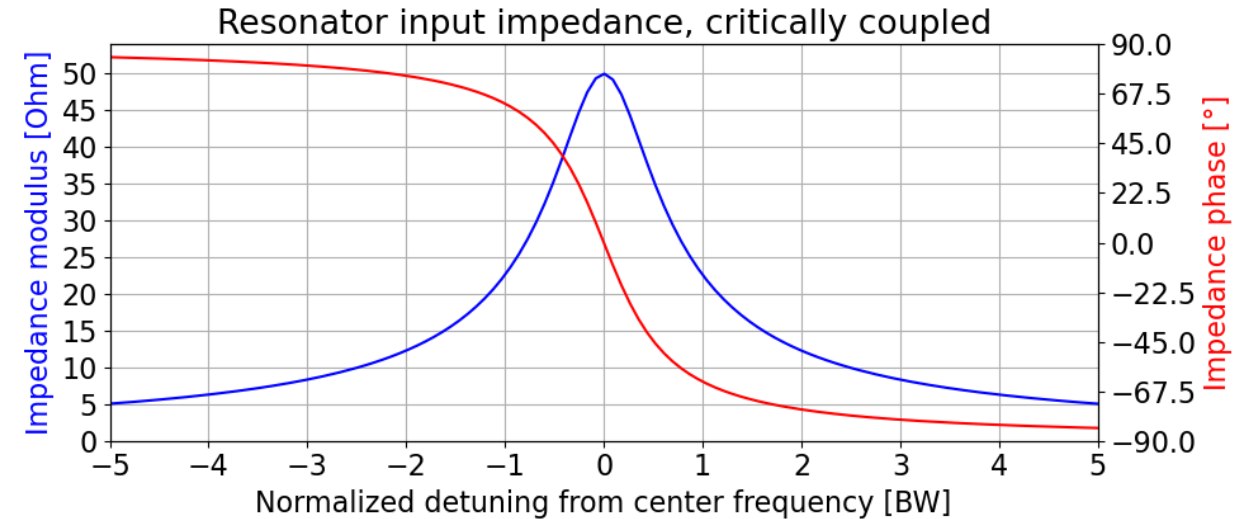
Powering the cavity

In order to excite field in the cavity, we need to:

1. Provide RF power
2. Cavity must accept it

The generator usually runs at a fixed and defined frequency.

Cavity is typically in an undefined state (in terms of resonant frequency).



Powering the cavity – two modes

Generator driven mode:

- We inject a defined amount of power at the generator frequency.
- Cavity may, or may not accept it, depending on its tune state

Mode used for operation in an accelerator

Powering the cavity – two modes

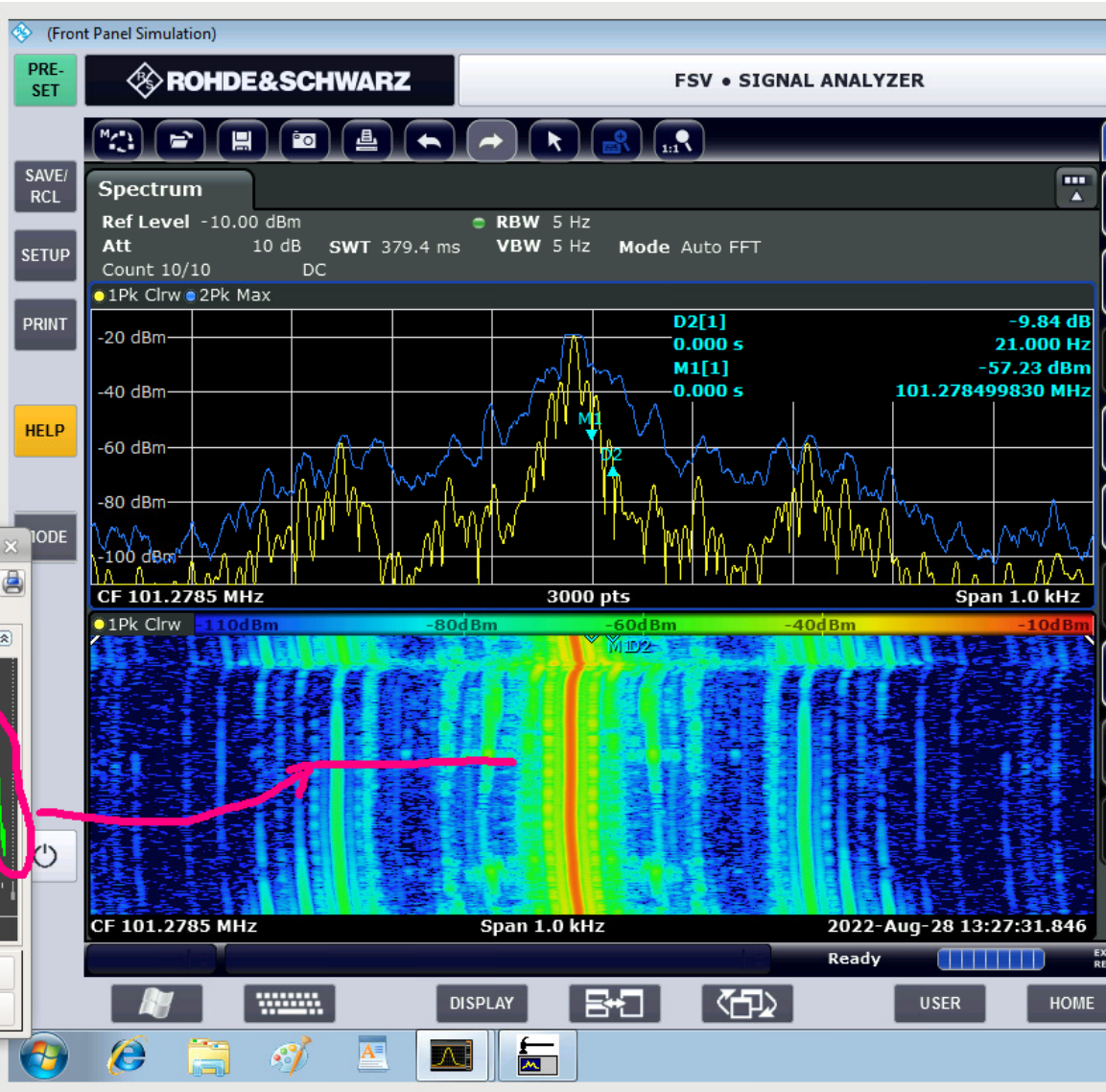
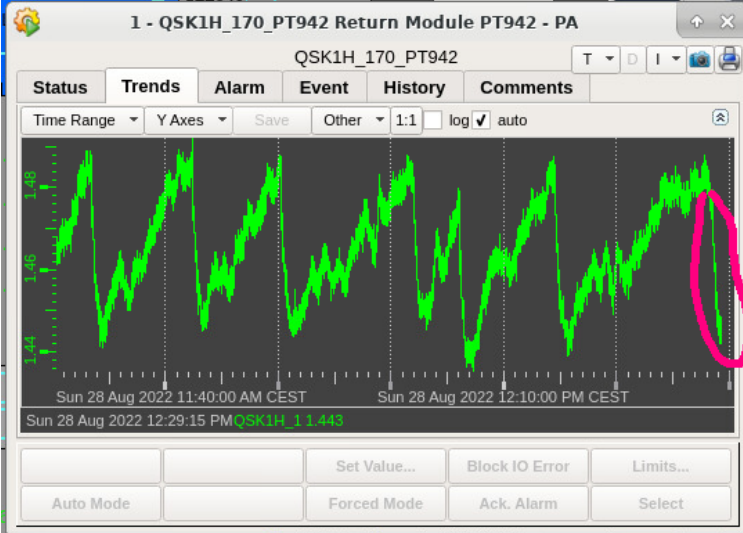
Self-excited mode:

- By means of an active feedback, we inject a defined amount of power at a frequency, which is defined by the instantaneous cavity resonant frequency
- Cavity is always “on tune”, so it accepts all the power
- The loop tracks the cavity resonant frequency

Mode used for testing/measurement/R&D, or starting up sequence in a machine

Powering the cavity – two modes

Self-excited mode:



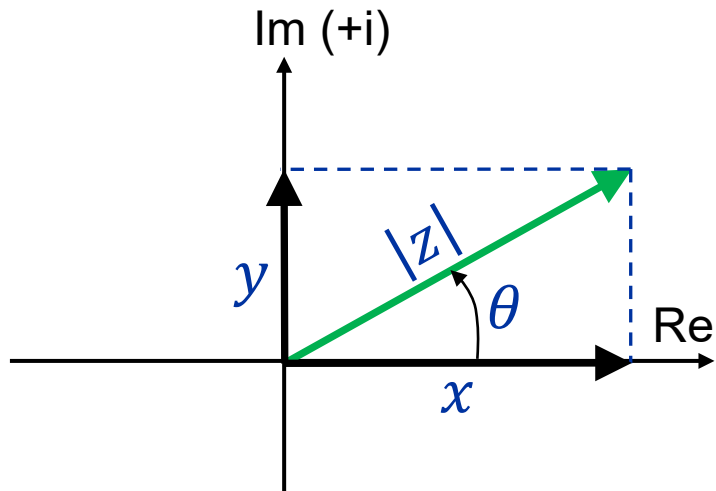
On complex numbers...

We always want to control the accelerating gradient as a phasor.

Popular complex number representations

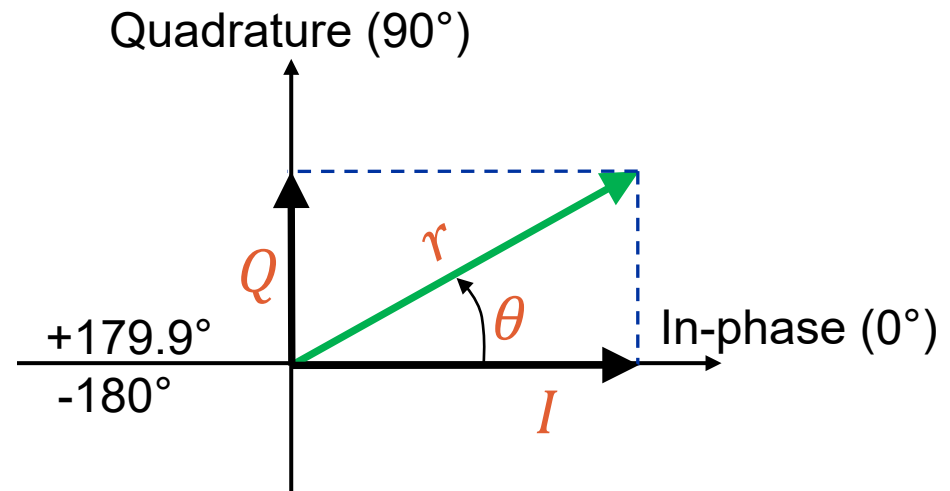
In mathematics:

$$z = x + iy = |z|e^{i\theta}$$



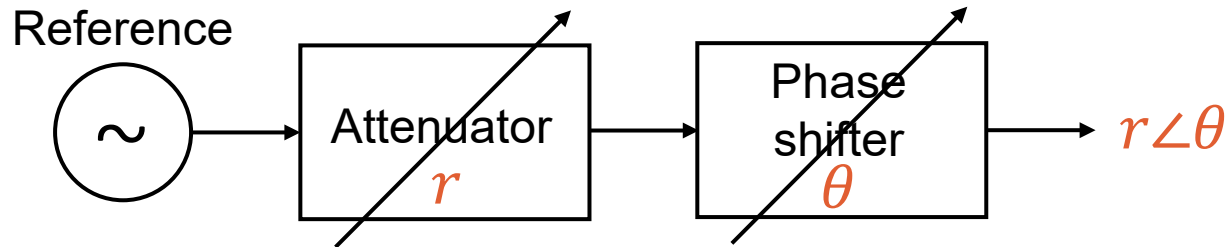
In engineering:

$$z = I + jQ = r\angle\theta$$

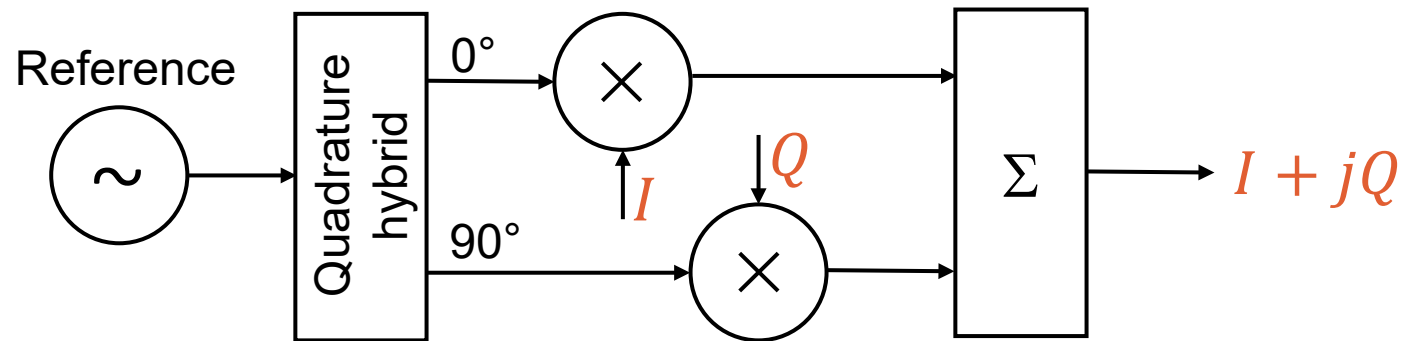


Complex numbers in engineering

In analogue world:

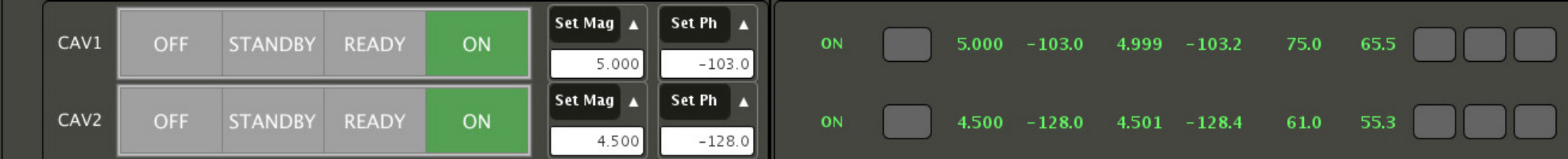


In digital world:

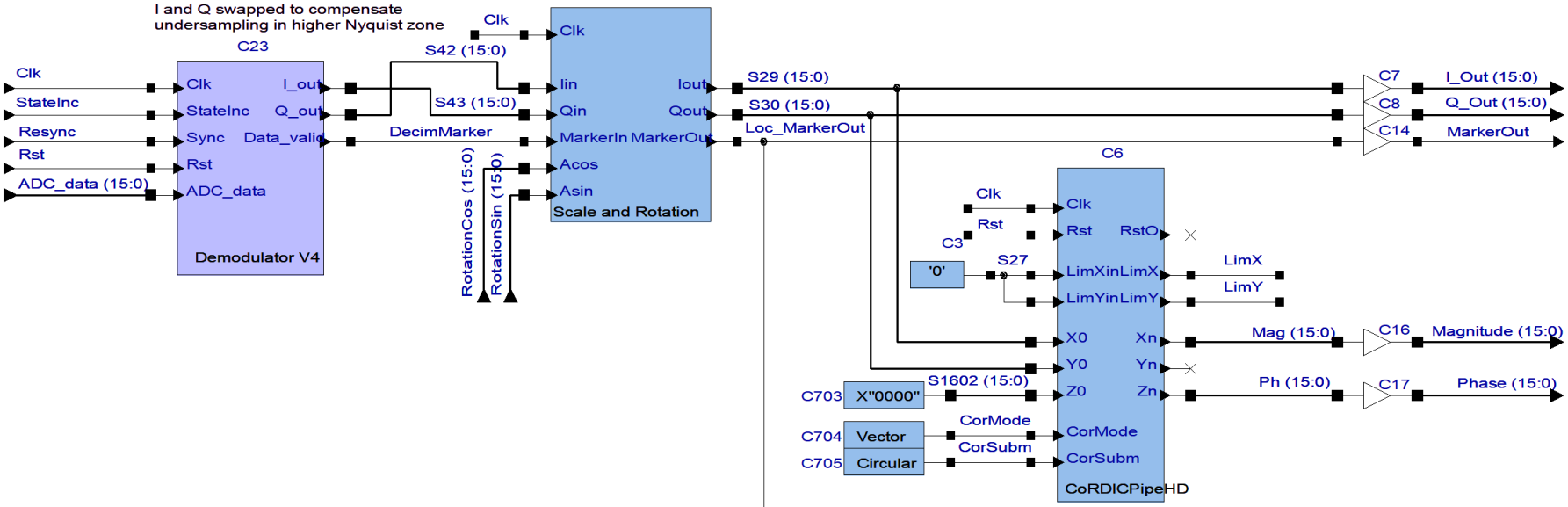


Complex numbers in engineering

Operators want to set degrees and megavolts



But feedback loops work in I and Q. Bit of a headache as sin/cos are difficult in digital.



Feedback loop

Function of a feedback loop is to make value of the measured quantity equal to the value of the setpoint.

Credits: Camran Iqbal: Introduction to Control Systems [1]

Feedback loop

Function of a feedback loop is to make value of the measured quantity equal to the value of the setpoint.

In accelerators, we want to control at least:

- Phasor of the **Accelerating gradient** (i.e. amplitude and phase)
- **Cavity tune state**

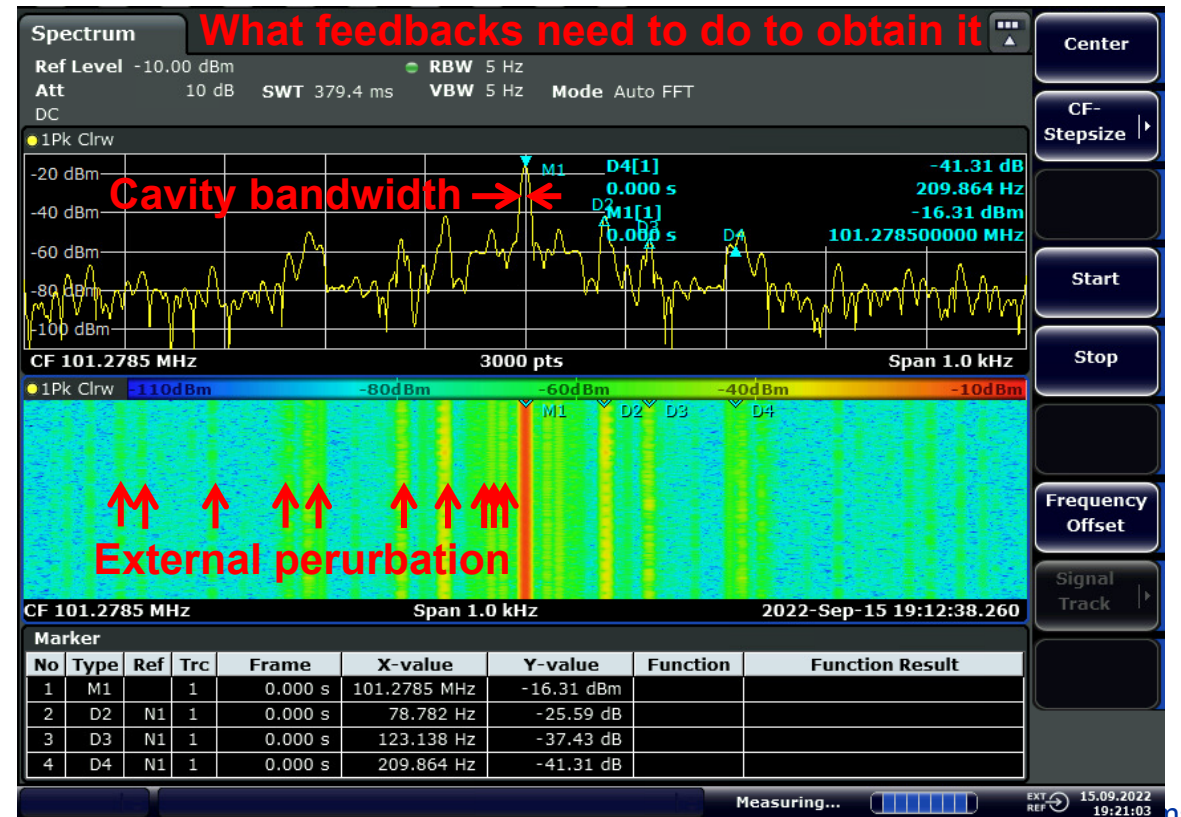
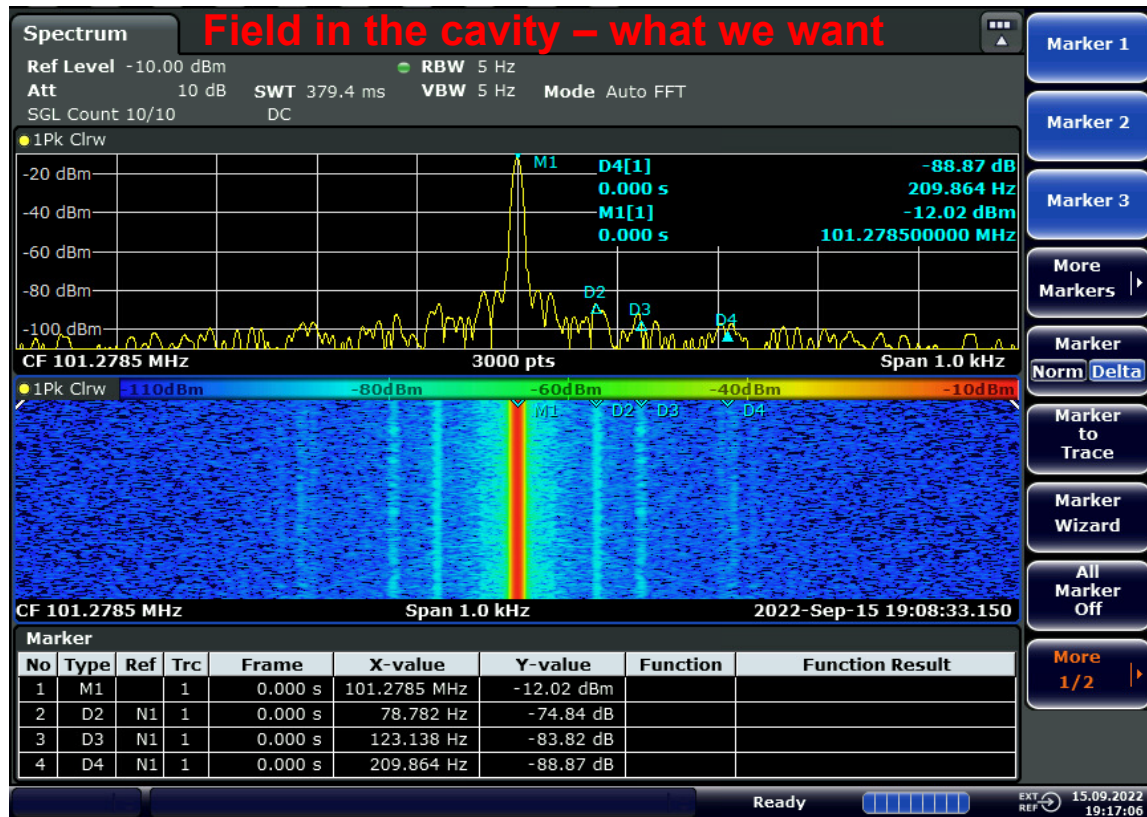
These setpoints can change in time

Cavity can be very sensitive to fast changes

Credits: Camran Iqbal: Introduction to Control Systems [1]

Feedback loop

Function of a feedback loop is to make value of the measured quantity equal to the value of the setpoint.



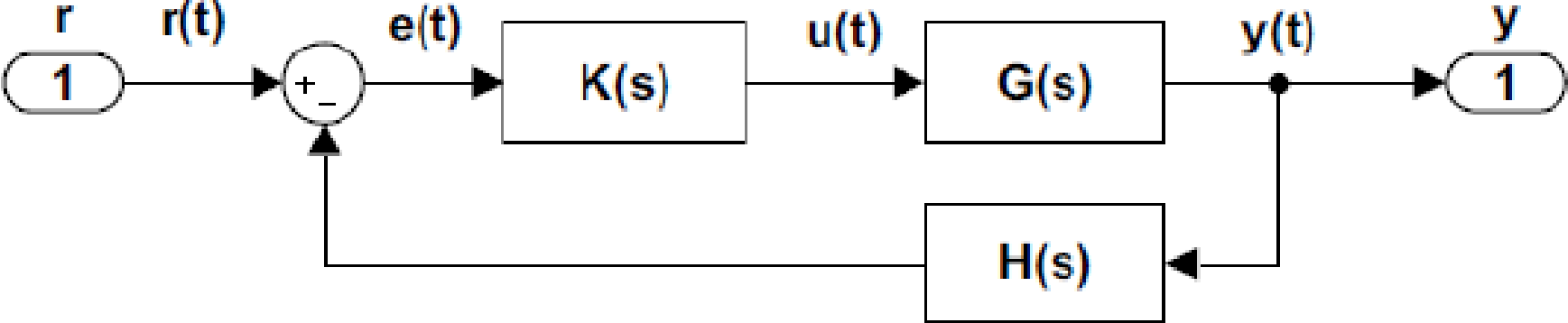
Feedback loop

Function of a feedback loop is to make value of a measured quantity equal to the value of the setpoint.

3.1: Static Feedback Controller

Feedback Control System

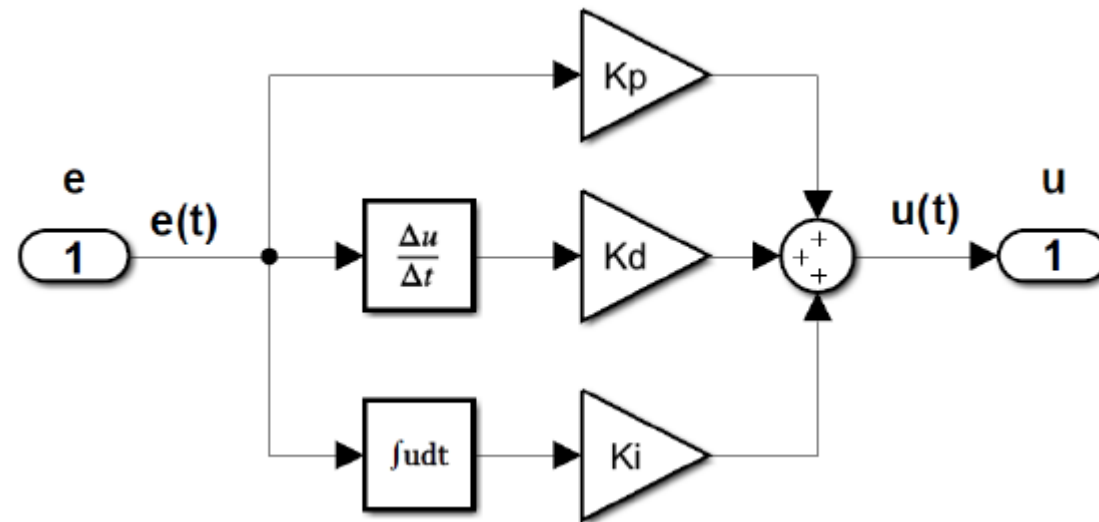
The standard block diagram of a single-input single-output (SISO) feedback control system includes a plant, $G(s)$, a controller, $K(s)$, and a sensor, $H(s)$, where $H(s) = 1$ is often assumed.



Credits: Camran Iqbal: Introduction to Control Systems [1]

Feedback loop

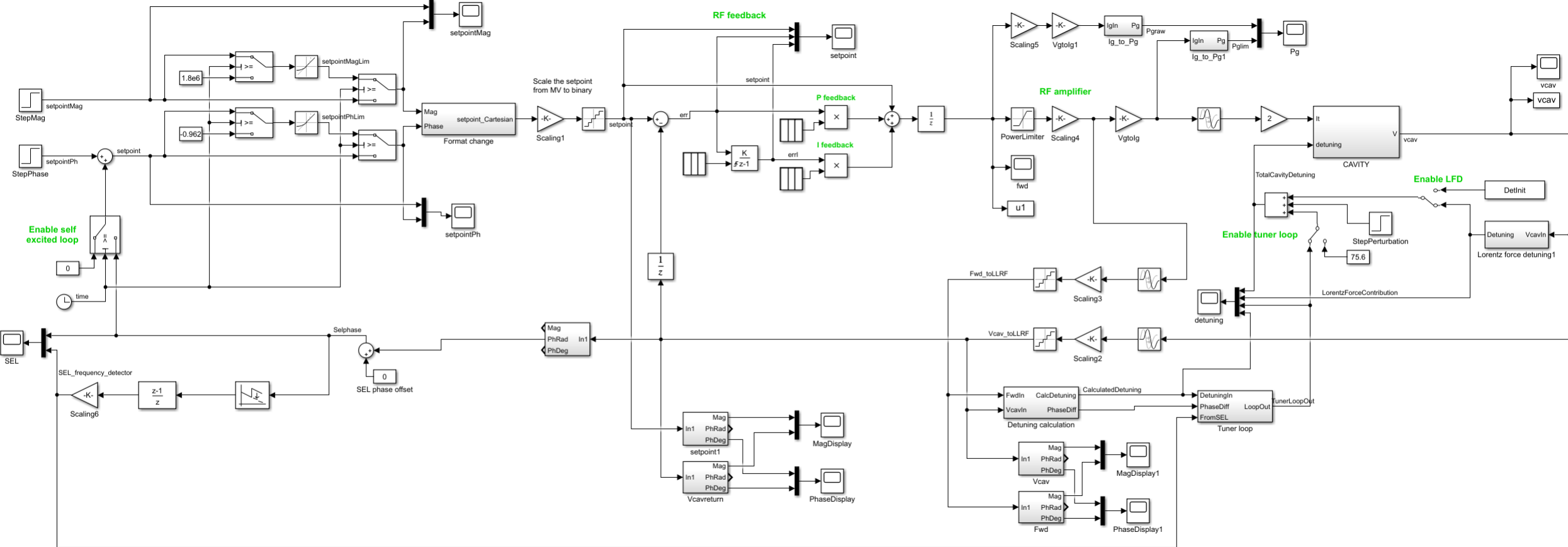
Controller $K(s)$ – e.g. a simplest PID regulator



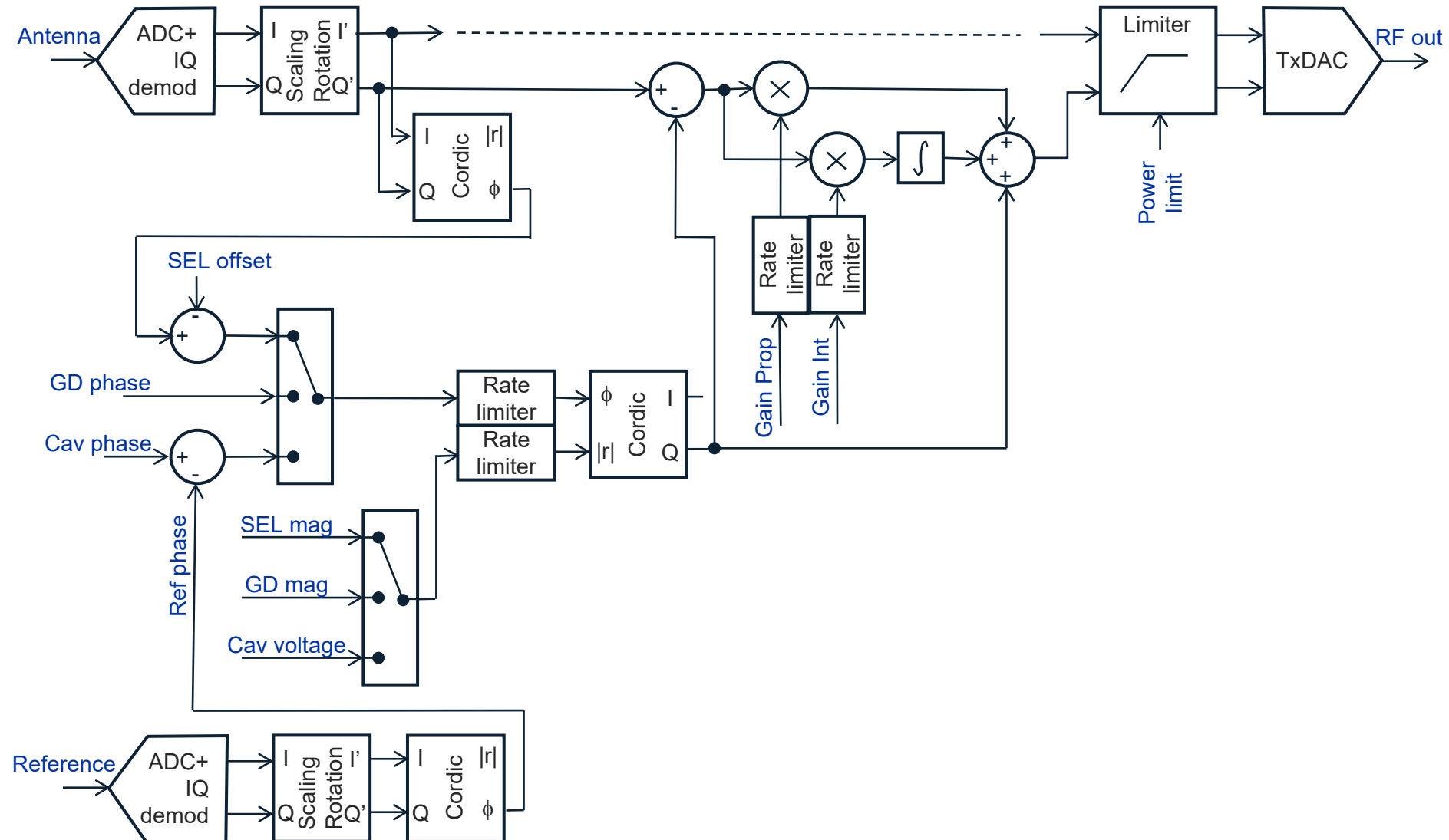
Credits: Camran Iqbal: Introduction to Control Systems [1]

Feedback loop

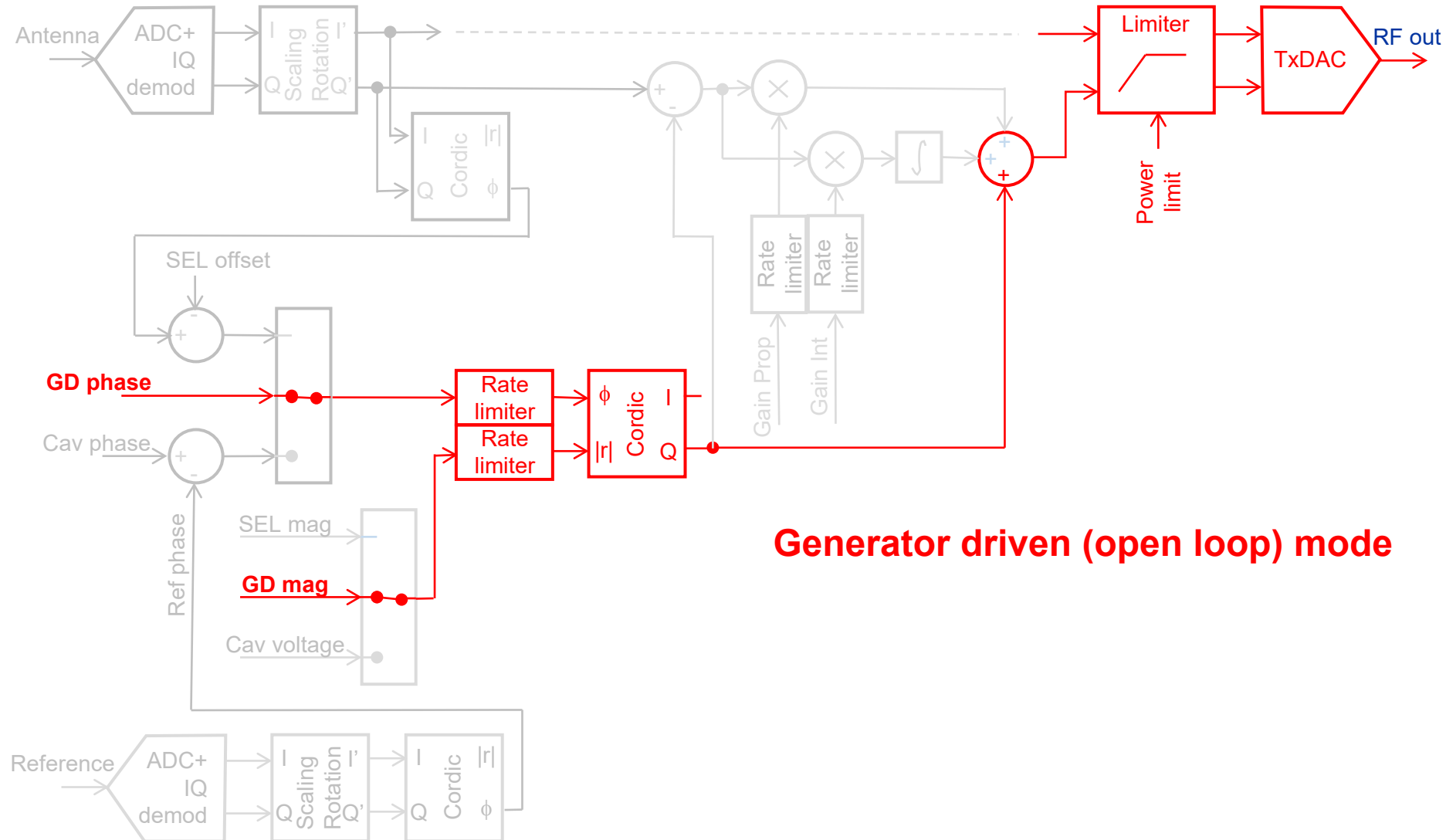
Simulink model of the HIE-Isolde LLRF controller



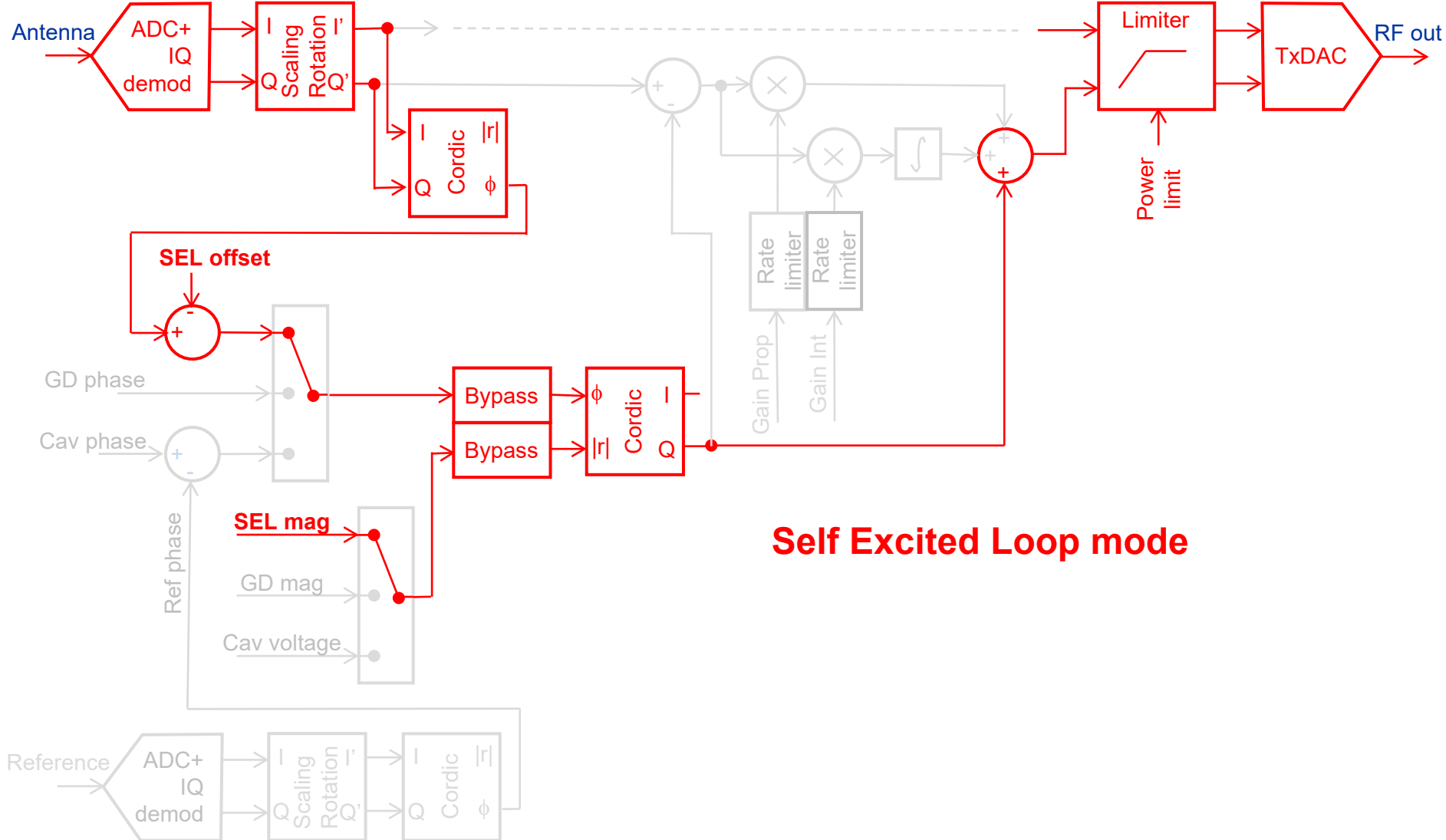
Example of a feedback controller – HIE Isolde



Example of a feedback controller – HIE Isolde

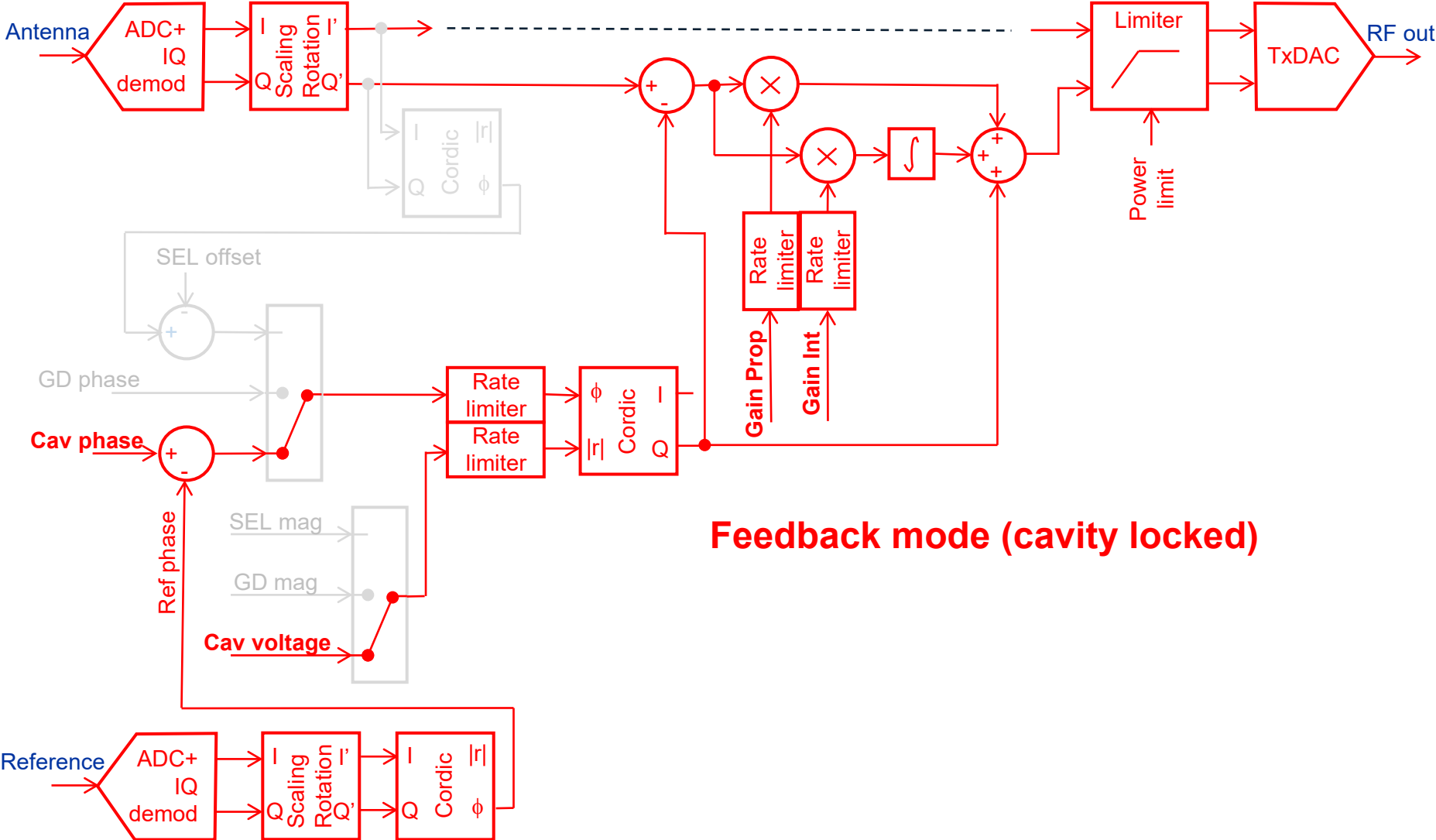


Example of a feedback controller – HIE Isolde



Self Excited Loop mode

Example of a feedback controller – HIE Isolde



Feedback loop gain limits

Loop gain defines the field quality and suppression of external perturbations

Maximum feedback loop gain is limited by gain/phase margin of the loop

Contributing factors:

- Loop delay
- Cavity bandwidth

For more details - one of (many) readings e.g. [2]

CAVITY MODEL

The plant to be controlled in this control system is a radio frequency cavity used to accelerate particles. A cavity can be modeled for design purposes as a parallel RLC resonator with impulse response given by [1]:

$$h(t) = 2R\sigma e^{-\sigma t} \left(\cos \omega_D t - \frac{\sigma}{\omega_D} \sin \omega_D t \right) \quad (2)$$

Where $\omega_D = \sqrt{\omega_R^2 - \sigma^2}$, ω_R is the cavity resonant frequency in rad/s, σ is half the cavity bandwidth and R is the cavity shunt impedance. For our two-variable control system, we need two transfer functions: $H_I(s)$ representing the transfer function from I input to I output (and also from Q input to Q output), and $H_C(s)$ representing the transfer function from I input to Q output and from -Q input to I output. For a cavity driven by a sine wave at its resonant frequency, it can be shown that [1]:

$$H_S(s) = \frac{\sigma R}{s + \sigma} \quad H_C(s) = \frac{\sigma^2 R}{\omega_D (s + \sigma)} \quad (3)$$

so that the system behaves as a classical low-pass filter, where to first order we can ignore the $H_C(s)$ terms ($\omega_D \gg \sigma$) and implement two independent controllers for I and Q to compensate for the dynamics of $H_I(s)$.

CONTROLLER DESIGN

The pole in the cavity's transfer function limits the bandwidth of the controller-cavity system frequency response. In order to get a larger bandwidth and hence faster response to perturbations, we need to cancel that pole so that the 3 dB bandwidth can extend further. A PI controller has the following transfer function:

$$G_{PI}(s) = K_P + \frac{K_I}{s} = \frac{K_P \left(s + \frac{K_I}{K_P} \right)}{s} \quad (4)$$

The zero of the controller can therefore be used to cancel the pole of the cavity response by setting $\frac{K_I}{K_P} = \sigma$. In order to have values for both K_P and K_I , we need another equation, which we get from stability considerations. Let's consider the open loop gain of our system:

$$G_{PI}(s) \cdot H_S(s) = \frac{K_P \left(s + \frac{K_I}{K_P} \right)}{s} \cdot \frac{\sigma}{s + \sigma} = \frac{K_P \sigma}{s} = \frac{K_I}{s} \quad (5)$$

If we target a phase margin of 45° for the frequency corresponding to an open loop gain of unity, and considering that the s in the denominator contributes -90° throughout, that leaves us 45° to be spent in different kinds of transport delay. In our case, we have:

Feedback loop gain limits - example

Assume cavity $QL = 10^7$, i.e. bandwidth 10 Hz

System RF frequency $f_{RF} = 101.28$ MHz, sampling frequency $f_{sample} = 81.024$ MHz

Amplifier delay 100 ns, both forward and antenna cables 25 m / 97.5 ns

Digital quadrature demodulation 4 clk periods, Feedback controller 4 clk periods

DAC and modulator delay 4 clk periods

Delay demodulator 49.37 ns

Delay modulator + DAC 49.37 ns

Total loop delay 443.1 ns

Feedback parameters $K_i=1772491$, $K_p=55707.08$

Feedback loop gain limits - example

Assume cavity $QL = 10^7$, i.e. bandwidth 10 Hz

System RF frequency $f_{RF} = 101.28$ MHz, sampling frequency $f_{sample} = 81.024$ MHz

Amplifier delay 100 ns, both forward and antenna cables 25 m / 97.5 ns

Digital quadrature demodulation **32*4 clk periods**, Feedback controller 4 clk periods

DAC and modulator delay 4 clk periods + **1.2 μ s (e.g. TxDAC)**

Delay demodulator **1579.78 ns**

Delay modulator + DAC **1249.37 ns**

Total loop delay **4703.9 ns**

Feedback parameters **Ki=166967, Kp=5247.54**

Feedback loop gain limits - example

Assume cavity $QL = 20000$, i.e. bandwidth 10 Hz

System RF frequency $f_{RF} = 400.8$ MHz, sampling frequency $f_{sample} = 80.000$ MHz

Amplifier delay 150 ns, both forward and antenna cables 35 m / 136.5 ns

Digital quadrature demodulation 4 clk periods, Feedback controller 4 clk periods

DAC and modulator delay 4 clk periods

Delay demodulator 50.00 ns

Delay modulator + DAC 50.00 ns

Total loop delay 573.0 ns

Feedback parameters $K_i=1370677$, $K_p=21.77$

Feedbacks for other SRF cavity applications

Machines with high beam loading, or pulsed operation require more sophisticated control

- LQG (Linear–quadratic–Gaussian control)
- Kalman filters
- Adaptive feed forward
- One turn feedback
- ...

Cavity dynamic behaviour

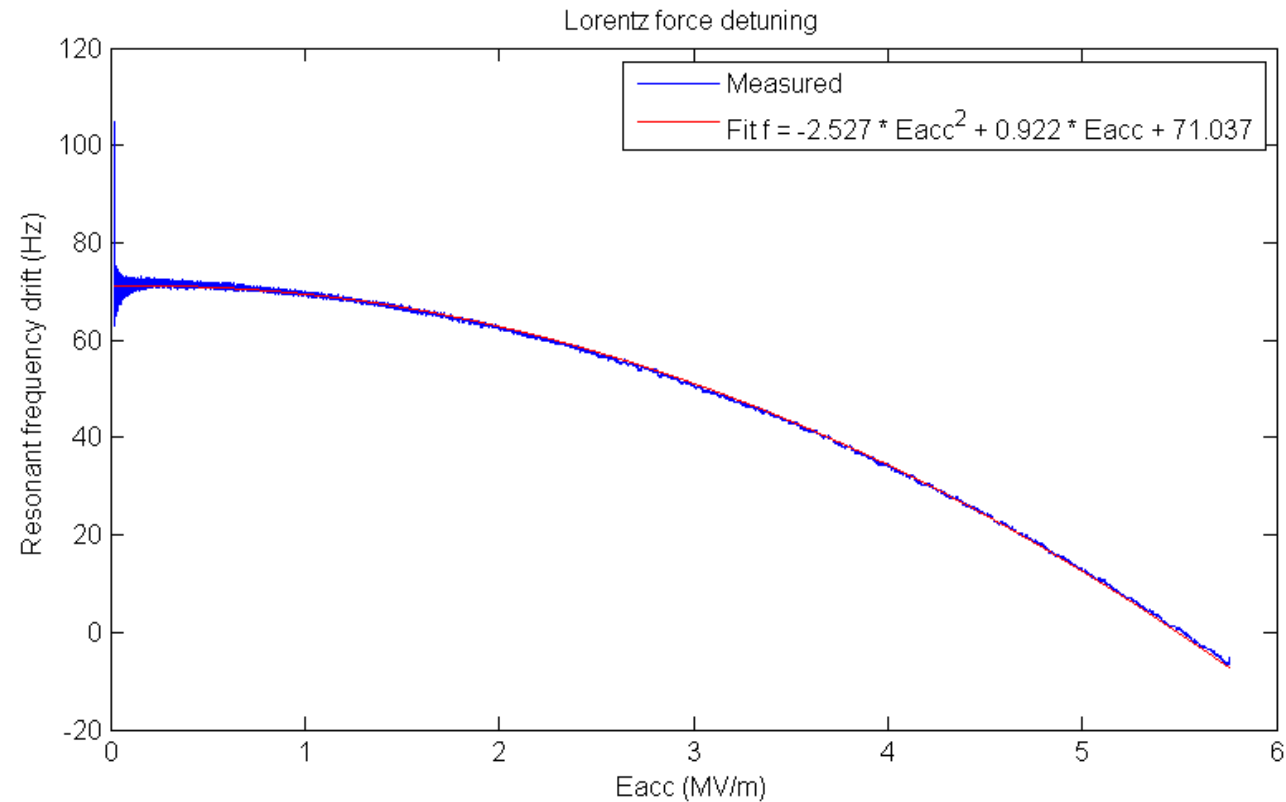
Lorentz force detuning

Ponderomotive instability

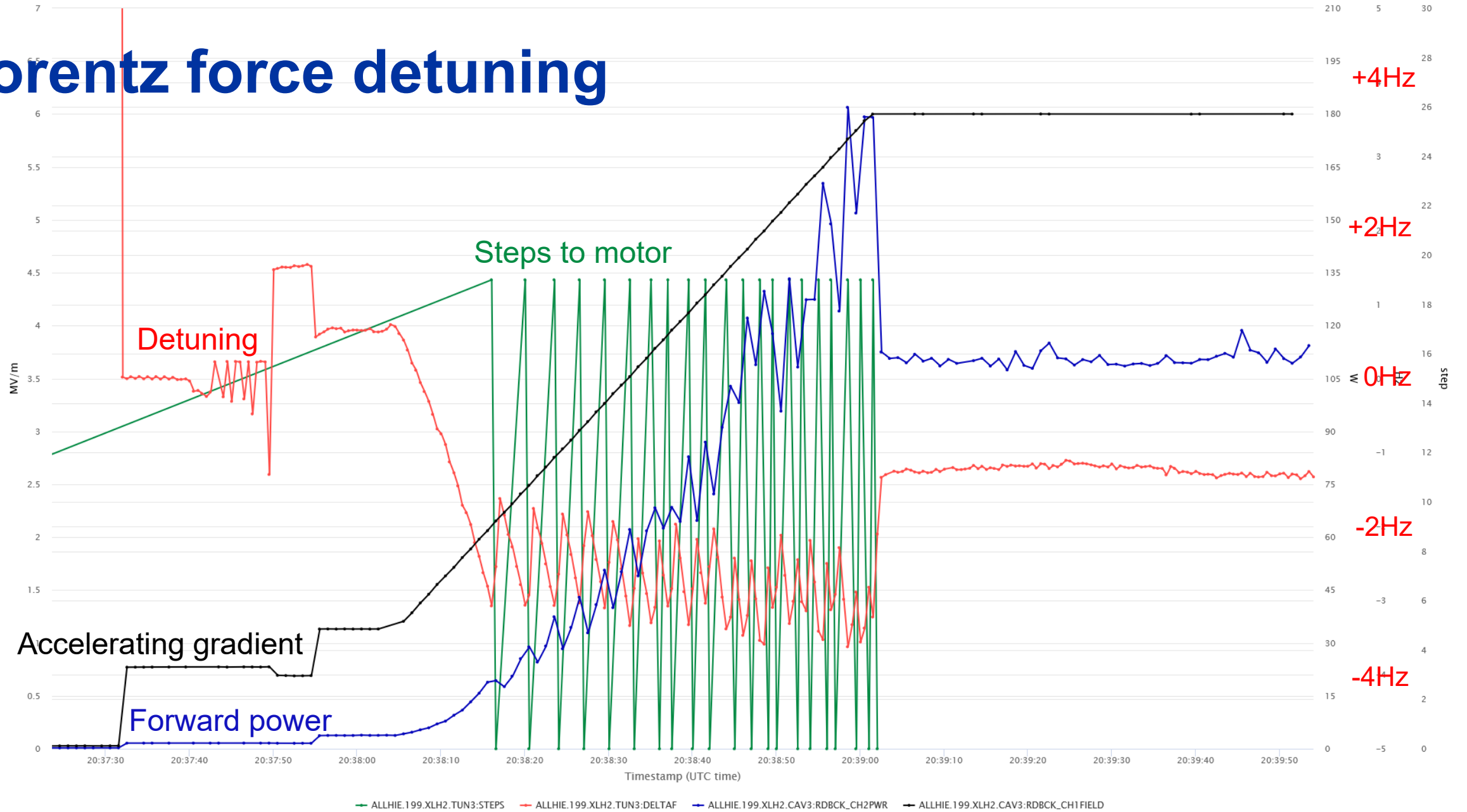
Microphonics

Lorentz force detuning

Instantaneous frequency shift $\Delta f \propto K_L |E_{acc}|^2$

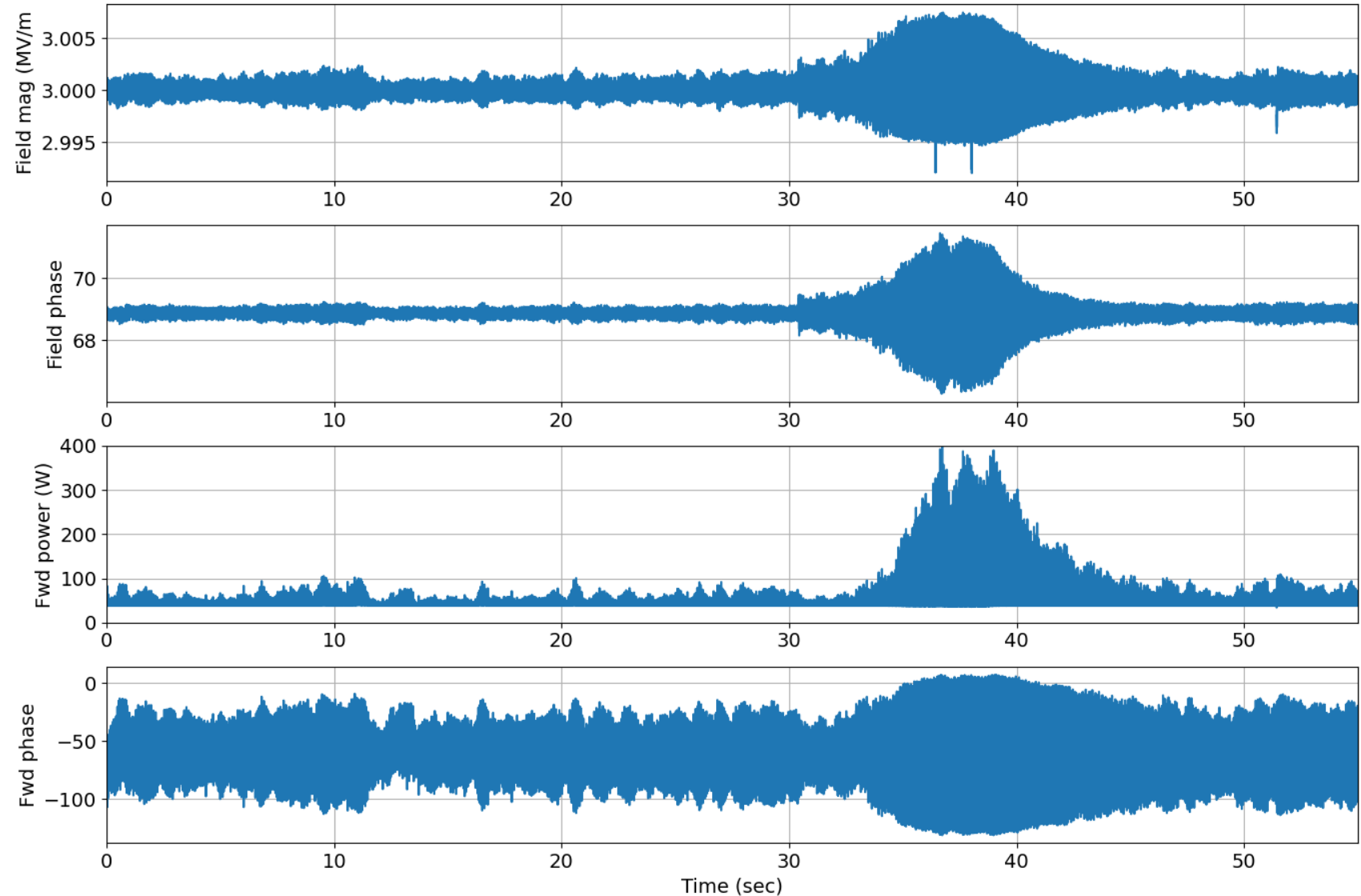


Lorentz force detuning



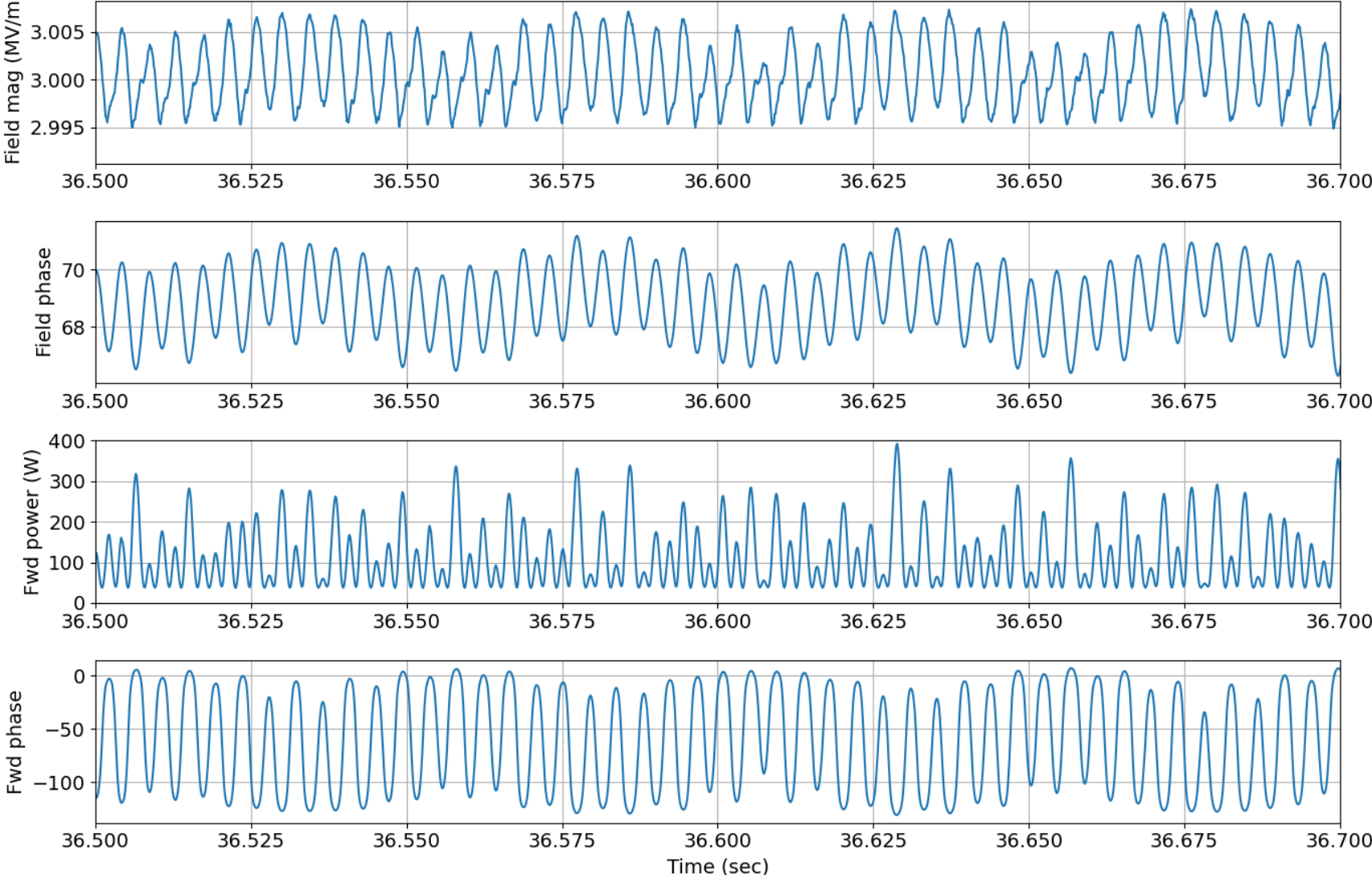
Ponderomotive instability

Lorentz force detuning and mechanical properties of the cavity (stiffness, mechanical resonant frequency) may lead to a field driven electromechanical resonance



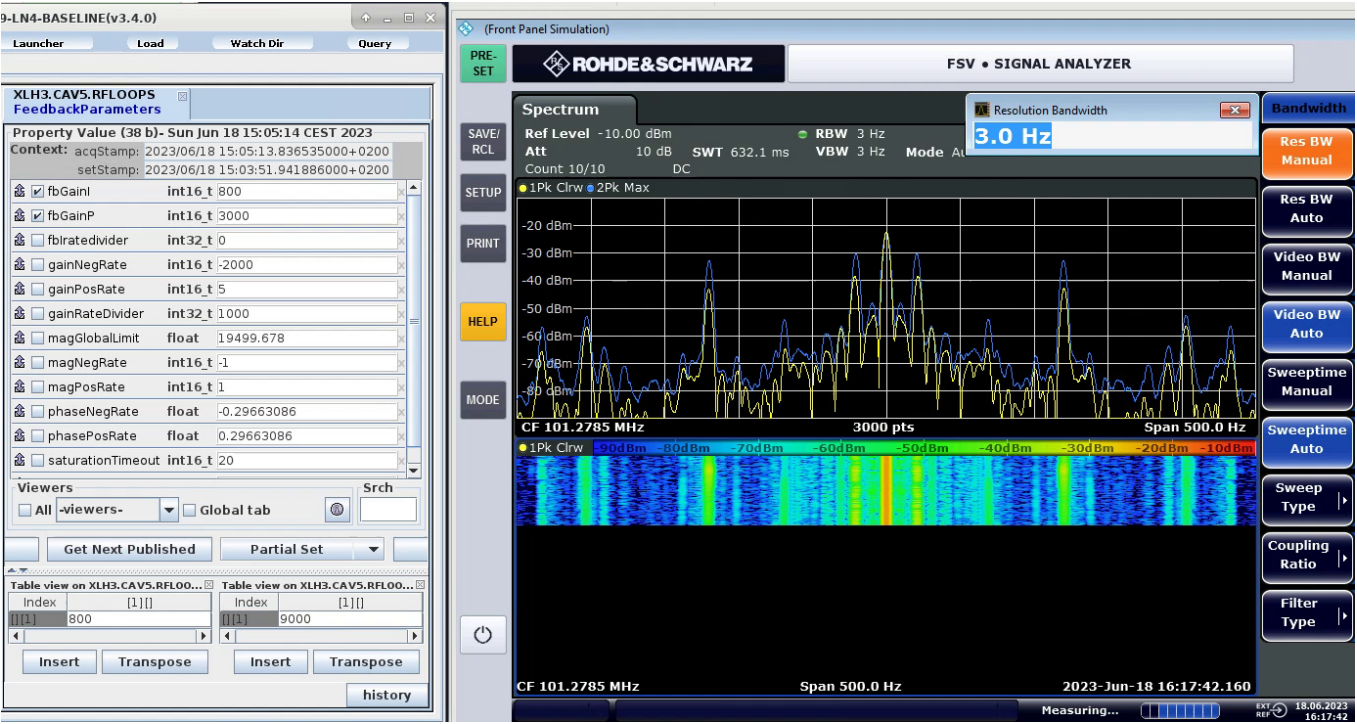
Ponderomotive instability

Lorentz force detuning and mechanical properties of the cavity (stiffness, mechanical resonant frequency) may lead to a field driven electromechanical resonance



Ponderomotive instability

ponderomotive_instability___Record_2023_06_18_15_05_35_719.mp4



Resonance control

Resonant frequency of the cavity is moving all the time

- Fast variation – microphonics
- Slow variation – I-He pressure fluctuations, Lorentz force detuning
- LFD can be very nasty to control...

Small changes ($< BW$) are compensated by LLRF. It is fast and costs only RF power

Large changes ($> BW$) must be compensated by tuners. Comparably slow and rather complex process...

Resonance control

Knowledge of the instantaneous cavity resonant frequency is the key

Observables: Forward, Reflected, Antenna (probe) phasors

Methods:

- 1. Transmitted power method (Fwd, Ant)**
- 2. Reflection coefficient method (Fwd, Rfl)**
- 3. Alternative methods (e.g. internal regulator signals)**

Resonance control – Transmitted power method

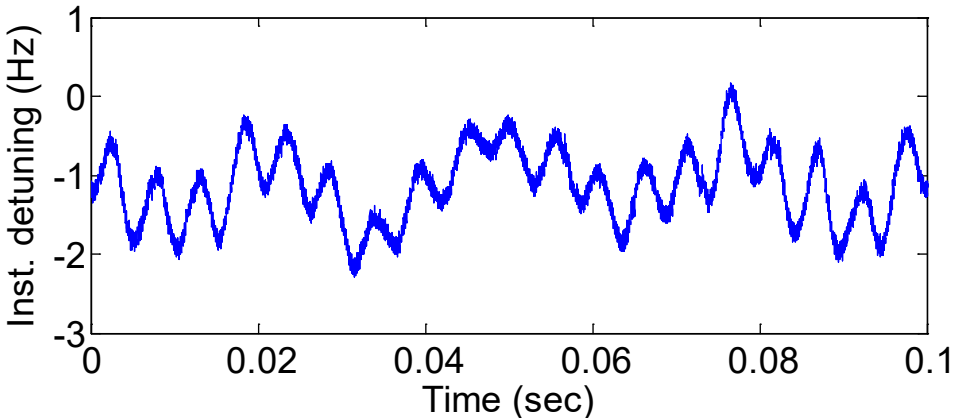
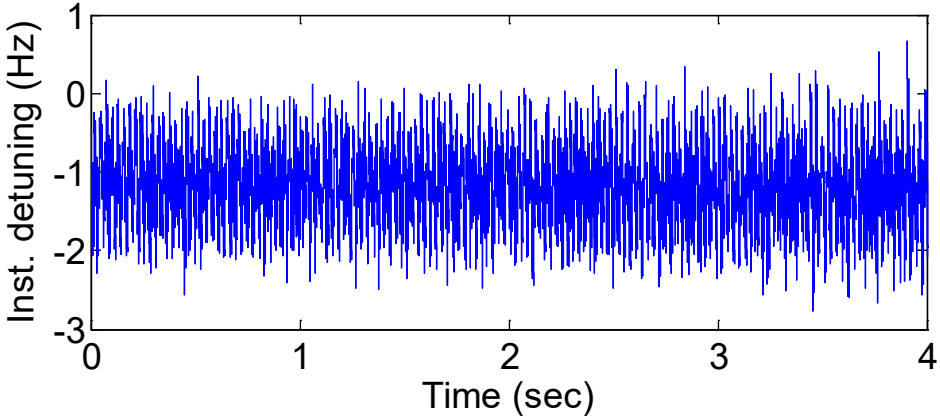
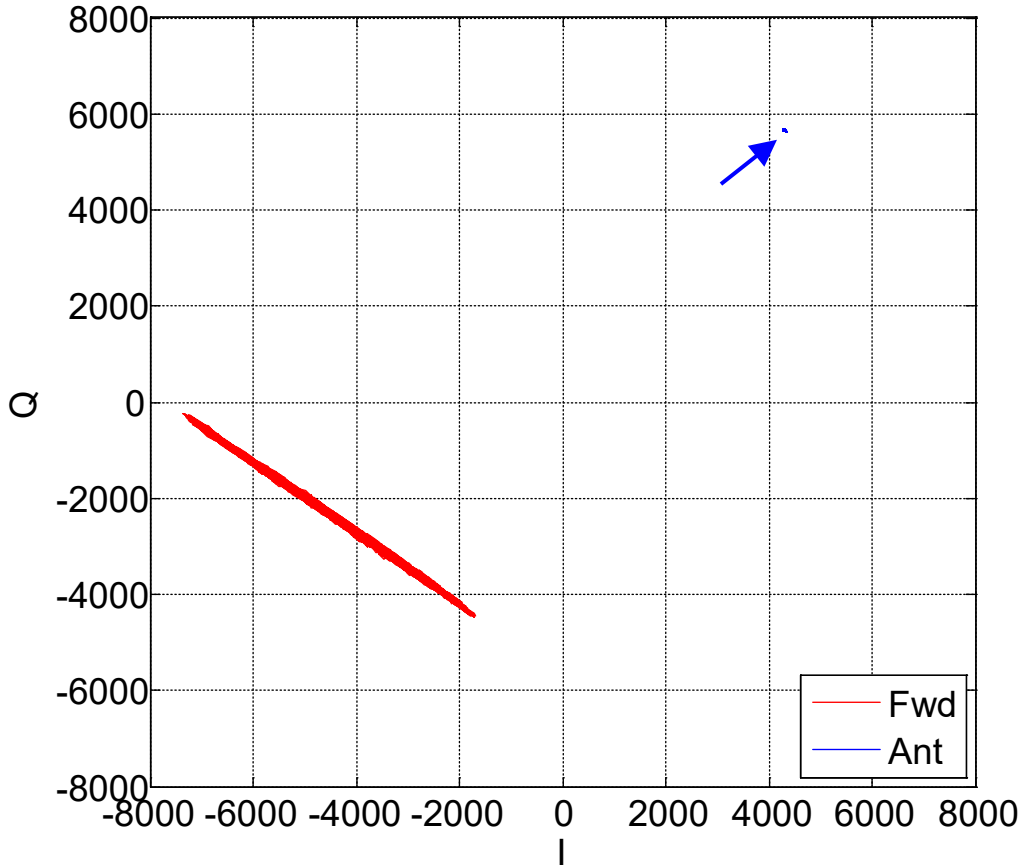
The instantaneous cavity tune state can be calculated from the forward and antenna signals.

At least some transmission is needed to get started – fails for large detuning

$$\Delta f = \frac{1}{2} BW \frac{|V_{fwd}|}{|V_{ant}|} \sin(\varphi_{ant} - \varphi_{fwd})$$

Resonance control – Transmitted power method

Not trivial if cavity bandwidth \approx microphonics



Resonance control – Reflection coefficient method

The instantaneous cavity tune state can be calculated from the measured complex reflection coefficient.

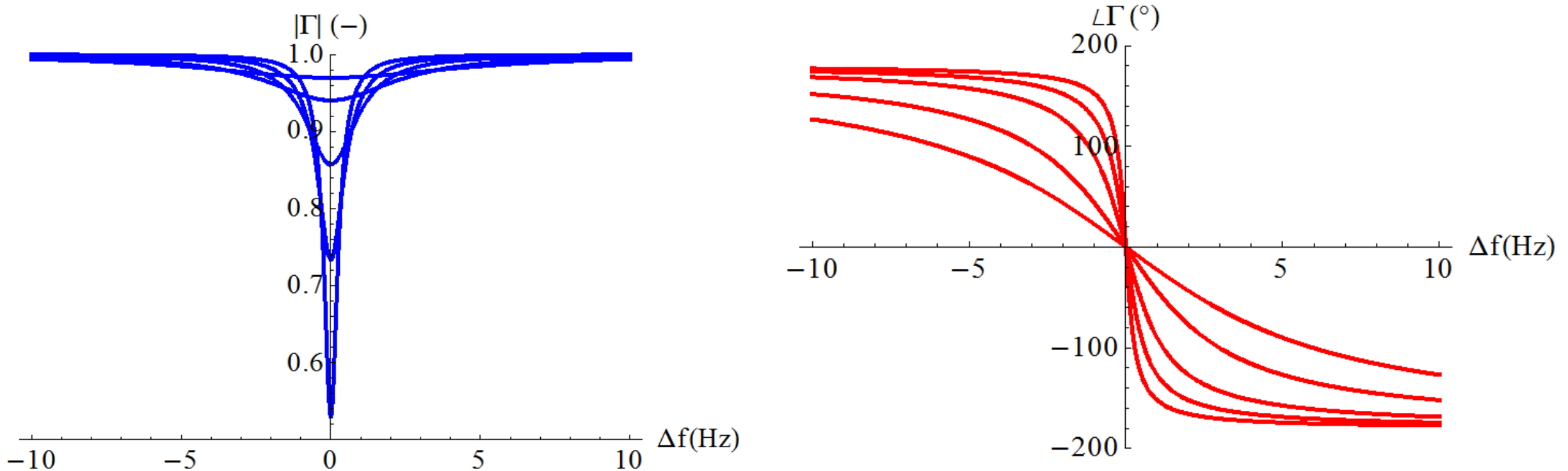
Best results for critically coupled cavities.

Difficult for strongly overcoupled SC cavities $|\Gamma| \sim 1$

Resonance control – Reflection coefficient method

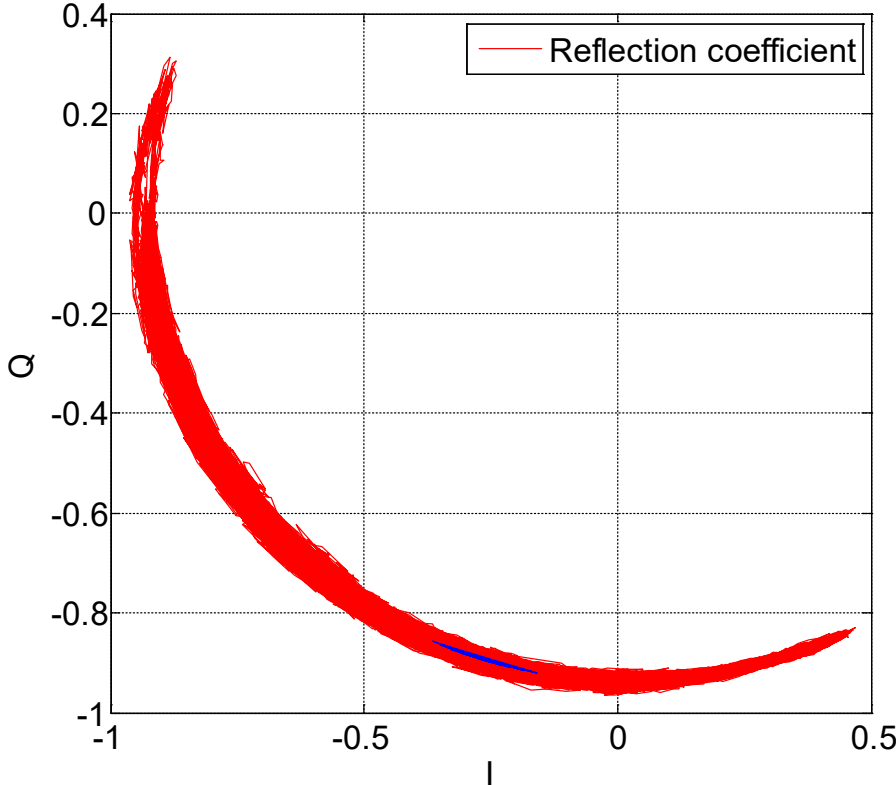
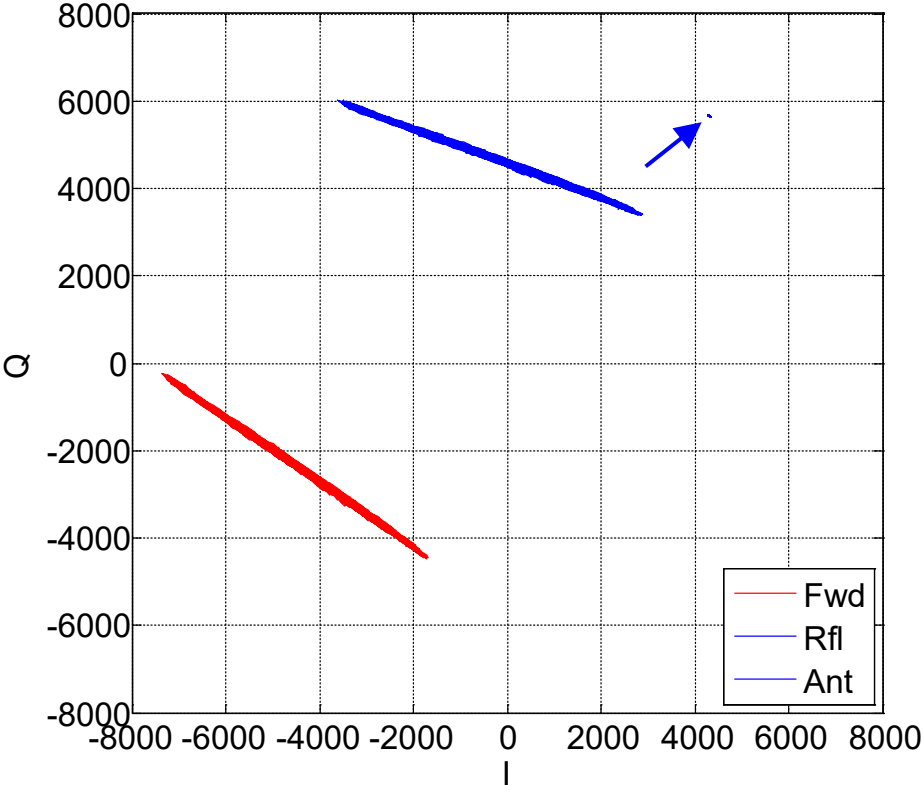
The instantaneous cavity tune state can be calculated from the measured complex reflection coefficient.

For overcoupled cavities it provides at least the direction where to tune.



Resonance control – Reflection coefficient method

The instantaneous cavity tune state can be calculated from the measured complex reflection coefficient.



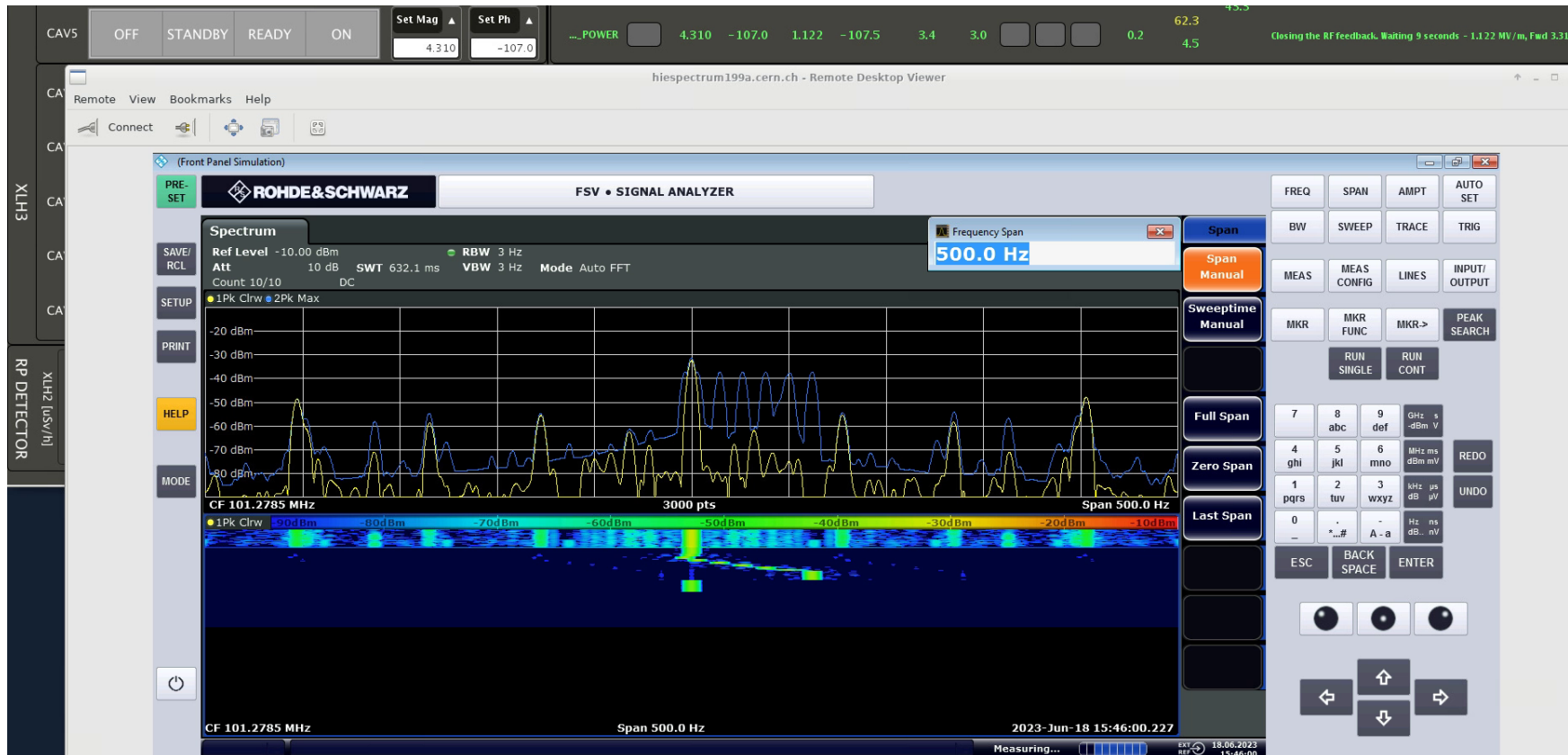
Resonance control – Alternative methods

Modern digital LLRF systems provide access to the direct observables (Fwd, Rfl, Antenna) but also any internal signals from the feedback regulators

Together with computing and signal processing capabilities, one may try alternative methods to find the instantaneous cavity tune state...

Starting up the cavity from “dark and cold” state

Starting up sequence HIE-Isolde



Starting up sequence HIE-Isolde

Clear all interlocks, start up the amplifiers, check LLRF

...

State STANDBY reached

Lifting RF veto and closing the RF switch. Excitation enabled from now on.

Reference ADC phase is correct

Lifting RF veto and starting up the cavity

Waiting 1 seconds - Field: 0.021 MV/m

Reference DAC phase is correct

Reached intermediate state READY

Lifting RF veto and starting up the cavity

Switching GD off and switching SEL on for device XLH2.CAV5.SEQ

Waiting 30 seconds - Field: 0.682 MV/m

Cavity bandwidth within limits: 6.515 Hz (Limits: 3.000 - 20.000 Hz)

Sending 100 steps to the tuner XLH2.CAV5.TUNER to reach nominal linac frequency

Sending 100 steps to the tuner XLH2.CAV5.TUNER to reach nominal linac frequency

Sending 52 steps to the tuner XLH2.CAV5.TUNER to reach nominal linac frequency

Sending 26 steps to the tuner XLH2.CAV5.TUNER to reach nominal linac frequency

Starting up sequence HIE-Isolde

Enabling the tuner loop...

Waiting 3 seconds - 0.671 MV/m, Fwd 1.12 W, Rfl 1.01 W

Waiting 1 seconds - 0.670 MV/m, Fwd 1.11 W, Rfl 1.01 W

Switching over from GD to feedback mode

Waiting 3 seconds - 1.111 MV/m, Fwd 3.48 W, Rfl 3.20 W

Waiting 1 seconds - 1.120 MV/m, Fwd 3.16 W, Rfl 2.94 W

Closing the RF feedback. Waiting 1 seconds - 1.120 MV/m, Fwd 3.12 W, Rfl 2.86 W

Closing the RF feedback. Waiting 9 seconds - 1.122 MV/m, Fwd 3.31 W, Rfl 2.97 W

Setting setpoint cavity voltage and phase

Waiting 3 seconds - 1.190 MV/m, Fwd 4.18 W, Rfl 3.77 W

Waiting 2 seconds - 1.279 MV/m, Fwd 5.27 W, Rfl 4.80 W

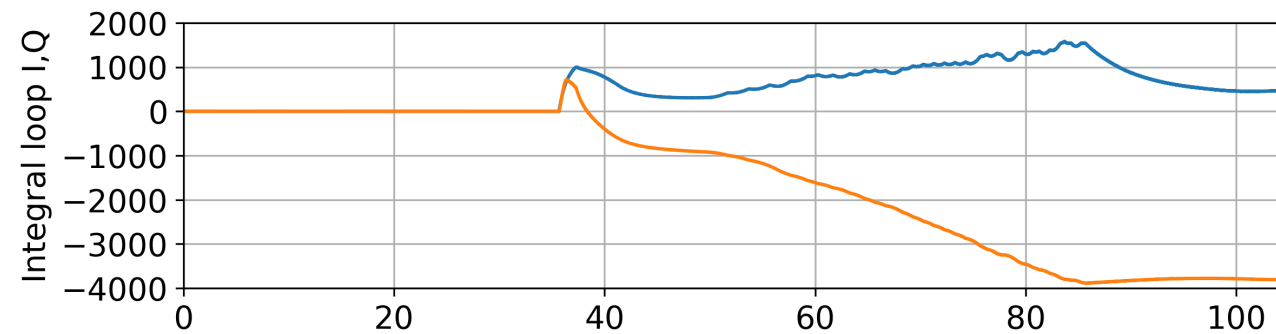
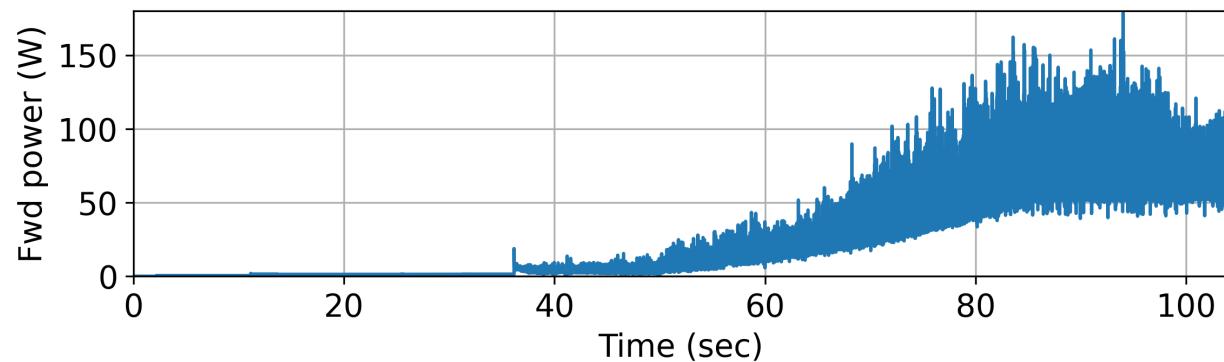
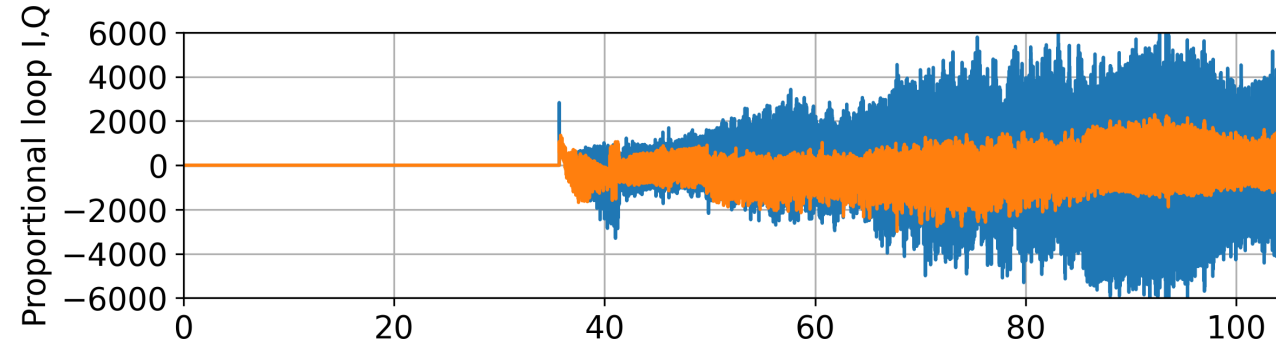
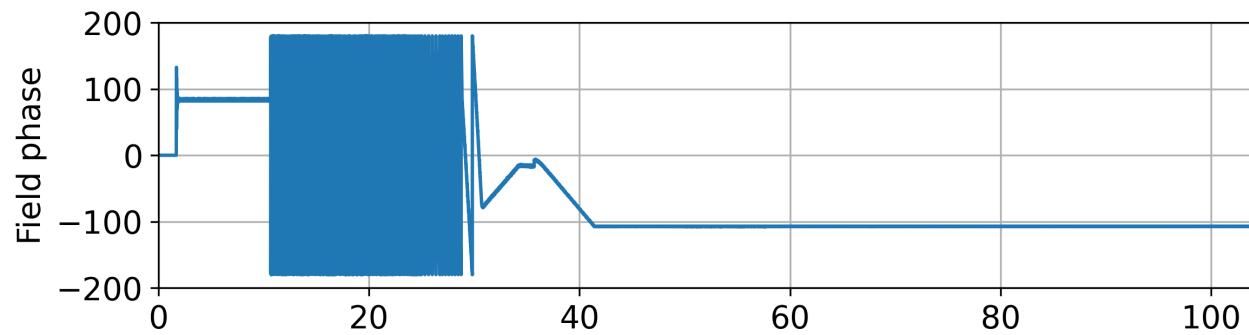
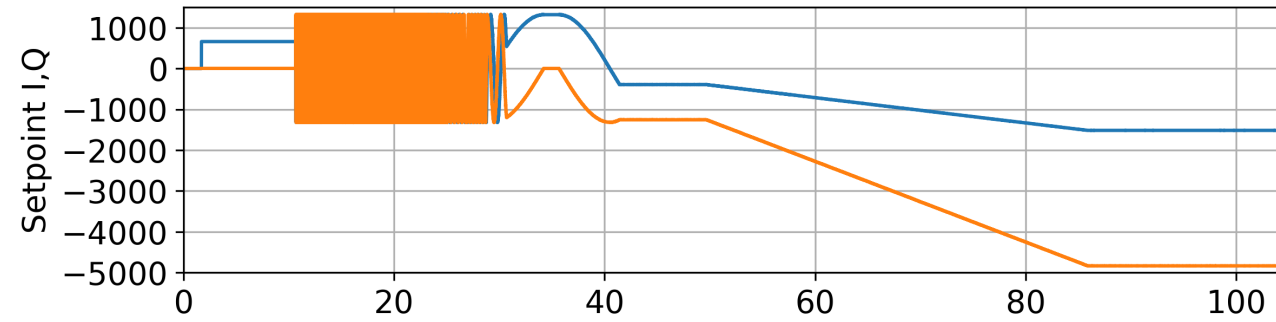
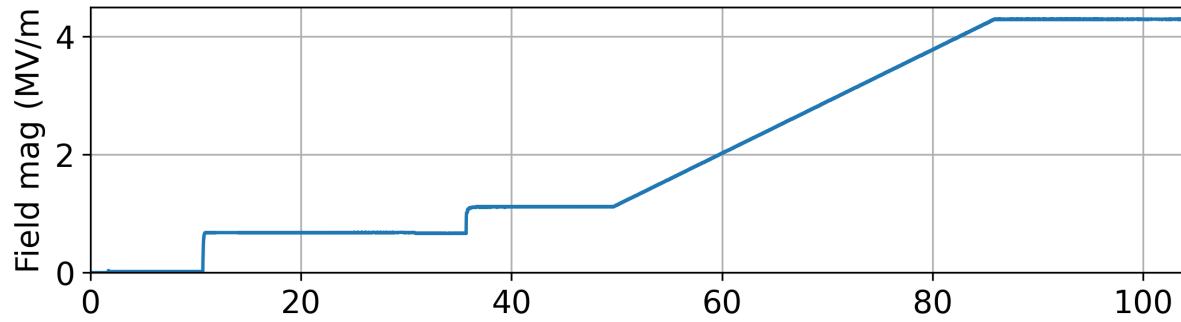
Waiting 1 seconds - 1.366 MV/m, Fwd 5.43 W, Rfl 4.83 W

Ramping set points. Waiting 1 seconds - 1.455 MV/m, Fwd 6.78 W, Rfl 6.21 W

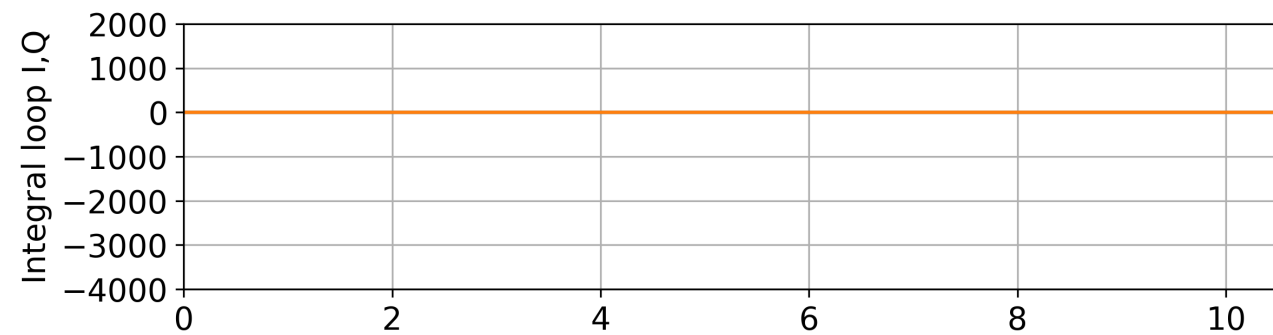
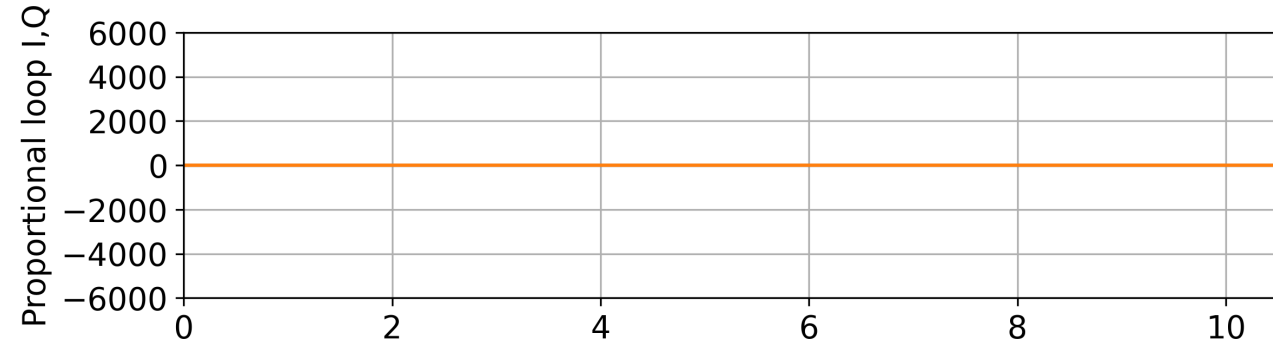
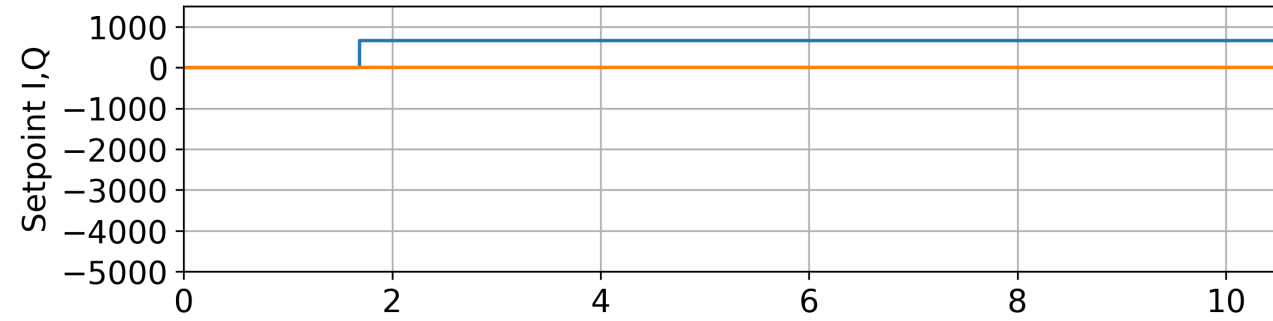
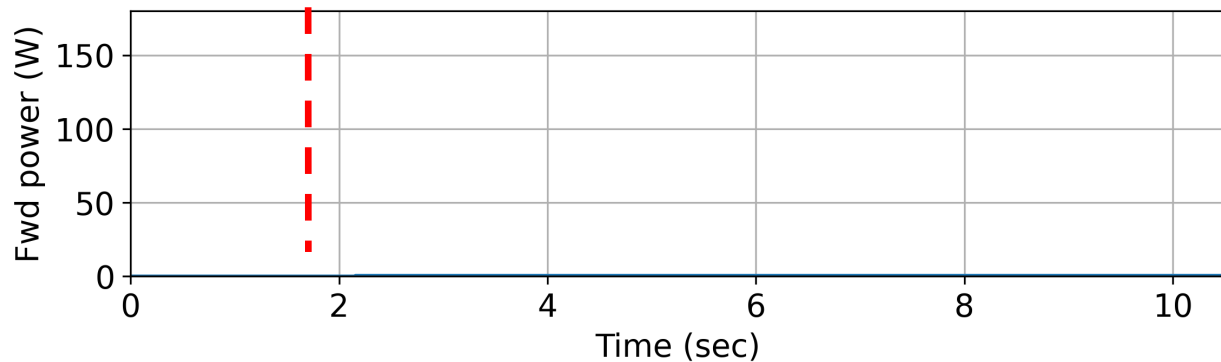
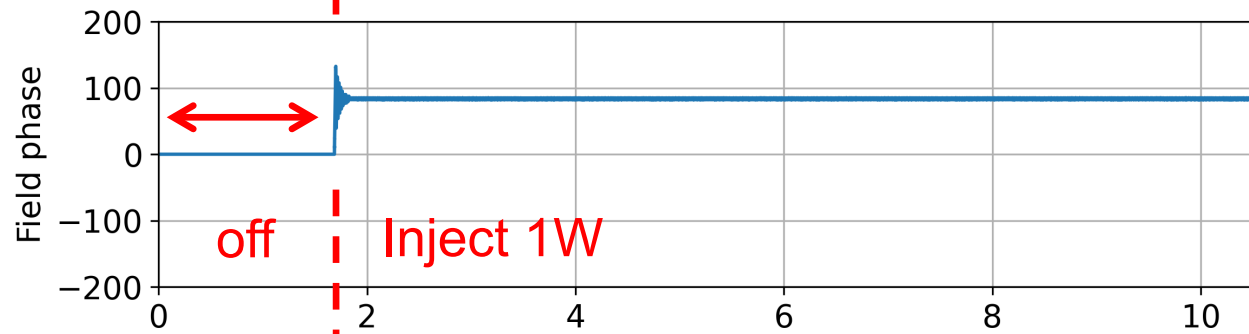
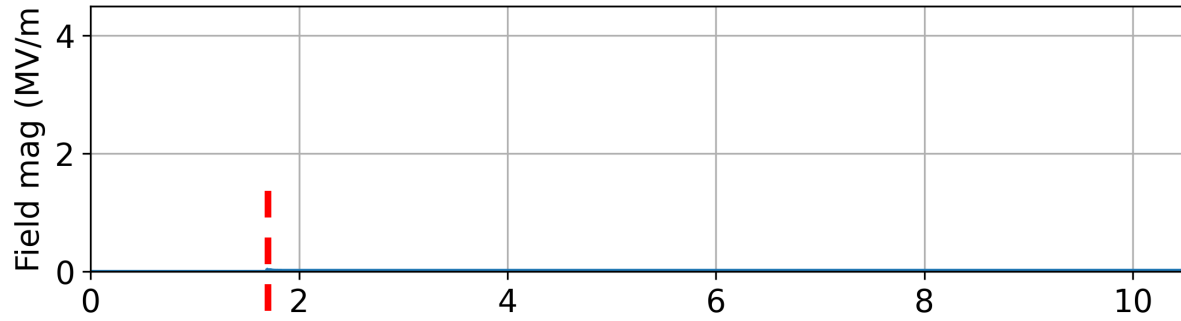
Ramping set points. Waiting 36 seconds - 4.309 MV/m, Fwd 50.38 W, Rfl 41.64 W

State ON reached

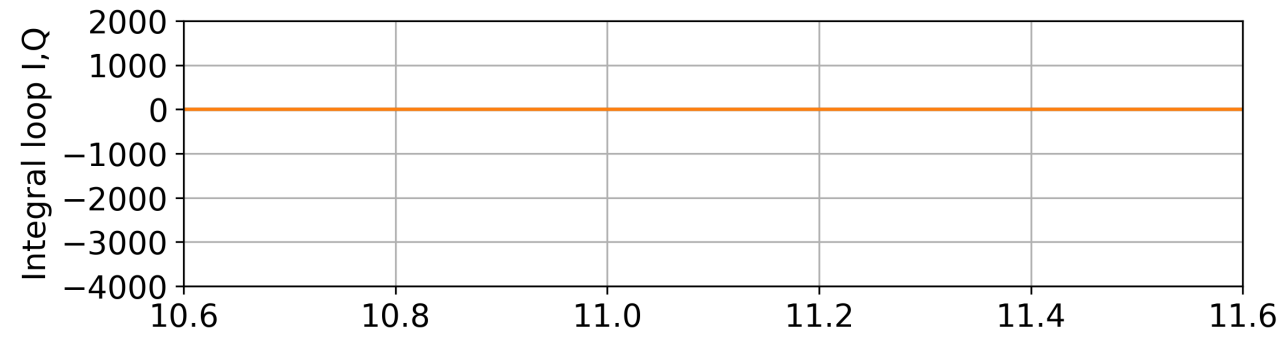
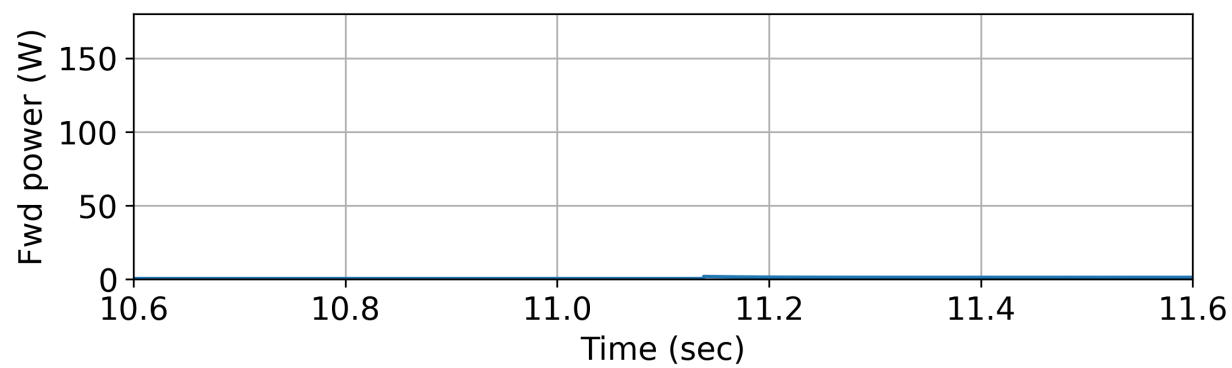
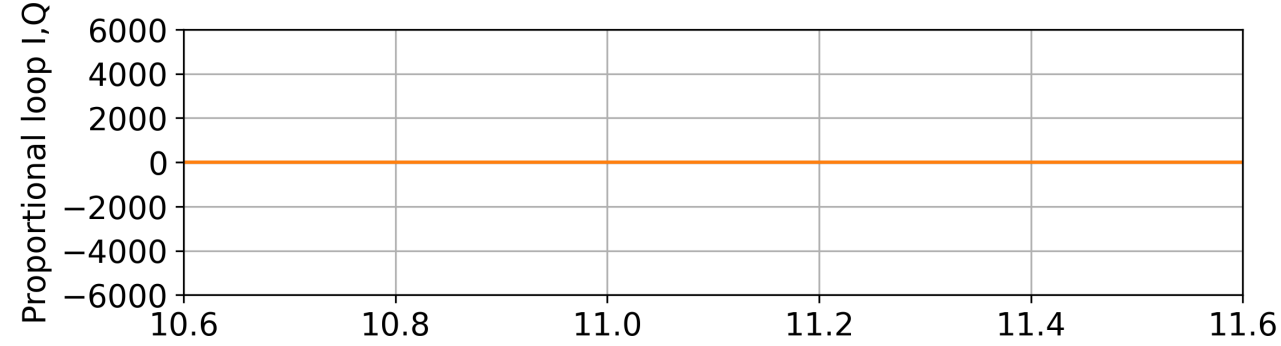
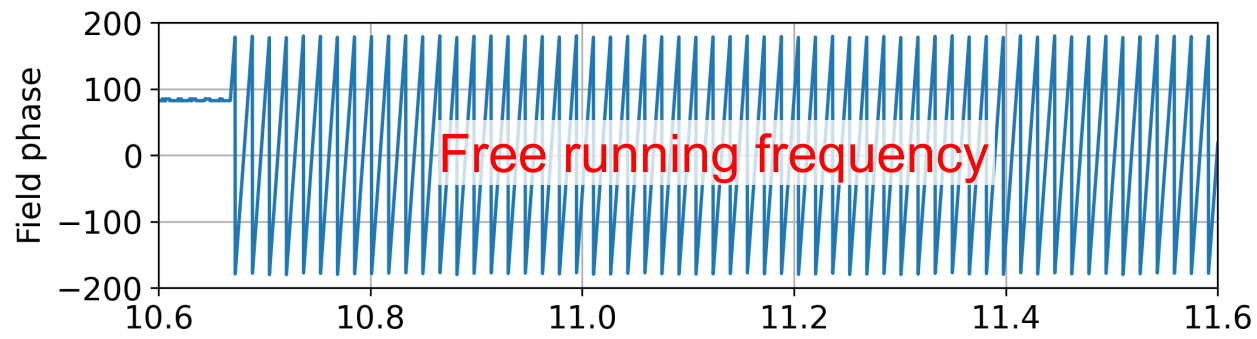
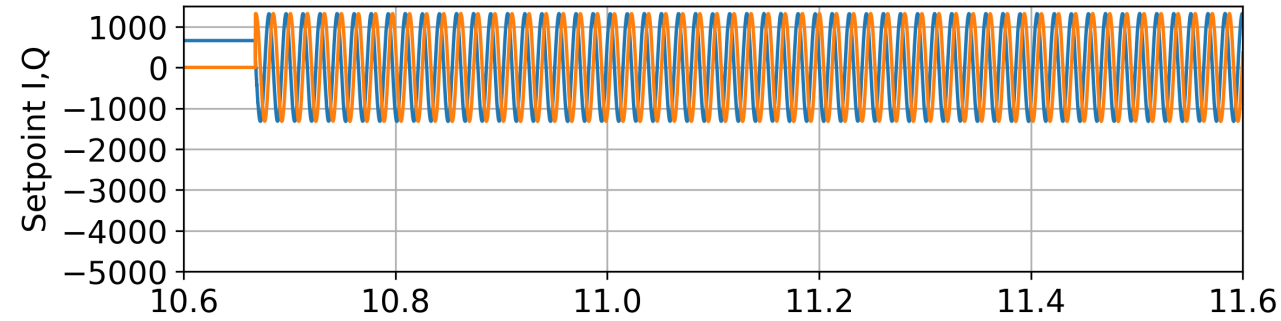
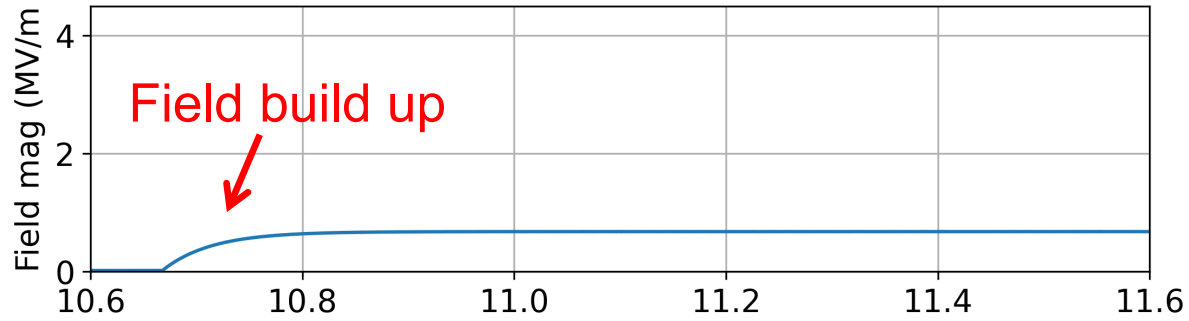
Starting up sequence – overview



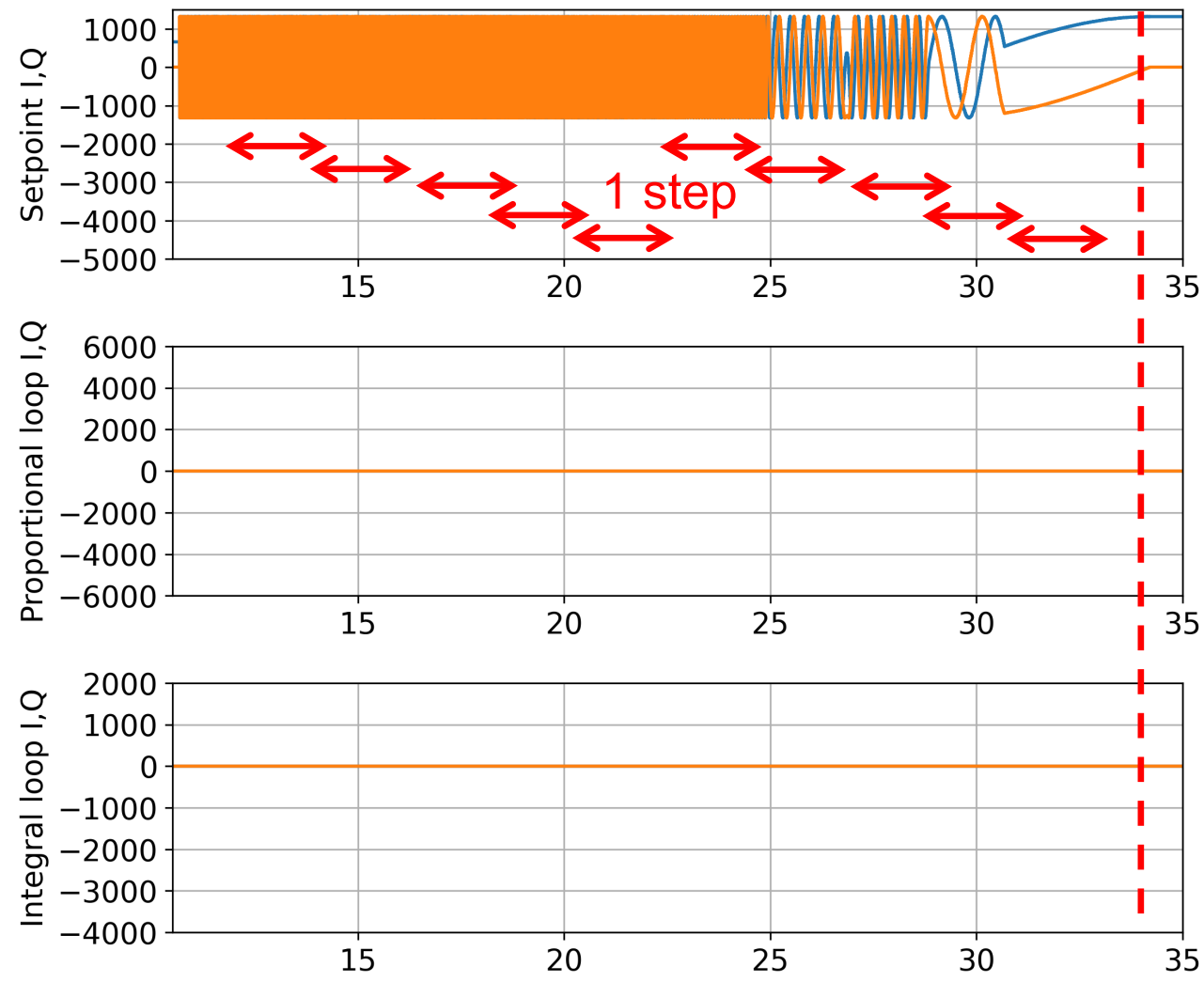
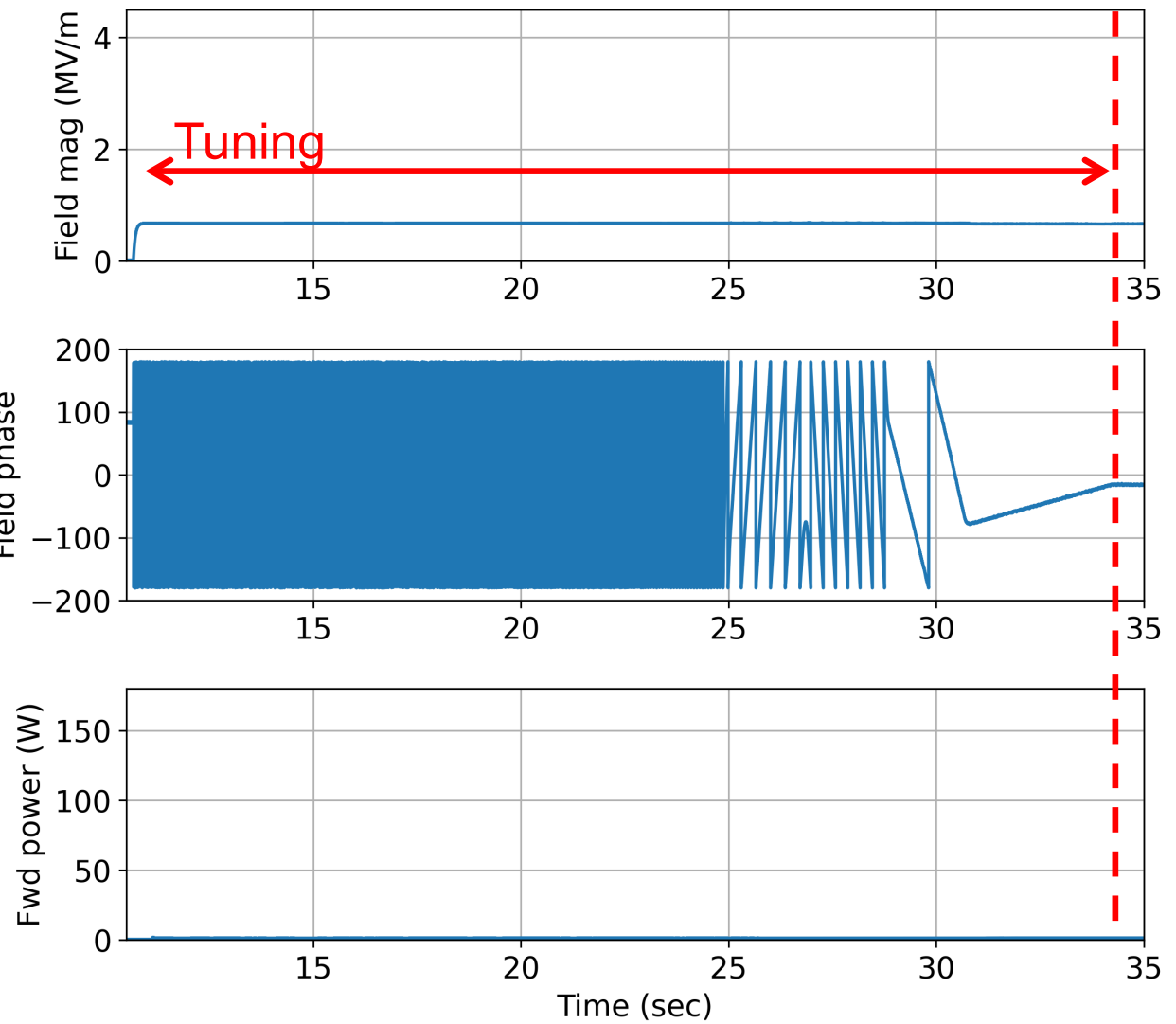
1. Low power checks



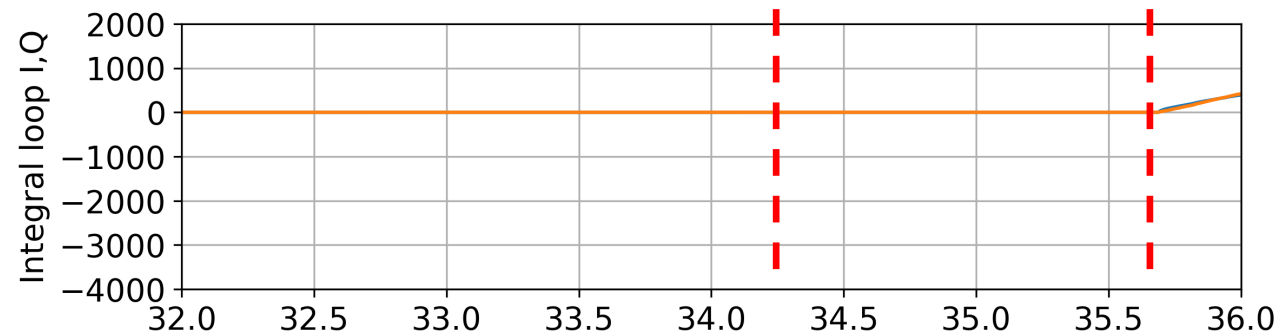
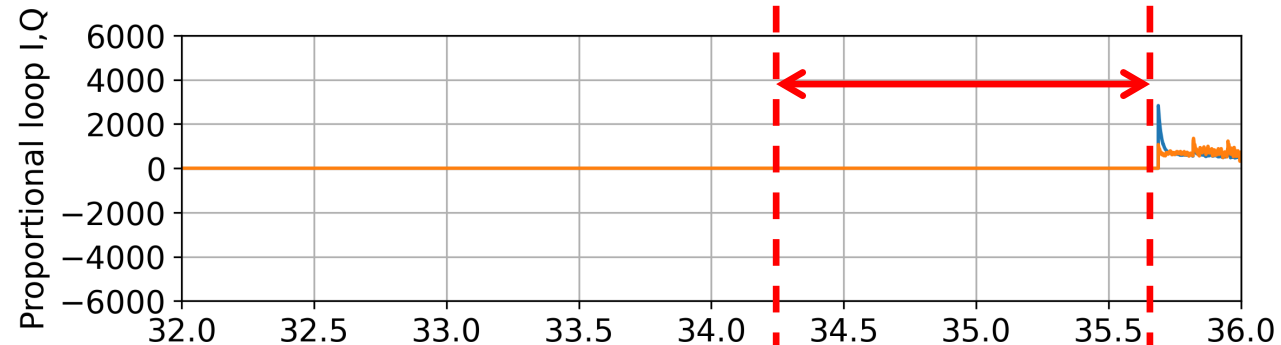
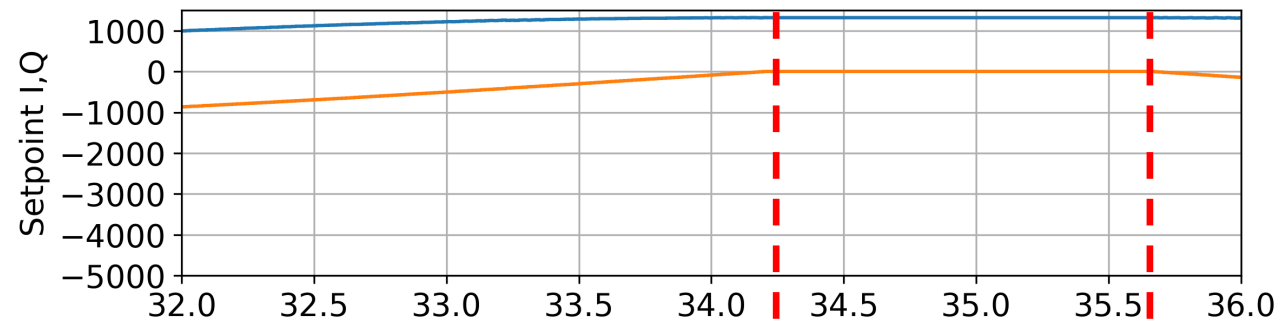
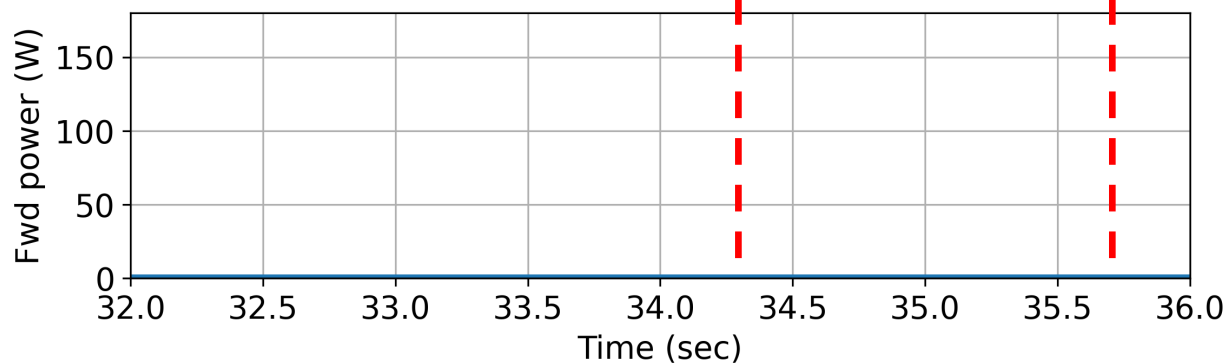
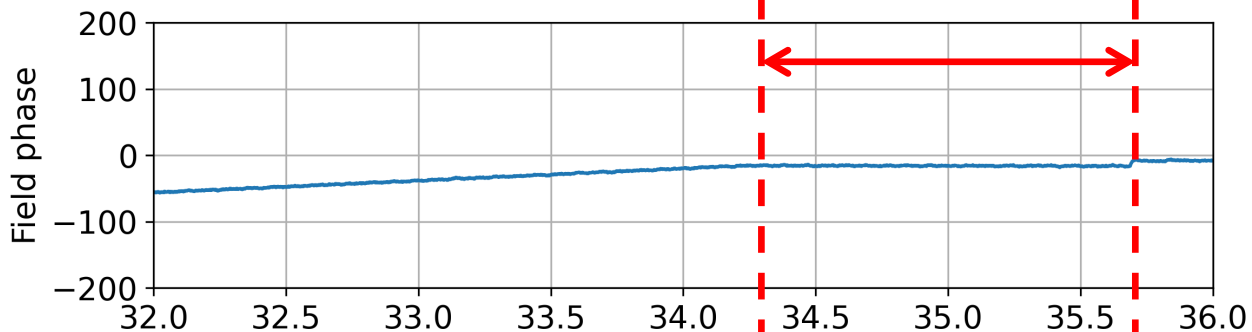
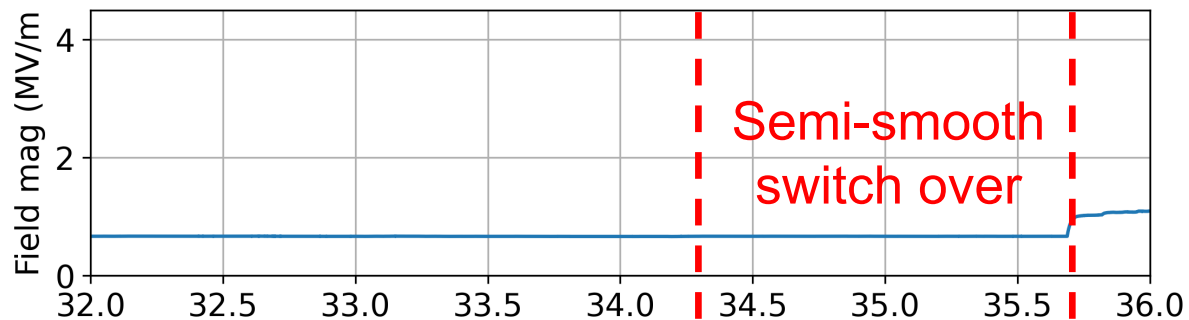
1. Excite field with SEL, measure the cavity frequency



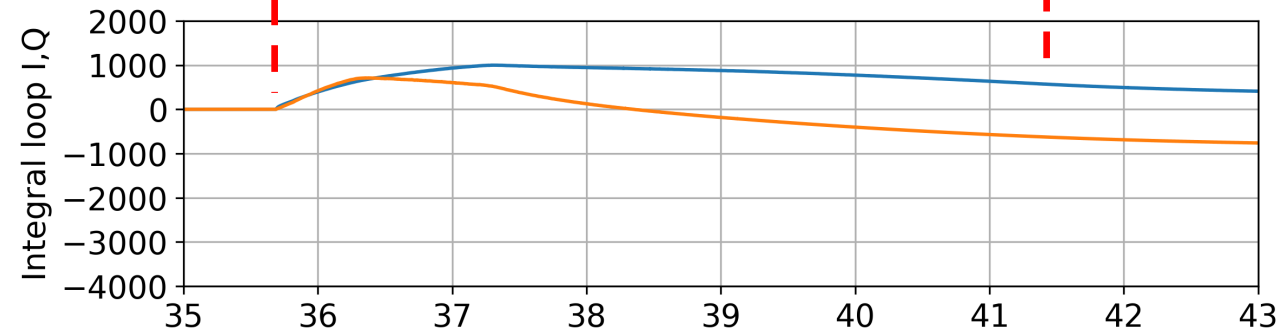
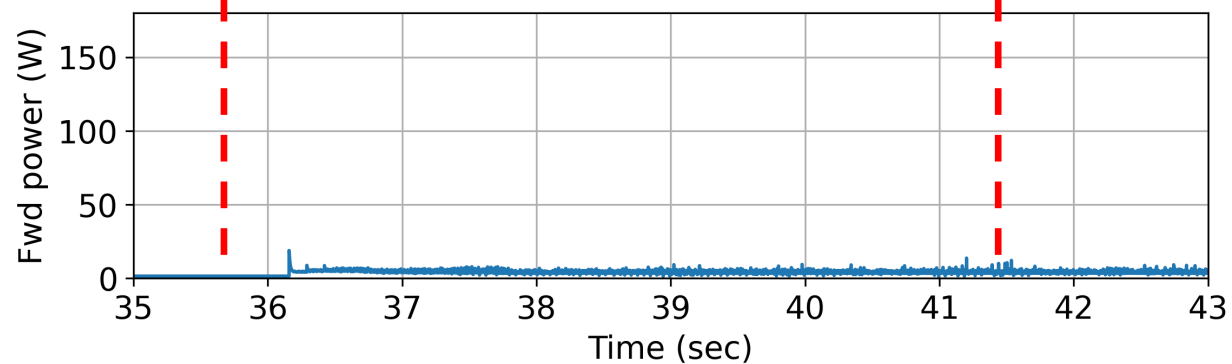
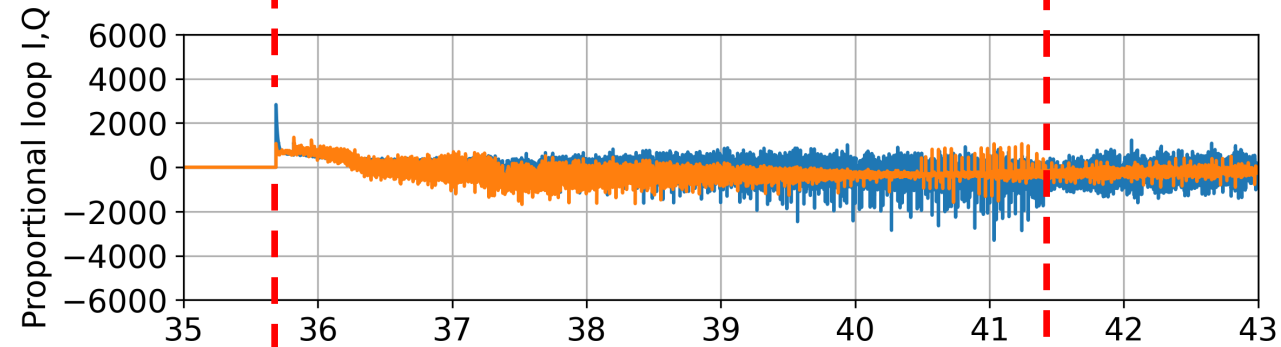
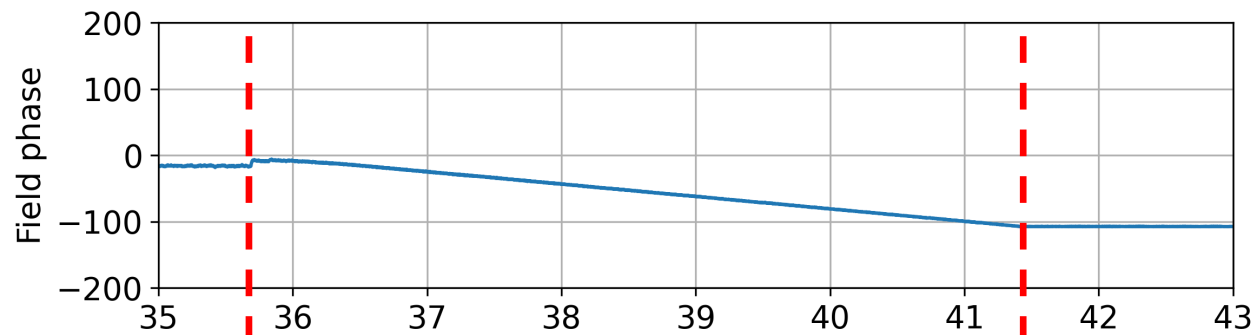
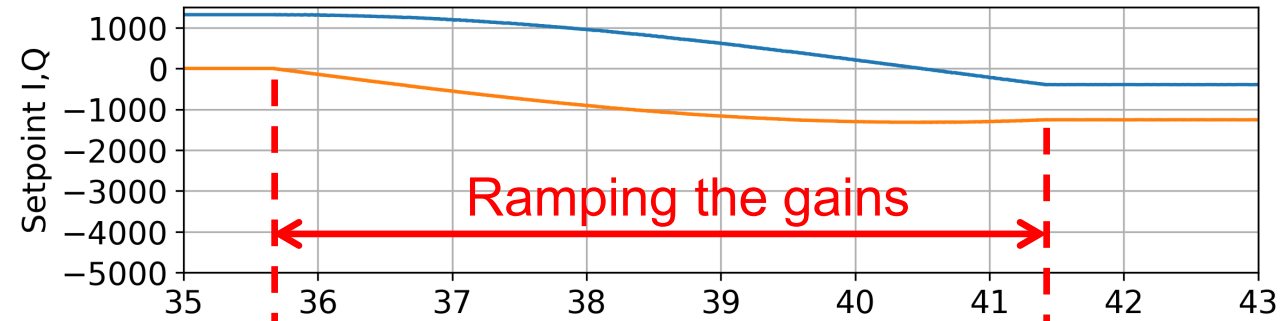
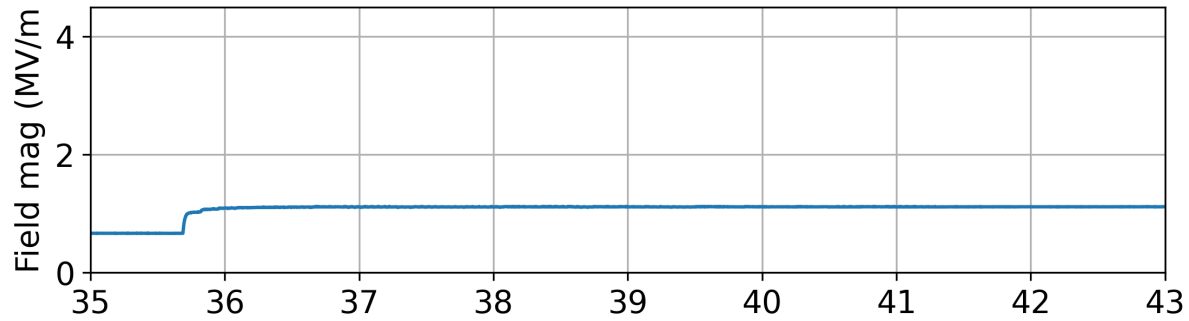
3. Tune to nominal freq.



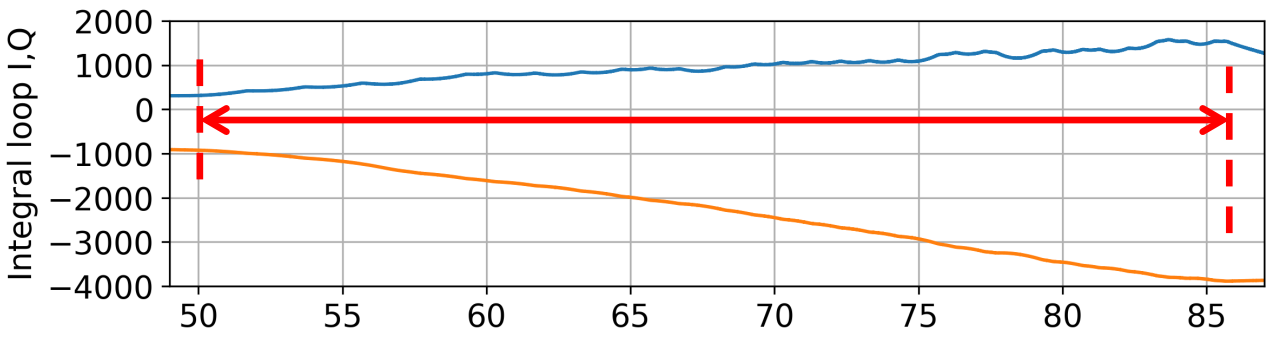
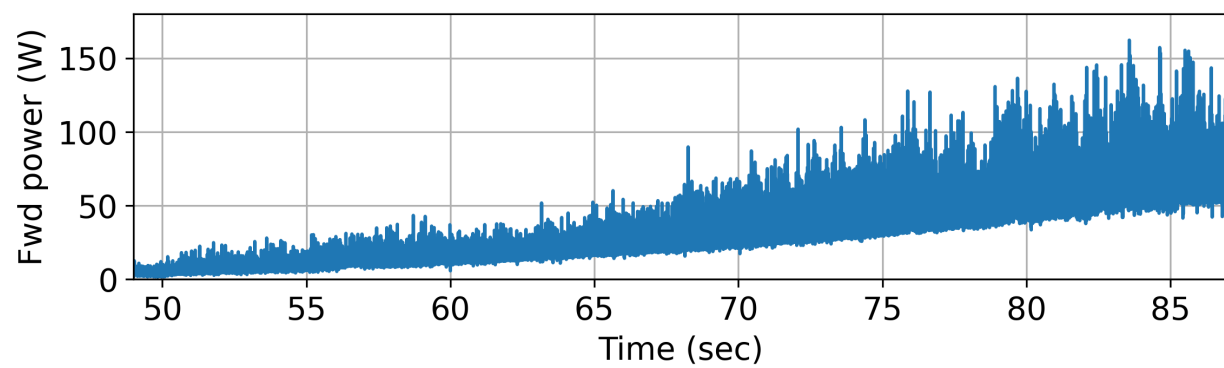
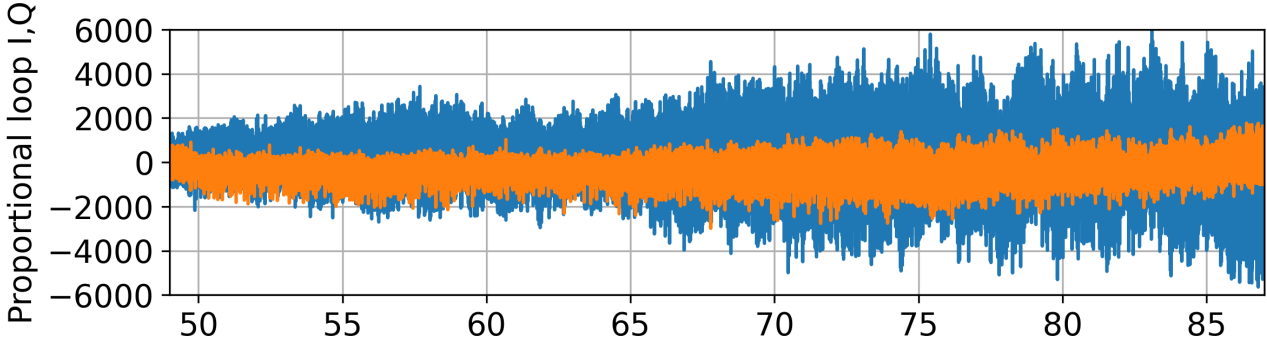
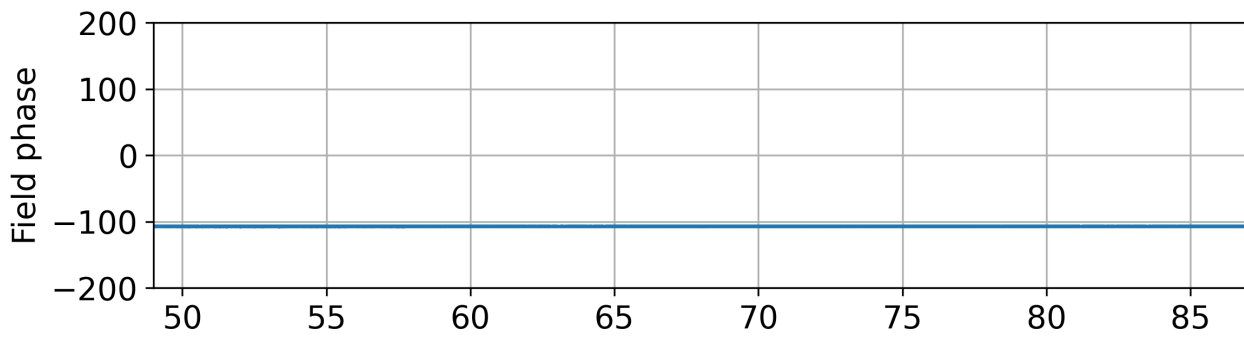
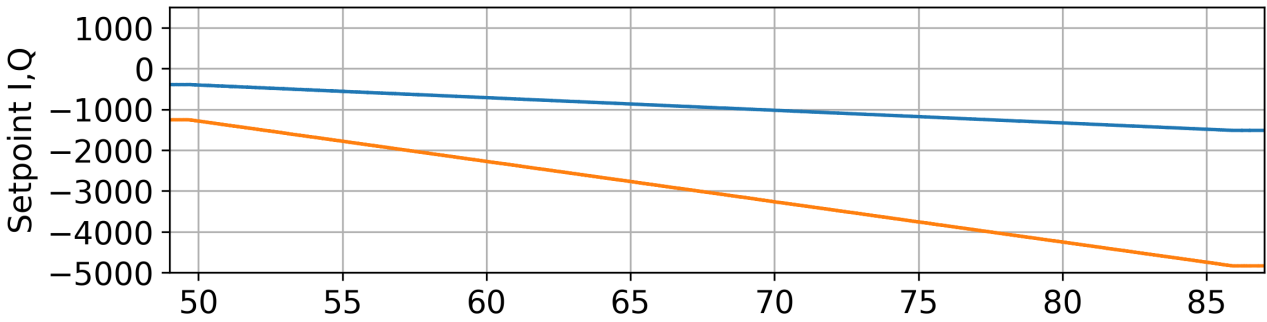
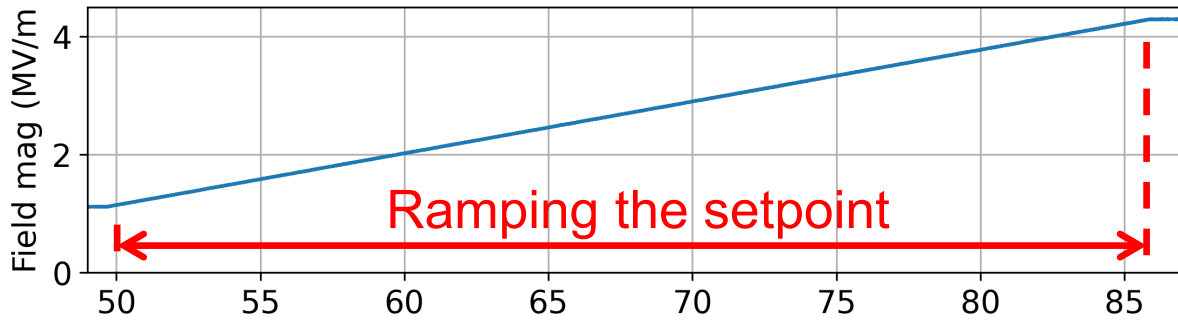
4. Switch to Generator Driven mode



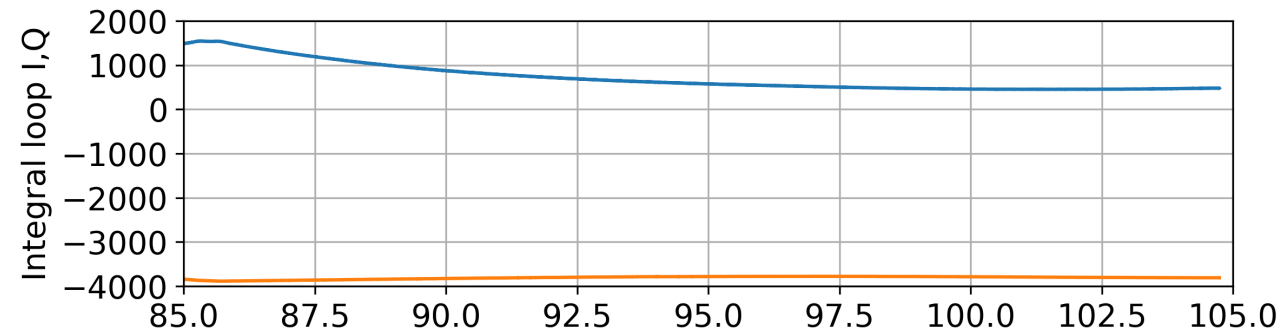
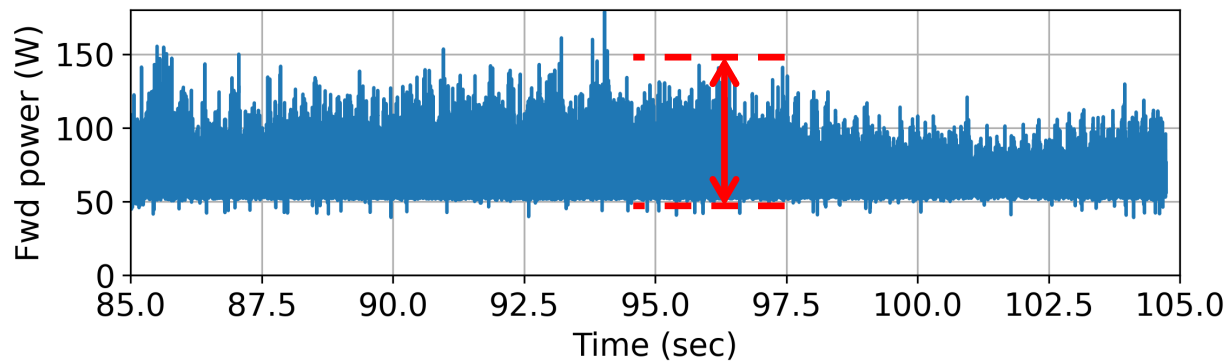
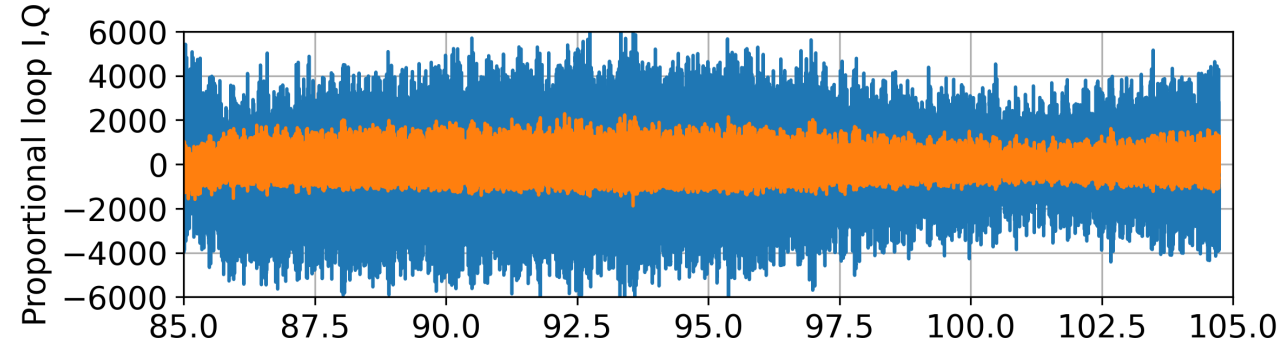
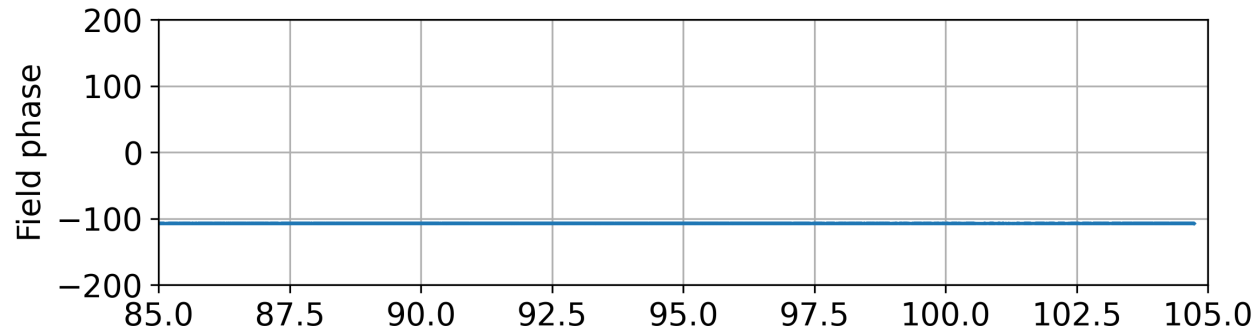
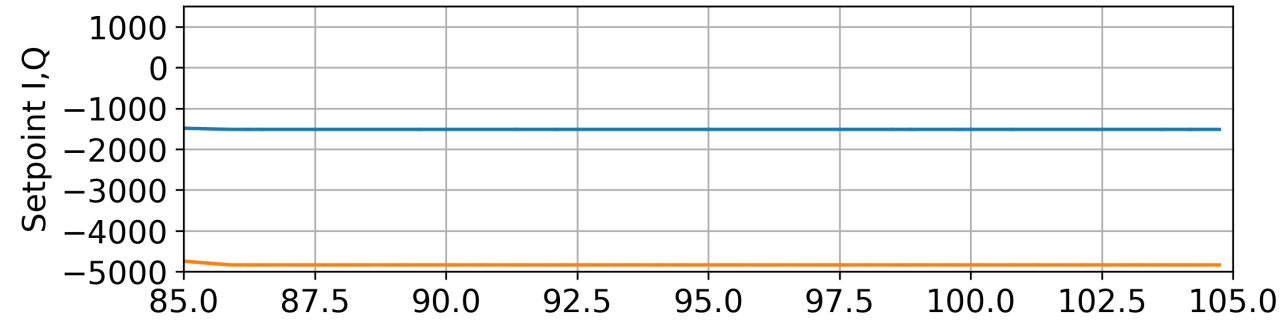
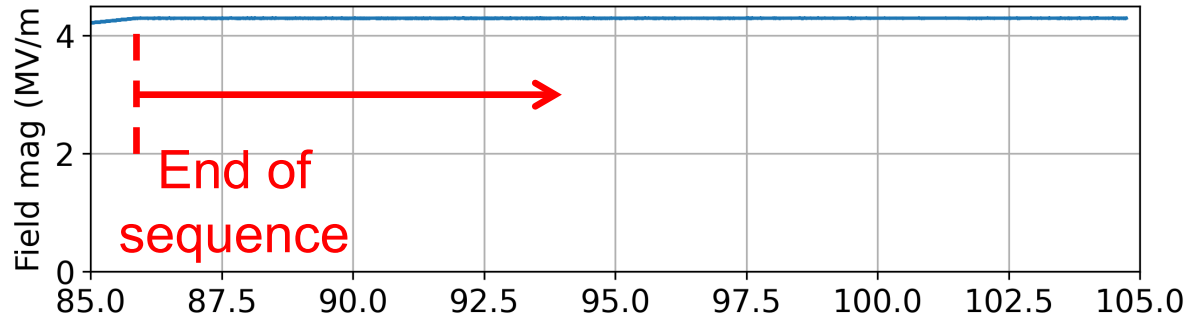
5. Enable feedback and ramp the gain



6. Ramp the setpoint to nom. values (while locked)



7. Fully locked at nominal accelerating gradient



Cavity conditioning

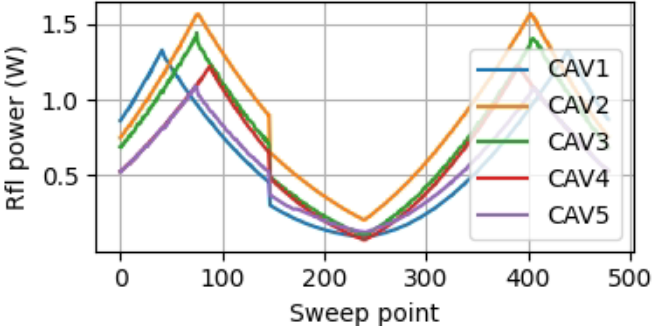
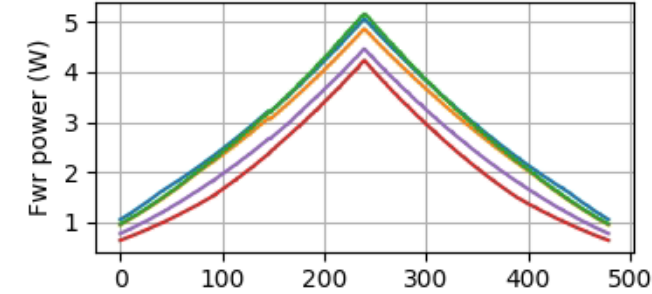
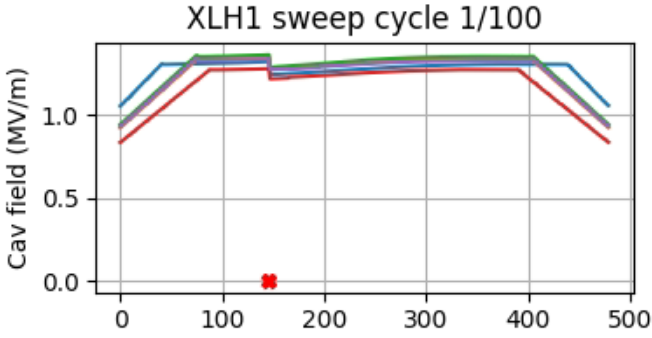
Conditioning of **multipacting** – “dump” power to reduce SEY of the surface by electron bombardment. Typically low energy phenomena. Q constant, but the power is absorbed, field is not increasing with increased power.

Conditioning of **field-emission** – “burn” local field emitters. High field, high power phenomena. Field increases with fwd power, but the Q drops. Often very high power, pulsed conditioning.

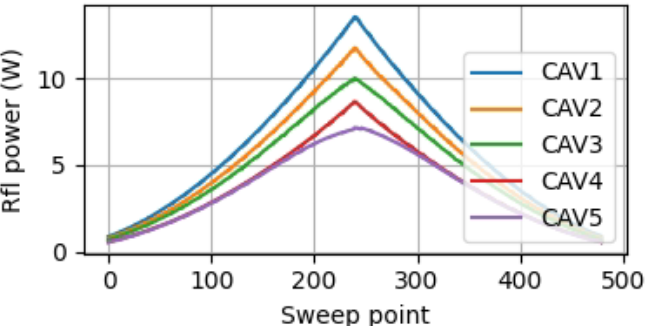
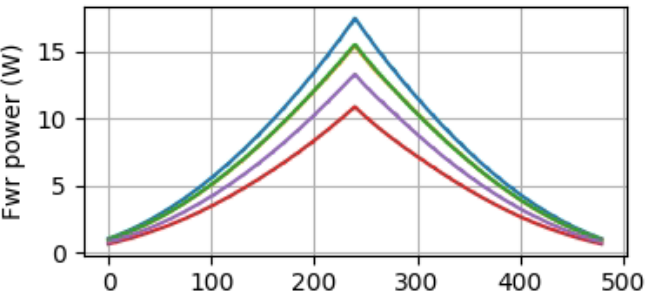
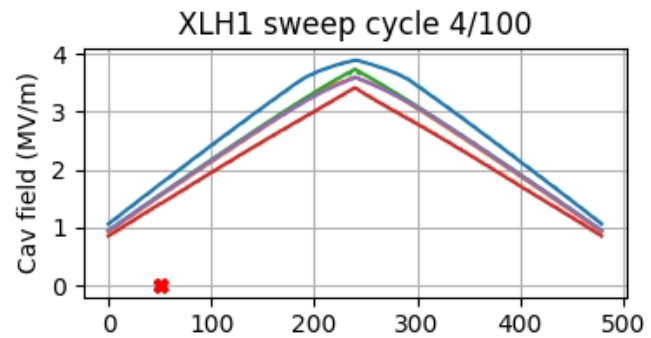
Typically, self excited loop is used, as it naturally follows the cavity parameter fluctuations (Q, f_c)

Cavity conditioning

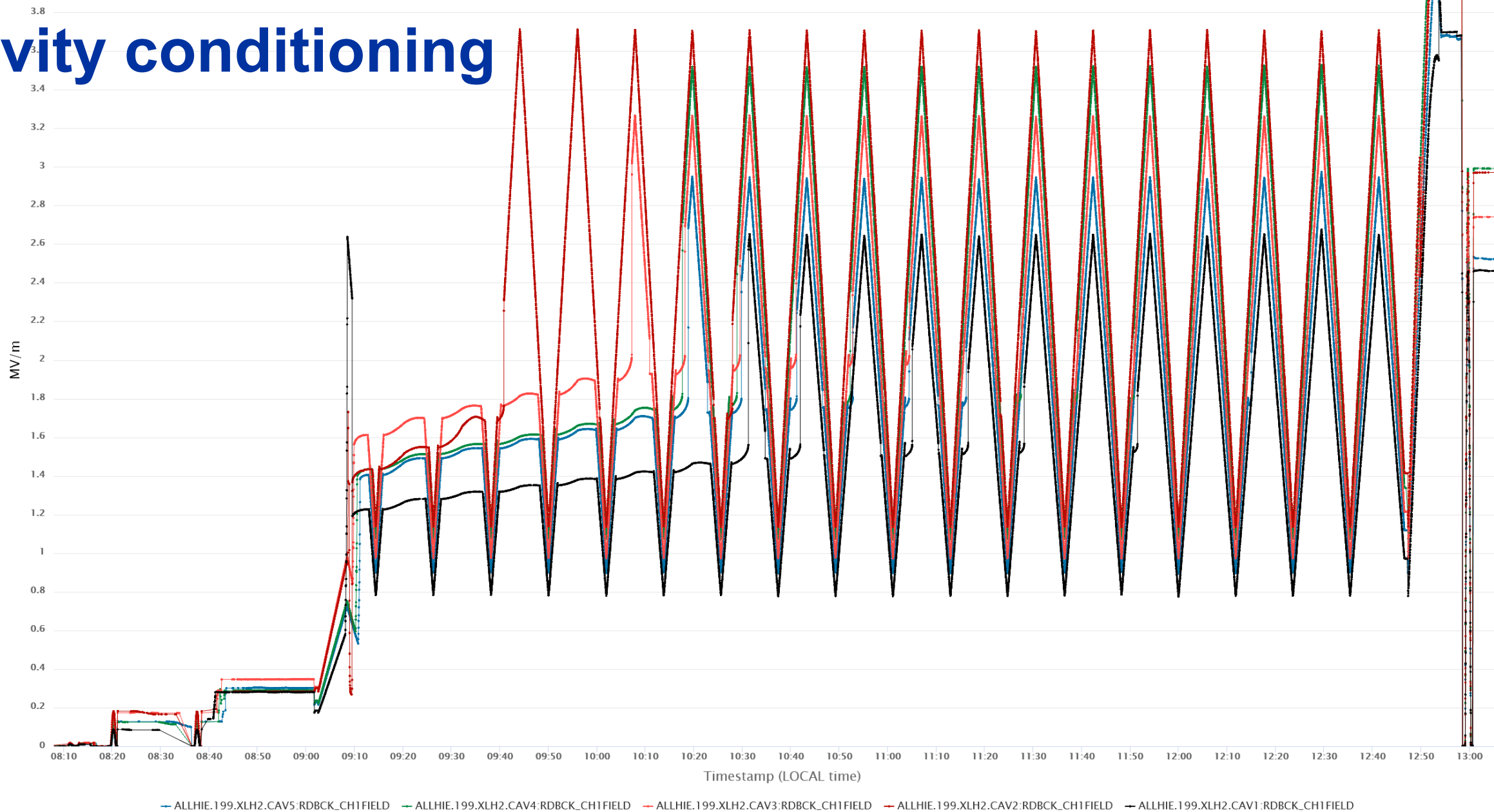
Typically, self excited loop is used, as it naturally follows the cavity fluctuations (Q, f_c)



One day later



Cavity conditioning



— ALLHIE.199.XLH2.CAV5:RDBCK_CH1FIELD — ALLHIE.199.XLH2.CAV4:RDBCK_CH1FIELD — ALLHIE.199.XLH2.CAV3:RDBCK_CH1FIELD — ALLHIE.199.XLH2.CAV2:RDBCK_CH1FIELD — ALLHIE.199.XLH2.CAV1:RDBCK_CH1FIELD

Few notes on feedbacks

Recap: *Function of a feedback loop is to make the value of the measured quantity equal to the value of the setpoint.*

Feedbacks always try to keep the two equal, until they run out of power or authority

Few notes on feedbacks

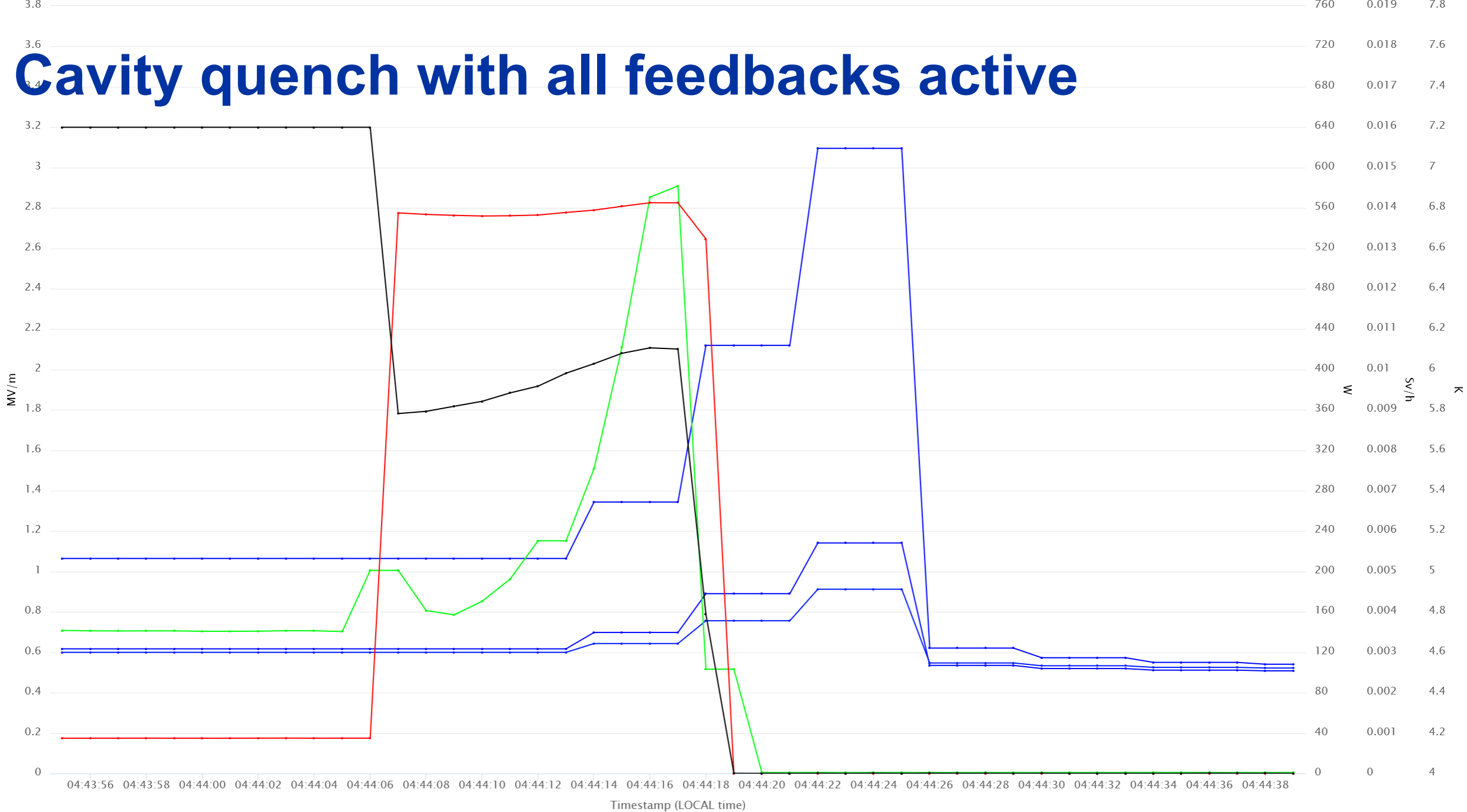
Recap: *Function of a feedback loop is to make the value of the measured quantity equal to the value of the setpoint.*

Feedbacks always try to keep the two equal, until they run out of power or authority

Always think of a “safety net” to catch unexpected behaviour

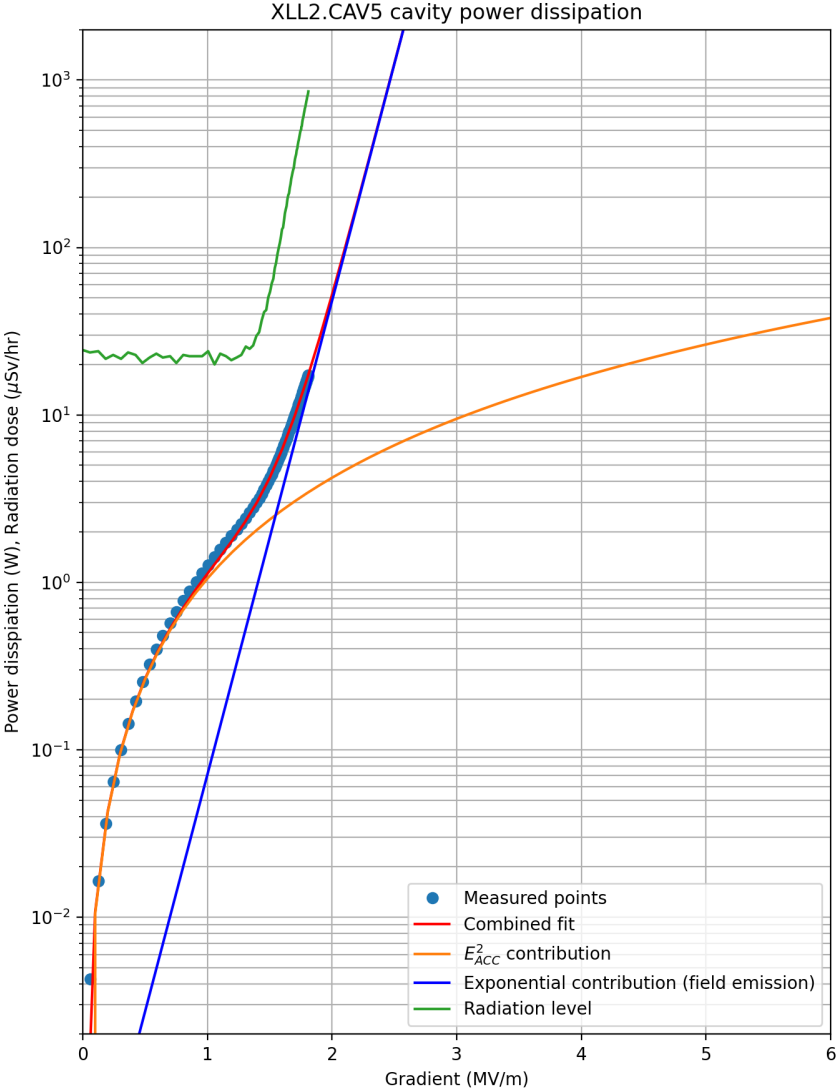
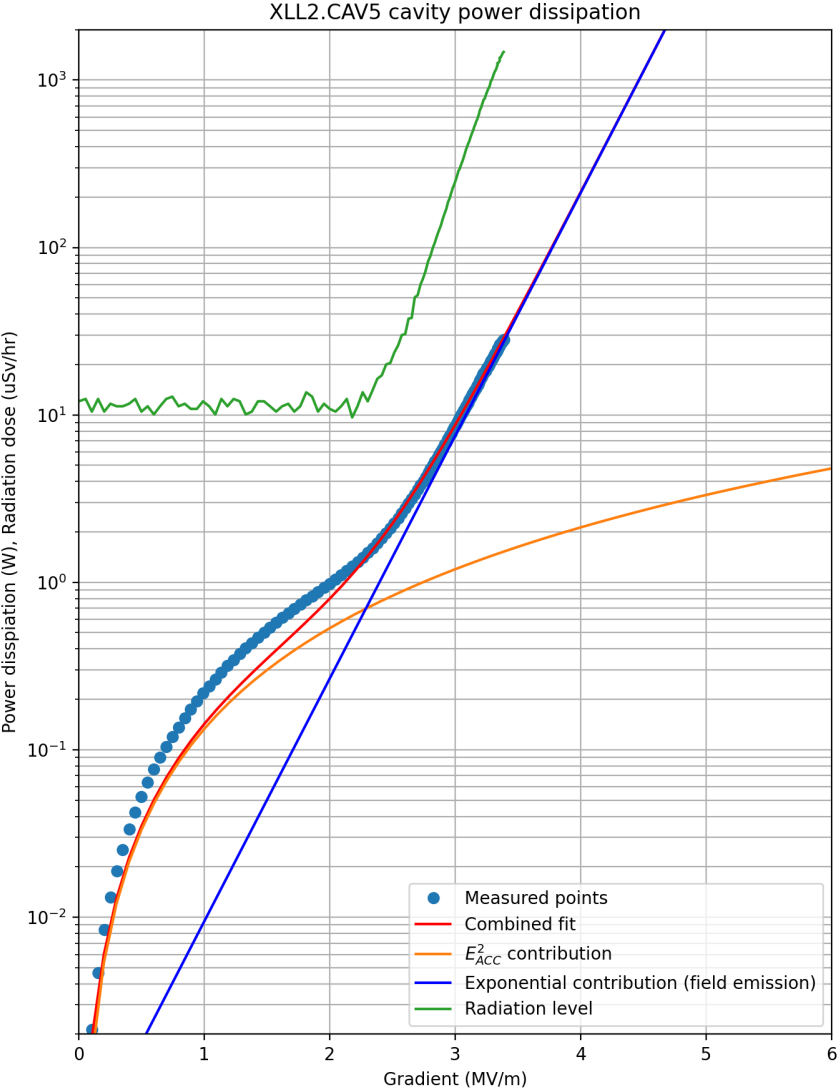
- **Regulator saturation timeout (e.g. in HIE-Isolde 10-15 seconds)**
- **Maximum error timeout (e.g. if error > 5% for 5 sec)**
- **Average power interlock (e.g. in HIE-Isolde 350 W for 5 min, 250 W for 30 min, 200 W for 2 hours)...**

Cavity quench with all feedbacks active



— QSK1H_170_2TT865C.POSST — QSK1H_170_2TT865B.POSST — QSK1H_170_2TT865A.POSST — PARIS508.RAW — ALLHIE.199.XLL2.CAV5.RDBCK_CH2PWR — ALLHIE.199.XLL2.CAV5.RDBCK_CH1FIELD

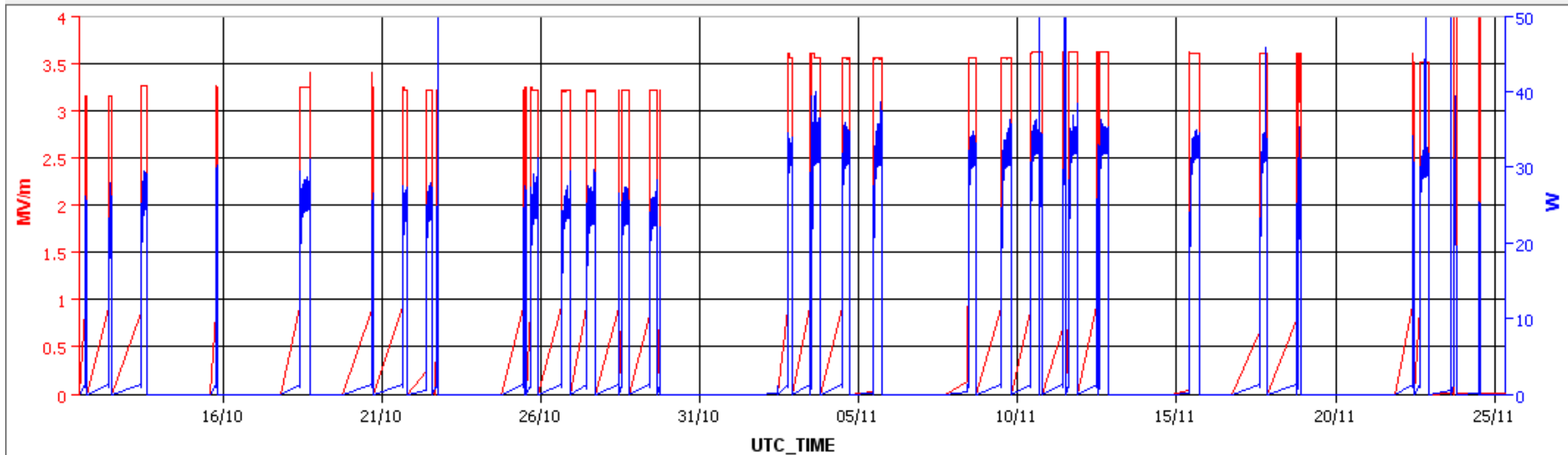
Cavity quench with all feedbacks active



Keeping the field up*

Timeseries Chart between 2015-10-11 22:00:00.000 and 2015-12-17 23:00:00.000 (UTC_TIME)

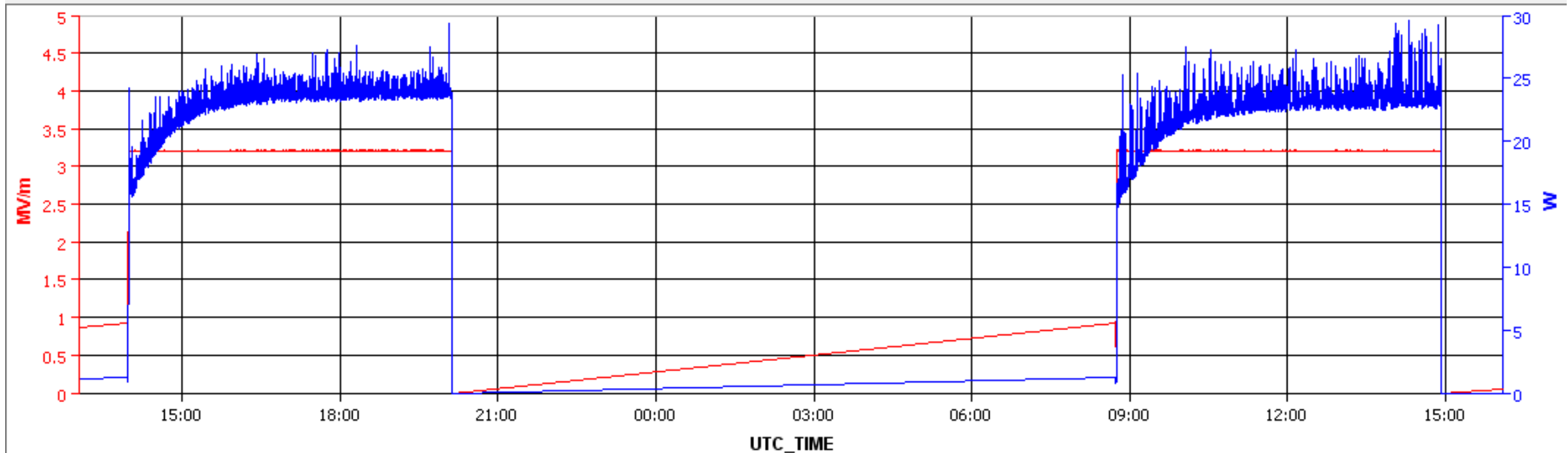
ALLHIE.199.XLL2.CAV4:RDBCK_CH1FIELD ALLHIE.199.XLL2.CAV4:RDBCK_CH2PWR



Keeping the field up*

Timeseries Chart between 2015-10-11 22:00:00.000 and 2015-12-17 23:00:00.000 (UTC_TIME)

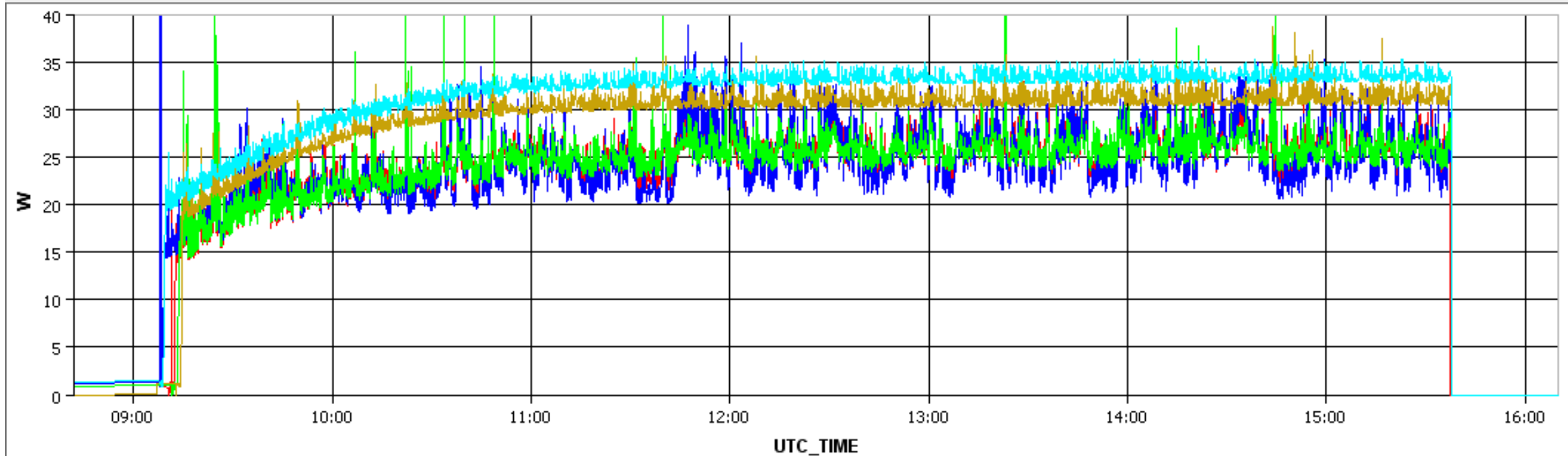
ALLHIE.199.XLL2.CAV4:RDBCK_CH1FIELD ALLHIE.199.XLL2.CAV4:RDBCK_CH2PWR



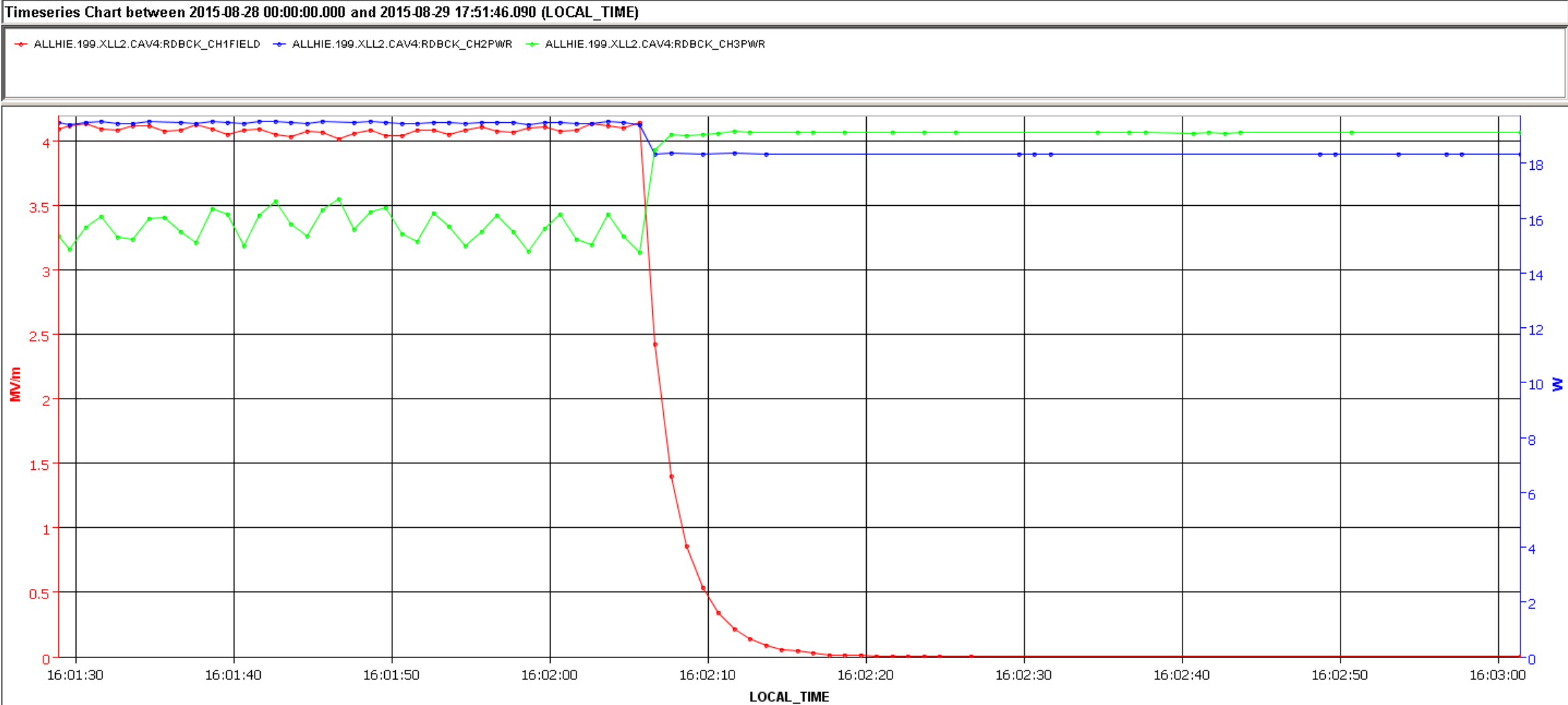
Keeping the field up*

Timeseries Chart between 2015-10-11 22:00:00.000 and 2015-11-25 23:59:59.000 (UTC_TIME)

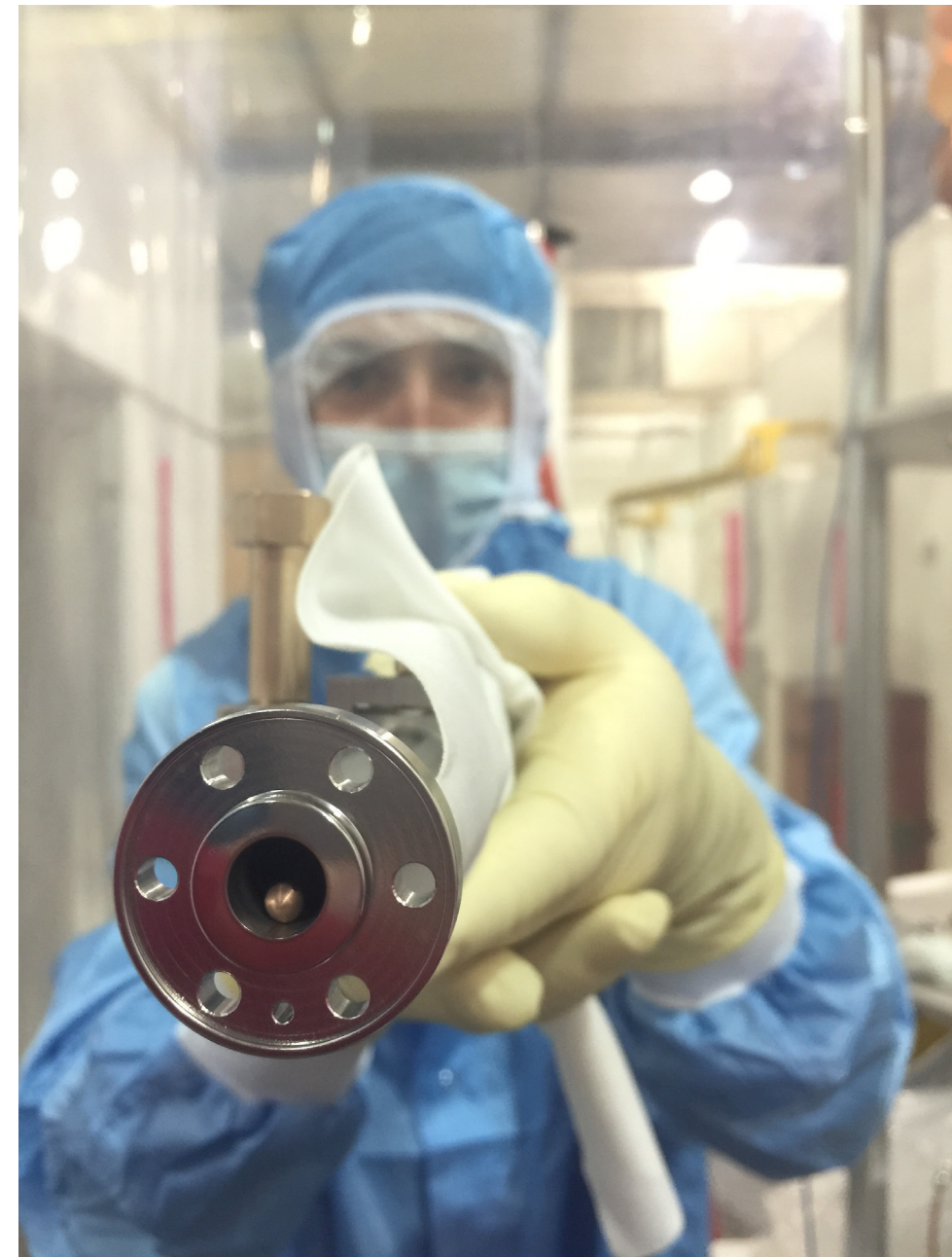
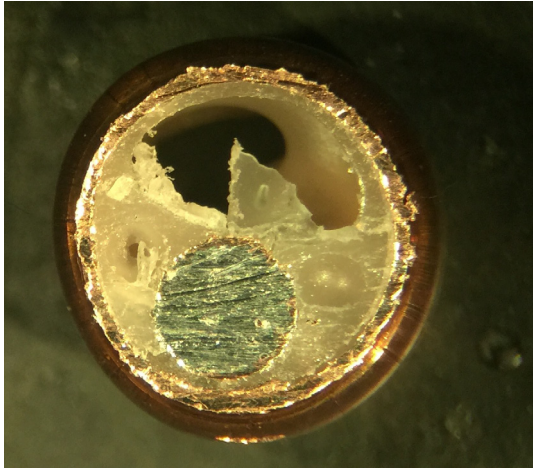
ALLHIE.199.XLL2.CAV1:RDBCK_CH2PWR ALLHIE.199.XLL2.CAV2:RDBCK_CH2PWR ALLHIE.199.XLL2.CAV3:RDBCK_CH2PWR ALLHIE.199.XLL2.CAV4:RDBCK_CH2PWR
ALLHIE.199.XLL2.CAV5:RDBCK_CH2PWR



Keeping the field up*



Keeping the field up*



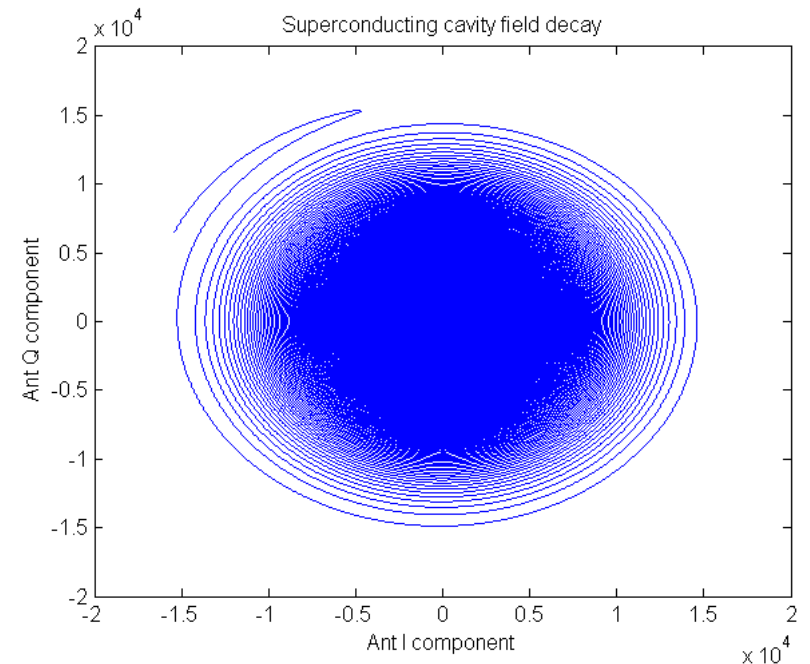
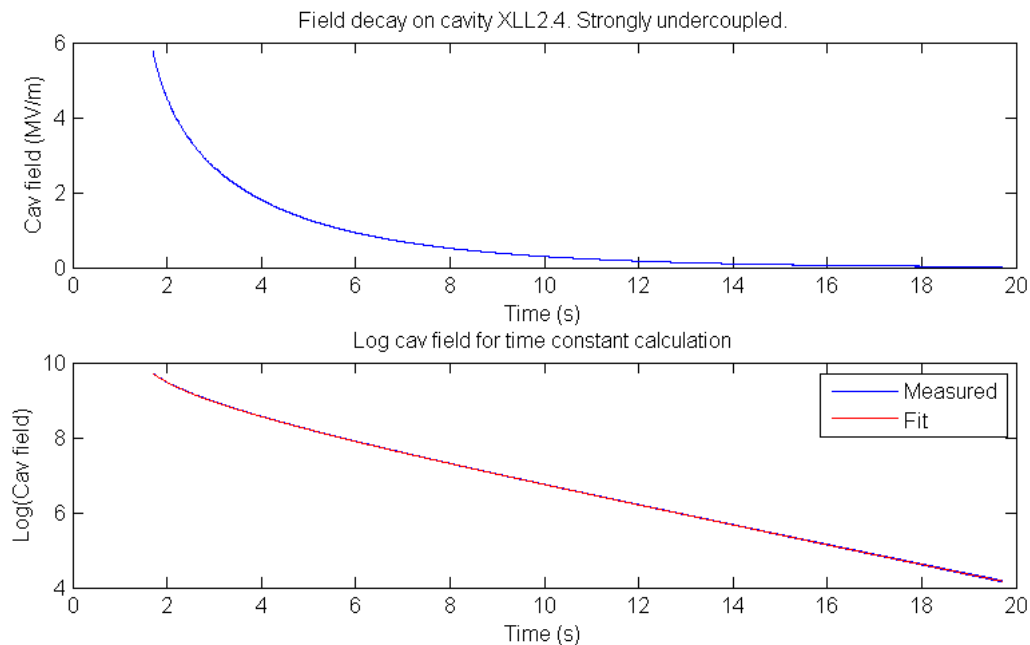
* regardless how much you melt the fundamental power coupler

Extracting information from the field decay transient

Digital systems allow to record time series of measured signals

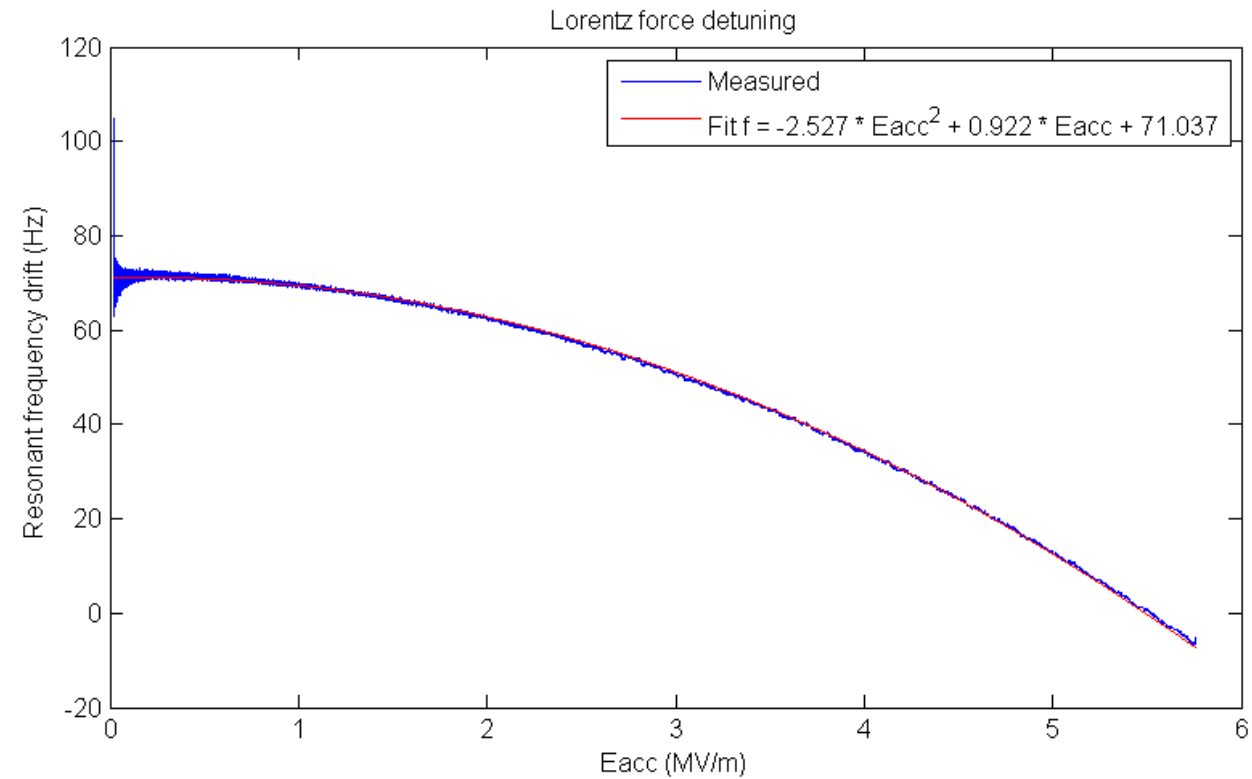
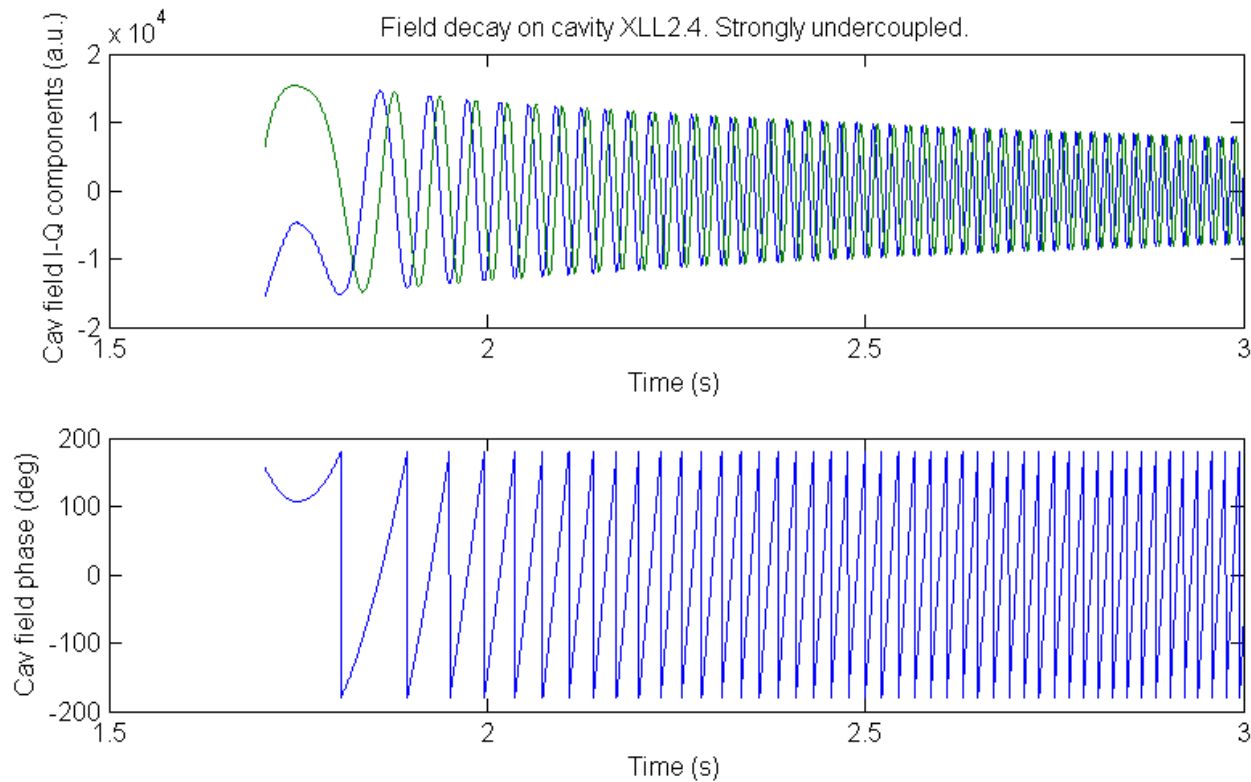
We have forward, reflected and transmitted signals available

How much information can be extracted from a single field decay transient?



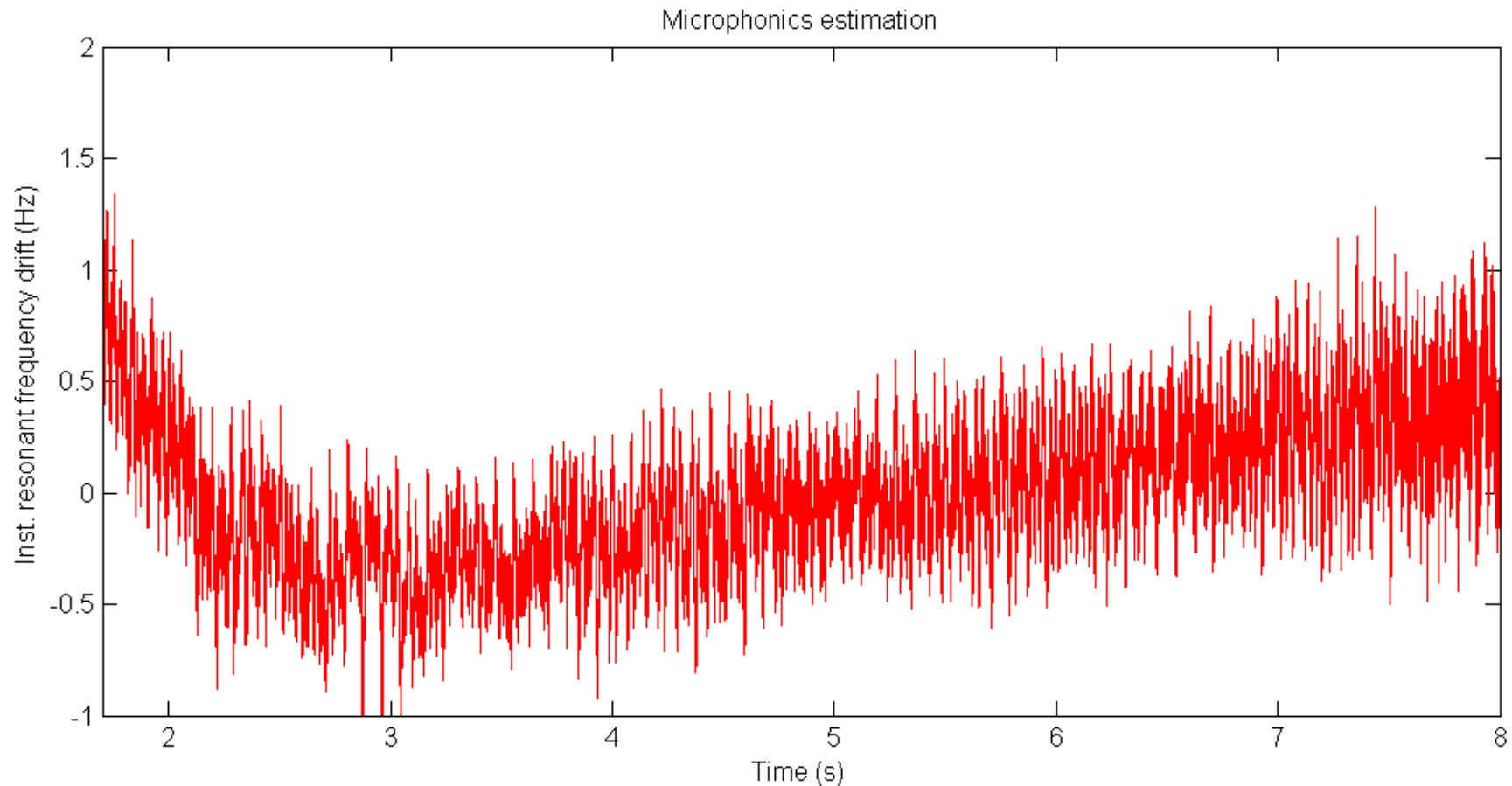
Extracting information from the field decay transient

Instantaneous frequency shift $\Delta f \propto K_L |E_{\text{acc}}|^2$



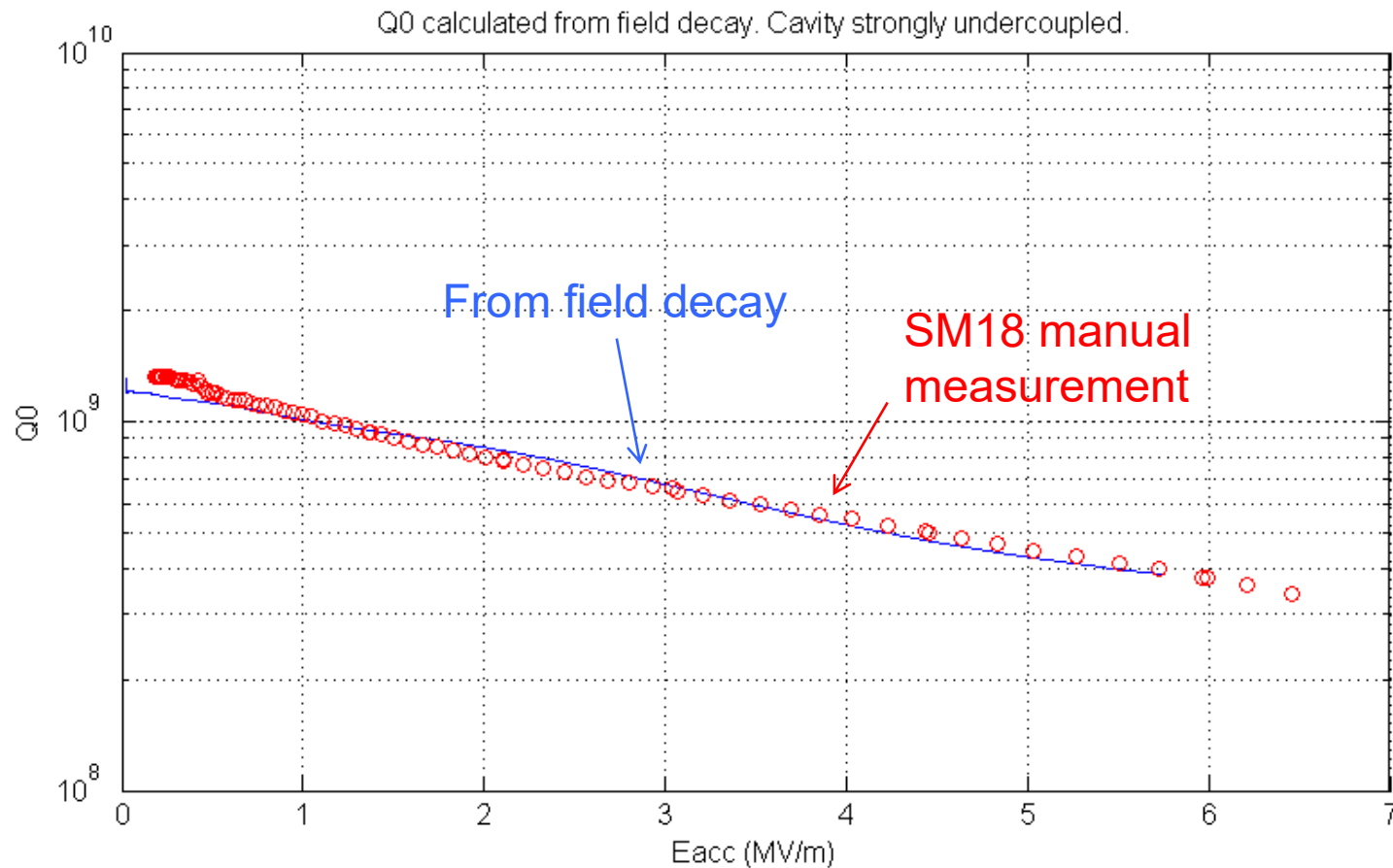
Extracting information from the field decay transient

When the LFD component is removed, we can estimate the cavity microphonics $\Delta f(t)$



Extracting information from the field decay transient

If the cavity is strongly undercoupled, we can directly calculate also the Q_0 vs. E_{acc}



Operator vs. equipment expert view

Control of SC cavity is a complex art.

There can be 100+ parameters to control one single cavity...

ALLHierFLoops 3.2.0

Device Selection

- ALLHierFLoops_DU.cfV-199-AllxH3
- ALLHierFLoops 3.2.0
 - XLH3.CAV2.RFLOOPS
 - XLH3.CAV4.RFLOOPS
 - XLH3.CAV6.RFLOOPS
 - XLH3.CAV3.RFLOOPS
 - XLH3.CAV5.RFLOOPS
 - XLH3.CAV1.RFLOOPS
 - GD_83724C12

Cycle Selection

Property Selection (dbl-clk = new)

- GuruVolatileControl
- Ident
- MachineSetpoint
- MachineSetpointLimits
- Reset
- Setpoint
- Status
- TunerLoopControl
- TunerLoopStatus

Class ALLHierFLoops
Version 3.2.0
FEC ALLHierFLoops_DU.cfV-199-AllxH3

Navigation Context

XLH3.CAV1.RFLOOPS FeedbackParameters

Property Value (38 b)- Thu Jun 22 17:26:23 CEST 2023

Context: acqStamp: 2023/06/22 17:26:53.836536000+0200
setStamp: 2023/06/19 14:31:59.282552000+0200

<input type="checkbox"/> fbGainI	int16_t	800
<input type="checkbox"/> fbGainP	int16_t	8000
<input type="checkbox"/> fbIrateDivider	int32_t	0
<input type="checkbox"/> gainNegRate	int16_t	-2000
<input type="checkbox"/> gainPosRate	int16_t	5
<input type="checkbox"/> gainRateDivider	int32_t	1000
<input type="checkbox"/> magGlobalLimit	float	19499.678
<input type="checkbox"/> magNegRate	int16_t	-1
<input type="checkbox"/> magPosRate	int16_t	1
<input type="checkbox"/> phaseNegRate	float	-0.29663086
<input type="checkbox"/> phasePosRate	float	0.29663086
<input type="checkbox"/> saturationTimeout	int16_t	20
<input type="checkbox"/> spRateDivider	int32_t	4000

Viewers: All -viewers- Global tab

Get Next Published Set

There are no active viewers

No help available

history

XLH3.CAV1.RFLOOPS TunerLoopControl

Property Value (42 b)- Thu Jun 22 17:26:54 CEST 2023

Context: acqStamp: 2023/06/22 17:26:53.836536000+0200
setStamp: 2023/06/19 14:32:12.279902000+0200

<input type="checkbox"/> AmplitudeCoeff	float	1.8585457
<input type="checkbox"/> CavityBW	float	6.28
<input type="checkbox"/> Control	enum	00000000
<input type="checkbox"/> Deadzone	float	2.5
<input type="checkbox"/> Dt	float	0.2
<input type="checkbox"/> FrequencyOffsetMax	float	1000.0
<input type="checkbox"/> Gain	float	0.0
<input type="checkbox"/> GainP	float	1.0
<input type="checkbox"/> RateLimit	float	3.0
<input type="checkbox"/> TunerConstant	float	0.1
<input type="checkbox"/> VcavMinimum	float	400.0

Viewers: All -viewers- Global tab

Get Next Published Set

XLH3.CAV1.SEQ ExpertCfg

Property Value (56 b)- Thu Jun 22 17:27:51 CEST 2023

Context: acqStamp: 2023/06/22 17:27:50.924233000+0200
setStamp: 2023/06/21 22:59:47.914584000+0200

<input type="checkbox"/> AntennaCoeff	float	22.21
<input type="checkbox"/> CavityBW_max	float	60.0
<input type="checkbox"/> CavityBW_min	float	2.5
<input type="checkbox"/> MaxFreqCorrection	float	20.0
<input type="checkbox"/> MaxFreqDeviation	float	2.0
<input type="checkbox"/> SELPower	int16_t	800
<input type="checkbox"/> StepsCoarseTuning_max	int16_t	200
<input type="checkbox"/> TunerFastSpeed	int16_t	400
<input type="checkbox"/> TunerNormalSpeed	int16_t	40
<input type="checkbox"/> TunerTimeout	int16_t	30
<input type="checkbox"/> maxAttemptsPhaseCorrection	int16_t	10
<input type="checkbox"/> maxSaturationRestartsPerHour	int16_t	4
Min: 1.0		
<input type="checkbox"/> refPhaseADC	float	-26.0
<input type="checkbox"/> refPhaseDAC	float	52.0
<input type="checkbox"/> refPhaseGDMagDAC	int16_t	400
<input type="checkbox"/> refPhaseRangeADC	float	20.0
<input type="checkbox"/> refPhaseRangeDAC	float	20.0
<input type="checkbox"/> saturationRestartEnable	bool	true

Viewers: All -viewers- Global tab

Get Next Published Set

XLH3.CAV1.RFLOOPS MachineSetpoint

Property Value (12 b)- Thu Jun 22 17:27:13 CEST 2023

Context: acqStamp: 2023/06/22 17:27:13.336637000+0200
setStamp: 2023/06/19 14:32:29.261998000+0200

<input type="checkbox"/> SetpointCavPhase	float	-103.0	Min: -180.0	Max: 179.98
<input type="checkbox"/> SetpointCavVoltage	float	5.0	Min: 0.0	Max: 6.06
<input type="checkbox"/> SetpointStablePhase	float	0.0	Min: -180.0	Max: 179.98

Viewers: All -viewers- Global tab

Get Next Published Set

Operator vs. equipment expert view

Equipment expert needs all the knobs...

But how much control the machine operator needs?

Operator vs. equipment expert view

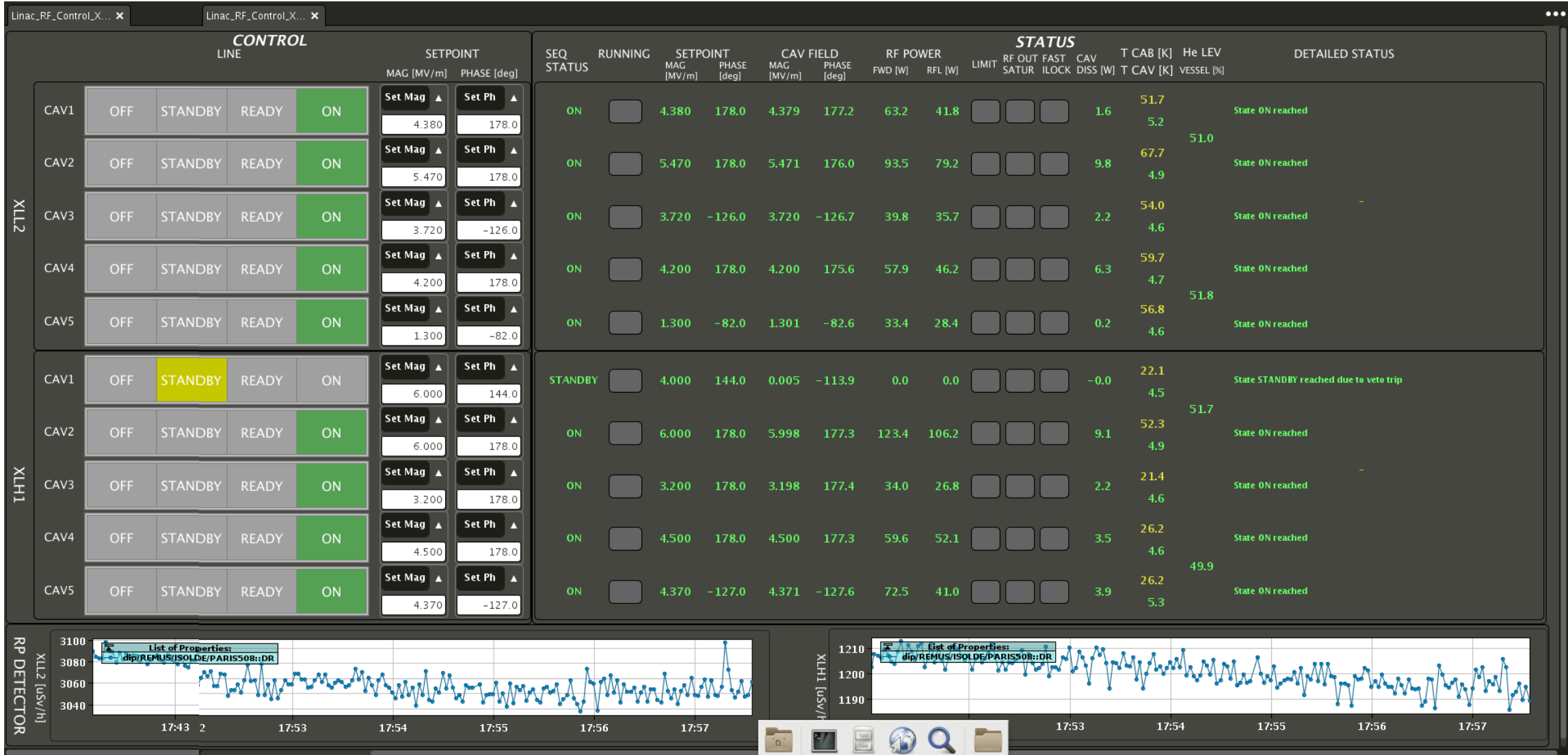
Equipment expert needs all the knobs...

But how much control the machine operator needs?



* footnote: Use physical units for setpoints

Operator vs. equipment expert view



Sources

[1] Amran Iqbal: Introduction to Control Systems

https://eng.libretexts.org/Bookshelves/Industrial_and_Systems_Engineering/Book%3A_Introduction_to_Control_Systems_%28Iqbal%29/03%3A_Feedback_Control_System_Models/3.3%3A_PI%2C_PD%2C_and_PID_Contr_ollers

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Thank you for your attention!



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